TOSHIBA

FILE NO. SVM-14016

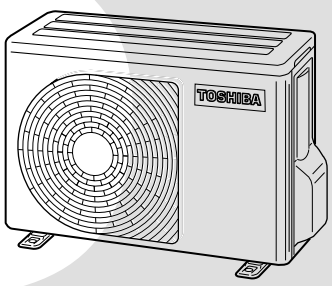
SERVICE MANUAL

AIR-CONDITIONER
SPLIT TYPE

Indoor Unit
<High Wall, Heat Pump Type>

Outdoor Unit
<Heat Pump Type>

RAS-25G2KVP-ND / RAS-25G2AVP-ND
RAS-35G2KVP-ND / RAS-35G2AVP-ND



HFC
R410A

May, 2014

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1. SAFETY PRECAUTIONS

Installing, staring up, and servicing air-conditioning equipment can be hazardous due to system pressures, electrical components, and equipment location (roofs, elevated structures, etc.).

Only trained, qualified installers and service mechanics should install, start-up, and service this equipment.

Untrained personnel can perform basic maintenance functions such as cleaning coils. All other operations should be performed by trained service personnel.

When working on the equipment, observe precautions in the literature and on tags, stickers, and labels attached to the equipment.

Follow all safety codes, Wear safety glasses and work gloves. Keep quenching cloth and fire extinguisher near by when brazing. Use care in handling, rigging, and setting bulky equipment.

Read these instructions thoroughly and follow all warnings or cautions included in literature and attached to the unit. Consult local building codes and National Electrical Code (NEC) for special requirements. Recognize safety information. This is the safety-alert symbol ⚠. When you see this symbol on the unit and in instructions or manuals, be alert to the potential for personal injury. Understand these signal words : DANGER, WARNING, and CAUTION. These words are used with the safety-alert symbol.

DANGER identifies the most serious hazards which will result in severs personal injury or death. WARNING signifies hazards which could result in personal injury or death. CAUTION is used to identify unsafe practices which may result in minor personal injury or product and property damage. NOTE is used to highlight suggestions which will result in enhanced installation, reliability, or operation.

- Before installation, please read these precautions for safety carefully.
- Be sure to follow the precautions provided here to avoid safety risks. The symbols and their meanings are shown below.

WARNING : It indicates that incorrect use of this unit may cause severe injury or death.

CAUTION : FAILURE TO FOLLOW THIS CAUTION may result in equipment damage or improper operation and personal injury.

CAUTION

New refrigerant air conditioner installation

- **THIS AIR CONDITIONER USES THE NEW HFC REFRIGERANT (R410A), WHICH DOES NOT DESTROY THE OZONE LAYER.**
  R410A refrigerant is affected by inpurities such as water and oils because the pressure of R410A refrigerant is approx. 1.6 times of refrigerant R22.
  ALSO NEW OILS ARE USED WITH R410A, THUS ALWAYS USE NEW REFRIGERANT PIPING AND DO NOT ALLOW MOISTURE OR DUST TO ENTER THE SYSTEM.
  To avoid mixing refrigerant and refrigerant machine oil, the sizes of charging port on the main unit is different than those used on R22 machines and different tools will be required.
- **EQUIPMENT DAMAGE HAZARD**
  Failure to follow this caution may result in equipment damage or improper operation.
  Do not bury more than 36 in. (914 mm) of refrigerant pipe in the ground. If any section of pipe is buried, there must be a 6 in. (152 mm) vertical rise to the valve connections on the outdoor units. If more than the recommended length is buried, refrigerant may migrate to the cooter buried section during extended periods of system shutdown. This causes refrigerant slugging and could possibly damage the compressor at start-up.

DANGER

- FOR USE BY QUALIFIED PERSONS ONLY.
- TURN OFF MAIN POWER SUPPLY BEFORE.ATTEMPTING ANY ELECTRICAL WORK. MAKE SURE ALL POWER SWITCHES ARE OFF. FAILURE TO DO SO MAY CAUSE ELECTRIC SHOCK.
- CONNECT THE CONNECTING CABLE CORRECTLY. IF THE CONNECTING CABLE IS CONNECTED WRONGLY, ELECTRIC PARTS MAY BE DAMAGED.
- CHECK THE EARTH WIRE THAT IT IS NOT BROKEN OR DISCONNECTED BEFORE INSTALLATION.
- DO NOT INSTALL NEAR CONCENTRATIONS OF COMBUSTIBLE GAS OR GAS VAPORS. FAILURE TO FOLLOW THIS INSTRUCTION CAN RESULT IN FIRE OR EXPLOSION.
- TO PREVENT OVERHEATION THE INDOOR UNIT AND CAUSING A FIRE HAZARD, PLACE THE UNIT WELL AWAY (MORE THAN 2 M) FROM HEAT SOURCES SUCH AS RADIATORS, HEATERS, FURNACE, STOVES, ETC.
- WHEN MOVING THE AIR CONDITIONER FOR INSTALLING IT IN ANOTHER PLACE AGAIN, BE VERY CAREFUL NOT TO GET THE SPECIFIED REFRIGERANT (R410A) WITH ANY OTHER GASEOUS BODY INTO THE REFRIGERATION CYCLE. IF AIR OR ANY OTHER GAS IS MIXED IN THE REFRIGERANT, THE GAS PRESSURE IN THE REFRIGERATION CYCLE BECOMES ABNORMALLY HIGH AND IT RESULTINGLY CAUSES BURST OF THE PIPE AND INJURIES ON PERSONS.
- IN THE EVENT THAT THE REFRIGERANT LEAK, DURING INSTALLATION WORK, IMMEDIATELY ALLOW FRESH AIR INTO THE ROOM. IF THE REFRIGERANT GAS IS HEATED BY FIRE OR SOMETHING ELSE, IT CAUSE GENERATION OF POISONOUS GAS.

WARNING

- **ELECTRICAL SHOCK HAZARD**
  Failure to follow this warning could result in personal injury or death.
  Before installing, modifying, or servicing system, main electrical disconnect switch must be in the OFF position. There may be more than 1 disconnect switch. Lock out and tag switch with a suitable warning label.
- Never modify this unit by removing any of the safety guards or bypassing any of the safety interlock switches.
- Installation work must be purformed by qualified personnel only.
- Specified tools and pipe parts for model R410A are required, and installation work must be done in accordance with the manual. HFC type refrigerant R410A has 1.6 times more pressure than that of conventional refrigerant (R22). Use the specified pipe parts, and ensure correct installation, otherwise damage and/or injury may be caused. At the same time, water leakage, electrical shock, and fire may occur.
- Be sure to install the unit in a place which can sufficiently bear its weight. If the load bearing of the unit is not enough, or installation of the unit is improper, the unit may fall and result in injury.
- Electrical work must be performed by trained, qualified installers and service mechanics in accordance with the code governing such installation work, internal wiring regulations, and the manual. A dedicated circuit and the rated voltage must be used. Insufficient power supply or improper installation may cause electrical shock or fire.
- Use a cabtyre cable to connect wires in the indoor/outdoor units. Midway connection is not allowed. Improper connection or fixing may cause a fire.
- Wiring between the indoor unit and outdoor units must be well shaped so that the cover can be firmly placed. Improper cover installation may cause increased heat, fire, or electrical shock at the terminal area.
- Be sure to use only approved accessories or the specified parts. Failure to do so may cause the unit to fall, water leakage, fire or electrical shock.
- After the installation work. ensure that there is no leakage of refrigerant gas. If the refrigerant gas leaks out of the pipe into the room and is heated by fire or something else from a fanheater, stove or gas range, it causes generation of poisonous gas.
- Make sure the equipment is properly grounded. Do not connect the ground wire to a gas pipe, water pipe, lightning conductor, or telephone earth wire. Improper earth work may be the cause of electrical shock.
- Do not install the unit where flammable gas may leak. If there is any gas leakage or accumulation around the unit, it can cause a fire.
- Do not select a location for installation where there may be excessive water or humidity, such as a bathroom. Deterioration of insulation nay cause electrical shock or fire.
- Installation work must be performed following the instructions in this installation manual. Improper installation may cause water leakage, electrical shock or fire. Check the following items before operating the unit.
  - Be sure that the pipe connection is well placed and there are no leaks.
  - Check that the service valve is open. If the service valve is closed, it may cause overpressure and result in compressor damage. At the same time, if there is a leak in the connection part, it may cause air suction and overpressure, resulting in damage to the unit or injury.
- In a pump-down operation, be sure to stop the compressor unit before removing the refrigerant pipe. If removing the refrigerant pipe while the compressor is operating with the service valve opened, it may cause air suction and overpressure, resulting in damage to the unit or injury.
- Do not modity the power cable, connect the cable midway, or use a multiple outlet extension cable. Doing so may cause contact failure, insulation failure, or excess current, resulting in fire or electrical shock.
- If you detect any damage, do not install the unit. Contact your dealer immediately.

CAUTION

- Exposure of unit to water or other moisture before installation could result in electric shock. Do not store it in a wet basement or expose to rain or water.
- After unpacking the unit, examine it carefully for possible damage. Report any damages to your distributor.
- Do not install in a place that can increase the vibration of the unit. Do not install in a place that can amplify the noise level of the unit or where noise and discharged air might disturb neighbors.
- Please read this installation manual carefully before installing the unit. It contains further important instructions for proper installation.
- This appliance must be connected to the main power supply by means of a circuit breaker depending on the place where the unit is installed. Failure to do so may cause electrical shock.
- Follow the instructions in this installation manual to arrange the drain pipe for proper drainage from the unit. Ensure that drained water is discharged. Improper drainage can result is water leakage, causing water damage to furniture.
- Tighten the flare nut with a torque wrench using the prescribed method. Do not apply excess torque. Otherwise, the nut may crack after a long period of usage and it may cause the leakage of refrigerant.
- Wear gloves (heavy gloves such as cotton gloves) for installation work. Failure to do so may cause personal injury when handling parts with sharp edges.
- Do not touch the air intake section or the aluminum fins of the outdoor unit. It may cause injury.
- Do not install the outdoor unit in a place which can be a nest for small animals. Small animals could enter and contact internal electrical parts, causing a failure or fire.
- Request the user to keep the place around the unit tidy and clean.
- Make sure to conduct a trial operation after the installation work, and explain how to use and maintain the unit to the customer in accordance with the manual. Ask the customer to keep the operation manual along with the installation manual.

2. SPECIFICATIONS

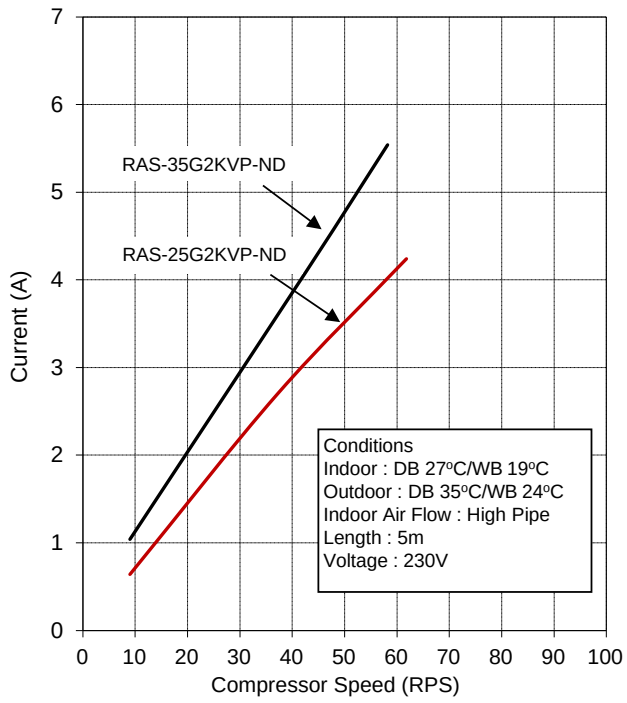
2-1. Specifications

Unit model	Indoor			**RAS-25G2KVP-ND**		**RAS-35G2KVP-ND**	
	Outdoor			**RAS-25G2AVP-ND**		**RAS-35G2AVP-ND**	
Cooling capacity			(kW)	2.50		3.50	
Cooling capacity range			(kW)	0.55-3.50		0.63-4.10	
Heating capacity			(kW)	3.20		4.00	
Heating capacity range			(kW)	0.45-6.50		0.65-7.10	
Power supply				1Ph, 220-240V, 50Hz & 1 Ph, 220-230V, 60Hz			
Electric characteristic	Indoor	Operation mode		Cooling	Heating	Cooling	Heating
		Running current	(A)	0.24-0.22	0.28-0.26	0.24-0.22	0.28-0.26
		Power consumption	(W)	25	30	25	30
		Power factor	(%)	47	48	47	48
	Outdoor	Operation mode		Cooling	Heating	Cooling	Heating
		Running current	(A)	2.58-2.36	3.10-2.84	4.03-3.70	3.81-3.52
		Power consumption	(W)	485	580	820	800
		Power factor	(%)	78	78	87	88
		Starting curent	(A)	2.82-2.58	3.38-3.10	4.27-3.92	4.12-3.78
COP		(Cooling/Heating)		5.15/5.52		4.27/5.00	
Operating noise	Indoor	High (Cooling/Heating)	(dB-A)	42/43		43/44	
		Medium (Cooling/Heating)	(dB-A)	33/33		34/34	
		Low (Cooling/Heating)	(dB-A)	24/24		25/25	
	Outdoor	(Cooling/Heating)	(dB-A)	46/47		48/41	
Indoor unit	Unit model			**RAS-25G2KVP-ND**		**RAS-35G2KVP-ND**	
	Dimension	Height	(mm)	293		293	
		Width	(mm)	831		831	
		Depth	(mm)	270		270	
	Net weight		(kg)	14		14	
	Fan motor output		(W)	30		30	
	Air flow rate	(Cooling/Heating)	(m3/min)	10.8-11.3		11.2-12.1	
Outdoor unit	Unit model			**RAS-25G2AVP-ND**		**RAS-35G2AVP-ND**	
	Dimension	Height	(mm)	630		630	
		Width	(mm)	800		800	
		Depth	(mm)	300		300	
	Net weight		(kg)	44		44	
	Compressor	Motor output	(W)	750		1100	
		Type		**Twin rotary type wih DC-inverter variablespeed conrol**			
		Model		DA111A1F-24F		DA150A1T-21F	
	Fan motor output		(W)	43		70	
	Air flow rate	(Cooling/Heating)	(m^3/min)	31.2/31.2		36.0/36.0	
Piping connection	Type			Flare connection		Flare connection	
	Indoor unit	Liquid side	(mm)	∅6.35		∅6.35	
		Gas side	(mm)	∅9.52		∅9.52	
	Outdoor unit	Liquid side	(mm)	∅6.35		∅6.35	
		Gas side	(mm)	∅9.52		∅9.52	
	Maximum length		(m)	25		25	
	Maximum chargeless length		(m)	15		15	
	Maximum height difference		(m)	10		10	
Refrigerant	Name of refrigerant			R410A		R410A	
	Weight		(kg)	1.05		1.05	
Wiring connection	Power supply			3 Wires: includes earth (Outdoor)			
	Interconnection			4 Wires: includes earth			
Usable temperature range	Indoor	(Cooling/Heating)	(°C)	21-32/0-28		21-32/0-28	
	Outdoor	(Cooling/Heating)	(°C)	-10-46/-25-24		-10-46/-25-24	

* The specifications may be subject to change without notice for purpose of improvement.

2-2. Operation Characteristic Curve

<Cooling>



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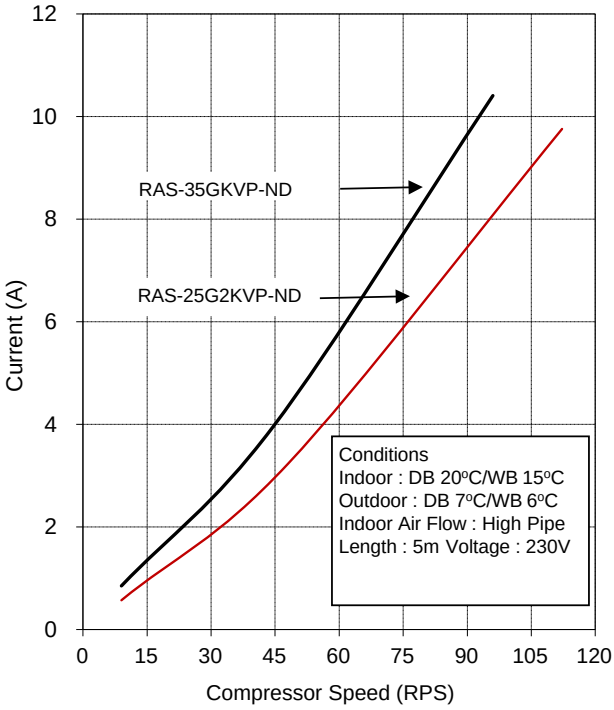
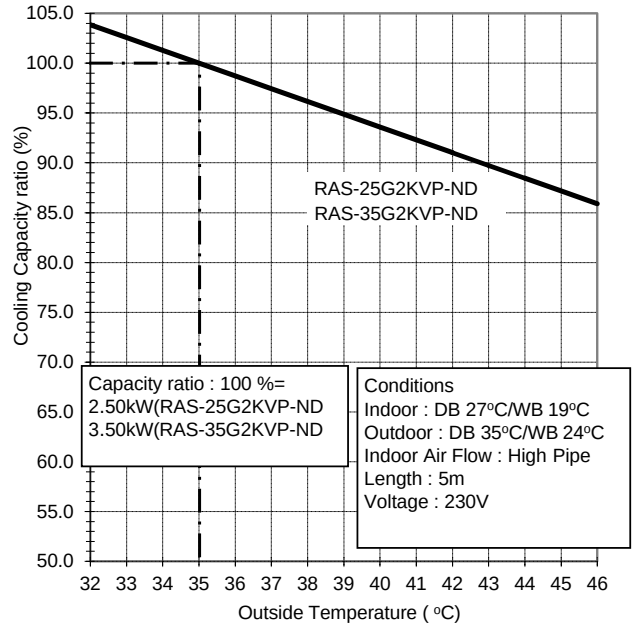


2-3. Capacity Variation ratio According to Temperature.

<Cooling>



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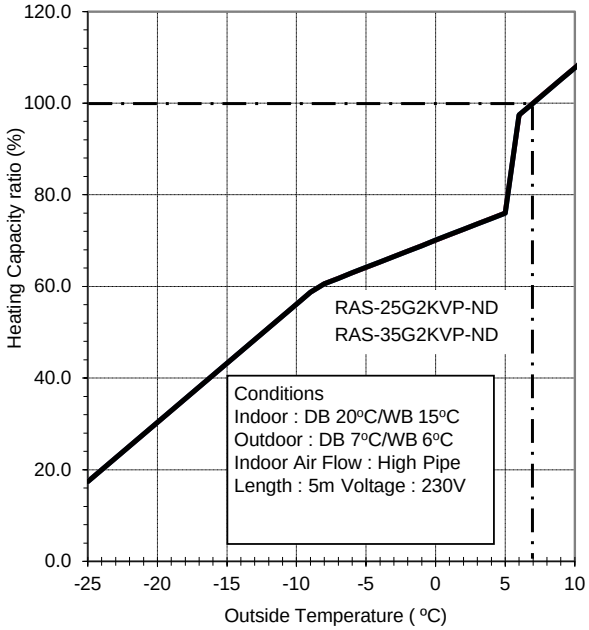


3. REFRIGERANT R410A

This air conditioner adopts the new refrigerant HFC (R410A) which does not damage the ozone layer.

The working pressure of the new refrigerant R410A is 1.6 times higher than conventional refrigerant (R22). The refrigerating oil is also changed in accordance with change of refrigerant, so be careful that water, dust, and existing refrigerant or refrigerating oil are not entered in the refrigerant cycle of the air conditioner using the new refrigerant during installation work or servicing time.

The next section describes the precautions for air conditioner using the new refrigerant. Conforming to contents of the next section together with the general cautions included in this manual, perform the correct and safe work.

3-1. Safety During Installation/Servicing

As R410A's pressure is about 1.6 times higher than that of R22, improper installation/servicing may cause a serious trouble. By using tools and materials exclusive for R410A, it is necessary to carry out installation/servicing safely while taking the following precautions into consideration.

1. Never use refrigerant other than R410A in an air conditioner which is designed to operate with R410A.

   If other refrigerant than R410A is mixed, pressure in the refrigeration cycle becomes abnormally high, and it may cause personal injury, etc. by a rupture.
2. Confirm the used refrigerant name, and use tools and materials exclusive for the refrigerant R410A.

   The refrigerant name R410A is indicated on the visible place of the outdoor unit of the air conditioner using R410A as refrigerant. To prevent mischarging, the diameter of the service port differs from that of R22.
3. If a refrigeration gas leakage occurs during installation/servicing, be sure to ventilate fully.

   If the refrigerant gas comes into contact with fire, a poisonous gas may occur.
4. When installing or removing an air conditioner, do not allow air or moisture to remain in the refrigeration cycle. Otherwise, pressure in the refrigeration cycle may become abnormally high so that a rupture or personal injury may be caused.
5. After completion of installation work, check to make sure that there is no refrigeration gas leakage.

   If the refrigerant gas leaks into the room, coming into contact with fire in the fan-driven heater, space heater, etc., a poisonous gas may occur.
6. When an air conditioning system charged with a large volume of refrigerant is installed in a small room, it is necessary to exercise care so that, even when refrigerant leaks, its concentration does not exceed the marginal level.

   If the refrigerant gas leakage occurs and its concentration exceeds the marginal level, an oxygen starvation accident may result.
7. Be sure to carry out installation or removal according to the installation manual.

   Improper installation may cause refrigeration trouble, water leakage, electric shock, fire, etc.
8. Unauthorized modifications to the air conditioner may be dangerous. If a breakdown occurs please call a qualified air conditioner technician or electrician.

   Improper repair's may result in water leakage, electric shock and fire, etc.

3-2. Refrigerant Piping Installation

3-2-1. Piping Materials and Joints Used

For the refrigerant piping installation, copper pipes and joints are mainly used. Copper pipes and joints suitable for the refrigerant must be chosen and installed. Furthermore, it is necessary to use clean copper pipes and joints whose interior surfaces are less affected by contaminants.

1. Copper Pipes

It is necessary to use seamless copper pipes which are made of either copper or copper alloy and it is desirable that the amount of residual oil is less than 40 mg/10 m. Do not use copper pipes having a collapsed, deformed or discolored portion (especially on the interior surface).

Otherwise, the expansion valve or capillary tube may become blocked with contaminants.

As an air conditioner using R410A incurs pressure higher than when using R22, it is necessary to choose adequate materials.

Thicknesses of copper pipes used with R410A are as shown in Table 3-2-1. Never use copper pipes thinner than 0.8 mm even when it is available on the market.

Table 3-2-1 Thicknesses of annealed copper pipes

		Thickness (mm)	
Nominal diameter	**Outer diameter (mm)**	**R410A**	R22
1/4	6.35	0.80	0.80
3/8	9.52	0.80	0.80
1/2	12.70	0.80	0.80
5/8	15.88	1.00	1.00

2. Joints

For copper pipes, flare joints or socket joints are used. Prior to use, be sure to remove all contaminants.

a) Flare Joints

Flare joints used to connect the copper pipes cannot be used for pipings whose outer diameter exceeds 20 mm. In such a case, socket joints can be used.

Sizes of flare pipe ends, flare joint ends and flare nuts are as shown in Tables 3-2-3 to 3-2-6 below.

b) Socket Joints

Socket joints are such that they are brazed for connections, and used mainly for thick pipings whose diameter is larger than 20 mm.

Thicknesses of socket joints are as shown in Table 3-2-2.

Table 3-2-2 Minimum thicknesses of socket joints

Nominal diameter	Reference outer diameter of copper pipe jointed (mm)	Minimum joint thickness (mm)
1/4	6.35	0.50
3/8	9.52	0.60
1/2	12.70	0.70
5/8	15.88	0.80

3-2-2. Processing of Piping Materials

When performing the refrigerant piping installation, care should be taken to ensure that water or dust does not enter the pipe interior, that no other oil than lubricating oils used in the installed air-water heat pump is used, and that refrigerant does not leak. When using lubricating oils in the piping processing, use such lubricating oils whose water content has been removed. When stored, be sure to seal the container with an airtight cap or any other cover.

1. Flare processing procedures and precautions

a) Cutting the Pipe

By means of a pipe cutter, slowly cut the pipe so that it is not deformed.

b) Removing Burrs and Chips

If the flared section has chips or burrs, refrigerant leakage may occur.
Carefully remove all burrs and clean the cut surface before installation.

c) Insertion of Flare Nut

d) Flare Processing

Make certain that a clamp bar and copper pipe have been cleaned.

By means of the clamp bar, perform the flare processing correctly.

Use either a flare tool for R410A or conventional flare tool.

Flare processing dimensions differ according to the type of flare tool. When using a conventional flare tool, be sure to secure “dimension A” by using a gauge for size adjustment.

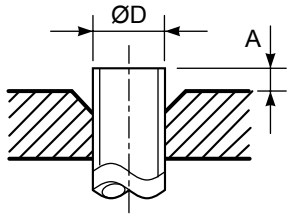


Fig. 3-2-1 Flare processing dimensions

Table 3-2-3 Dimensions related to flare processing for R410A

Nominal diameter	Outer diameter (mm)	Thickness (mm)	A (mm)		
			Flare tool for R410A clutch type	Conventional flare tool	
				Clutch type	Wing nut type
1/4	6.35	0.8	0 to 0.5	1.0 to 1.5	1.5 to 2.0
3/8	9.52	0.8	0 to 0.5	1.0 to 1.5	1.5 to 2.0
1/2	12.70	0.8	0 to 0.5	1.0 to 1.5	2.0 to 2.5
5/8	15.88	1.0	0 to 0.5	1.0 to 1.5	2.0 to 2.5

Table 3-2-4 Dimensions related to flare processing for R22

Nominal diameter	Outer diameter (mm)	Thickness (mm)	A (mm)		
			Flare tool for R22 clutch type	Conventional flare tool	
				Clutch type	Wing nut type
1/4	6.35	0.8	0 to 0.5	0.5 to 1.0	1.0 to 1.5
3/8	9.52	0.8	0 to 0.5	0.5 to 1.0	1.0 to 1.5
1/2	12.70	0.8	0 to 0.5	0.5 to 1.0	1.5 to 2.0
5/8	15.88	1.0	0 to 0.5	0.5 to 1.0	1.5 to 2.0

Table 3-2-5 Flare and flare nut dimensions for R410A

Nominal diameter	Outer diameter (mm)	Thickness (mm)	Dimension (mm)				Flare nut width (mm)
			A	B	C	D	
1/4	6.35	0.8	9.1	9.2	6.5	13	17
3/8	9.52	0.8	13.2	13.5	9.7	20	22
1/2	12.70	0.8	16.6	16.0	12.9	23	26
5/8	15.88	1.0	19.7	19.0	16.0	25	29

Table 3-2-6 Flare and flare nut dimensions for R22

Nominal diameter	Outer diameter (mm)	Thickness (mm)	Dimension (mm)				Flare nut width (mm)
			A	B	C	D	
1/4	6.35	0.8	9.0	9.2	6.5	13	17
3/8	9.52	0.8	13.0	13.5	9.7	20	22
1/2	12.70	0.8	16.2	16.0	12.9	20	24
5/8	15.88	1.0	19.7	19.0	16.0	23	27
3/4	19.05	1.0	23.3	24.0	19.2	34	36

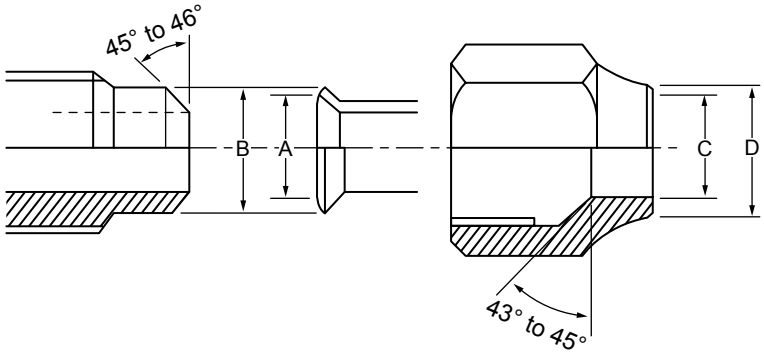


Fig. 3-2-2 Relations between flare nut and flare seal surface

2. Flare Connecting Procedures and Precautions

a) Make sure that the flare and union portions do not have any scar or dust, etc.

b) Correctly align the processed flare surface with the union axis.

c) Tighten the flare with designated torque by means of a torque wrench. The tightening torque for R410A is the same as that for conventional R22. Incidentally, when the torque is weak, the gas leakage may occur. When it is strong, the flare nut may crack and may be made non-removable. When choosing the tightening torque, comply with values designated by manufacturers. Table 3-2-7 shows reference values.

NOTE :

When applying oil to the flare surface, be sure to use oil designated by the manufacturer.
If any other oil is used, the lubricating oils may deteriorate and cause the compressor to burn out.

Table 3-2-7 Tightening torque of flare for R410A [Reference values]

Nominal diameter	Outer diameter (mm)	Tightening torque N•m (kgf•cm)	Tightening torque of torque wrenches available on the market N•m (kgf•cm)
1/4	6.35	14 to 18 (140 to 180)	16 (160), 18 (180)
3/8	9.52	33 to 42 (330 to 420)	42 (420)
1/2	12.70	50 to 62 (500 to 620)	55 (550)
5/8	15.88	63 to 77 (630 to 770)	65 (650)

3-3. Tools

3-3-1. Required Tools

The service port diameter of packed valve of the outdoor unit in the air-water heat pump using R410A is changed to prevent mixing of other refrigerant. To reinforce the pressure-resisting strength, flare processing dimensions and opposite side dimension of flare nut (For Ø12.7 copper pipe) of the refrigerant piping are lengthened.

The used refrigerating oil is changed, and mixing of oil may cause a trouble such as generation of sludge, clogging of capillary, etc. Accordingly, the tools to be used are classified into the following three types.

1. Tools exclusive for R410A (Those which cannot be used for conventional refrigerant (R22))
2. Tools exclusive for R410A, but can be also used for conventional refrigerant (R22)
3. Tools commonly used for R410A and for conventional refrigerant (R22)

The table below shows the tools exclusive for R410A and their interchangeability.

Tools exclusive for R410A (The following tools for R410A are required.)

Tools whose specifications are changed for R410A and their interchangeability

No.	Used tool	Usage	R410A air-water heat pump installation		Conventional air-water heat pump installation
			Existence of new equipment for R410A	Whether conventional equipment can be used	Whether new equipment can be used with conventional refrigerant
1	Flare tool	Pipe flaring	Yes	***(Note 1)**	○
2	Copper pipe gauge for adjusting projection margin	Flaring by conventional flare tool	Yes	***(Note 1)**	***(Note 1)**
3	Torque wrench (For Ø12.7)	Connection of flare nut	Yes	×	×
4	Gauge manifold	Evacuating, refrigerant charge, run check, etc.	Yes	×	×
5	Charge hose				
6	Vacuum pump adapter	Vacuum evacuating	Yes	×	○
7	Electronic balance for refrigerant charging	Refrigerant charge	Yes	×	○
8	Refrigerant cylinder	Refrigerant charge	Yes	×	×
9	Leakage detector	Gas leakage check	Yes	×	○
10	Charging cylinder	Refrigerant charge	**(Note 2)**	×	×

(Note 1) When flaring is carried out for R410A using the conventional flare tools, adjustment of projection margin is necessary. For this adjustment, a copper pipe gauge, etc. are necessary.

(Note 2) Charging cylinder for R410A is being currently developed.

General tools (Conventional tools can be used.)

In addition to the above exclusive tools, the following equipments which serve also for R22 are necessary as the general tools.

1. Vacuum pump
   Use vacuum pump by attaching vacuum pump adapter.
2. Torque wrench (For Ø6.35, Ø9.52)
3. Pipe cutter
4. Reamer
5. Pipe bender
6. Level vial
7. Screwdriver (+, –)
8. Spanner or Monkey wrench
9. Hole core drill (Ø65)
10. Hexagon wrench (Opposite side 4mm)
11. Tape measure
12. Metal saw

Also prepare the following equipments for other installation method and run check.

1. Clamp meter
2. Thermometer
3. Insulation resistance tester
4. Electroscope

3-4. Recharging of Refrigerant

When it is necessary to recharge refrigerant, charge the specified amount of new refrigerant according to the following steps.

Recover the refrigerant, and check no refrigerant remains in the equipment.

↓

Connect the charge hose to packed valve service port at the outdoor unit's gas side.

↓

Connect the charge hose to the vacuum pump adapter.

↓

Open fully both packed valves at liquid and gas sides.

↓

Place the handle of the gauge manifold Low in the fully opened position, and turn on the vacuum pump's power switch. Then, evacuating the refrigerant in the cycle.

↓

When the compound gauge's pointer has indicated –0.1 Mpa (–76 cmHg), place the handle Low in the fully closed position, and turn off the vacuum pump's power switch.

↓

Keep the status as it is for 1 to 2 minutes, and ensure that the compound gauge's pointer does not return.

↓

Set the refrigerant cylinder to the electronic balance, connect the connecting hose to the cylinder and the connecting port of the electronic balance, and charge **liquid refrigerant**.

(For refrigerant charging, see the figure below.)

1. Never charge refrigerant exceeding the specified amount.
2. If the specified amount of refrigerant cannot be charged, charge refrigerant **bit by bit** in COOL mode.
3. Do not carry out additional charging.
   When additional charging is carried out if refrigerant leaks, the refrigerant composition changes in the refrigeration cycle, that is characteristics of the air conditioner changes, refrigerant exceeding the specified amount is charged, and working pressure in the refrigeration cycle becomes abnormally high pressure, and may cause a rupture or personal injury.

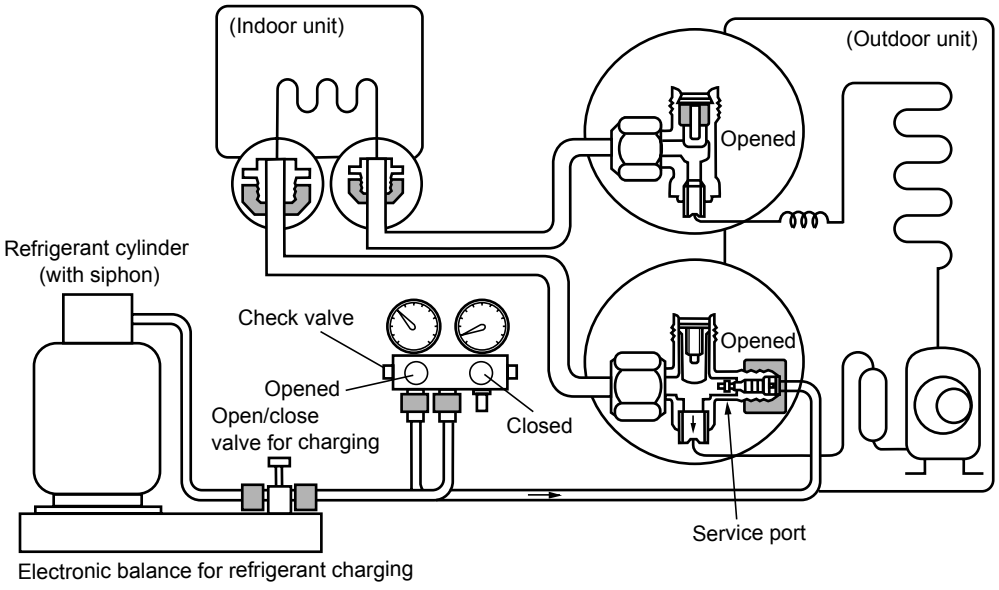
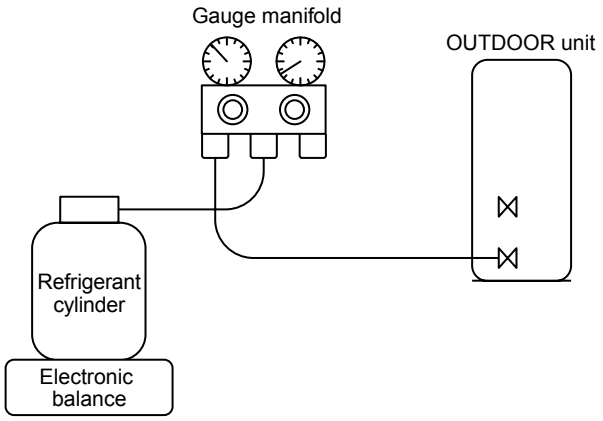


Fig. 3-4-1 Configuration of refrigerant charging

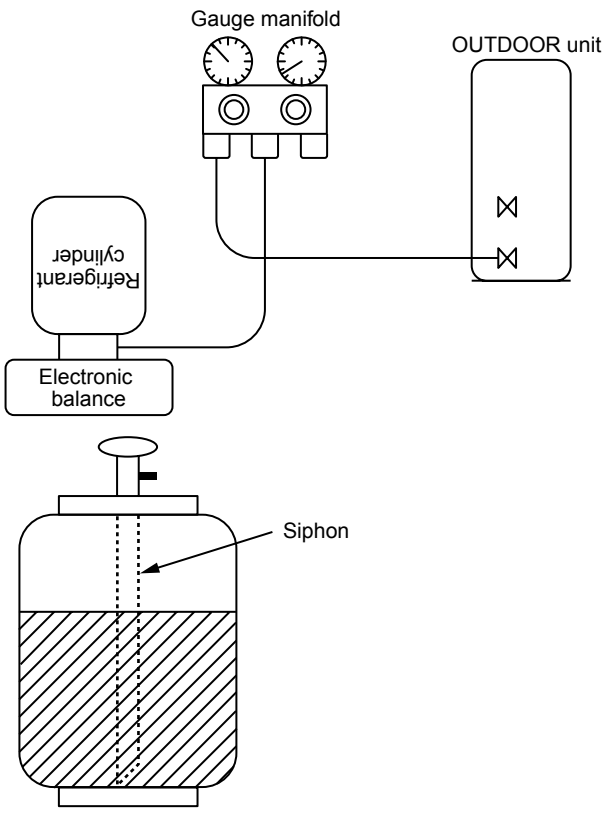
1. Be sure to make setting so that **liquid** can be charged.
2. When using a cylinder equipped with a siphon, liquid can be charged without turning it upside down.

It is necessary for charging refrigerant under condition of liquid because R410A is mixed type of refrigerant. Accordingly, when charging refrigerant from the refrigerant cylinder to the equipment, charge it turning the cylinder upside down if cylinder is not equipped with siphon.

[Cylinder with siphon]



[Cylinder without siphon]



R410A refrigerant is HFC mixed refrigerant. Therefore, if it is charged with gas, the composition of the charged refrigerant changes and the characteristics of the equipment varies.

Fig. 3-4-2

3-5. Brazing of Pipes

3-5-1. Materials for Brazing

1. Silver brazing filler

Silver brazing filler is an alloy mainly composed of silver and copper. It is used to join iron, copper or copper alloy, and is relatively expensive though it excels in solderability.

2. Phosphor bronze brazing filler

Phosphor bronze brazing filler is generally used to join copper or copper alloy.

3. Low temperature brazing filler

Low temperature brazing filler is generally called solder, and is an alloy of tin and lead. Since it is weak in adhesive strength, do not use it for refrigerant pipes.

1. Phosphor bronze brazing filler tends to react with sulfur and produce a fragile compound water solution, which may cause a gas leakage. Therefore, use any other type of brazing filler at a hot spring resort, etc., and coat the surface with a paint.
2. When performing brazing again at time of servicing, use the same type of brazing filler.

3-5-2. Flux

1. Reason why flux is necessary

- By removing the oxide film and any foreign matter on the metal surface, it assists the flow of brazing filler.
- In the brazing process, it prevents the metal surface from being oxidized.
- By reducing the brazing filler's surface tension, the brazing filler adheres better to the treated metal.

2. Characteristics required for flux

- Activated temperature of flux coincides with the brazing temperature.
- Due to a wide effective temperature range, flux is hard to carbonize.
- It is easy to remove slag after brazing.
- The corrosive action to the treated metal and brazing filler is minimum.
- It excels in coating performance and is harmless to the human body.

As the flux works in a complicated manner as described above, it is necessary to select an adequate type of flux according to the type and shape of treated metal, type of brazing filler and brazing method, etc.

3. Types of flux

- **Noncorrosive flux**

  Generally, it is a compound of borax and boric acid.
  It is effective in case where the brazing temperature is higher than 800°C.

- **Activated flux**

  Most of fluxes generally used for silver brazing are this type.
  It features an increased oxide film removing capability due to the addition of compounds such as potassium fluoride, potassium chloride and sodium fluoride to the borax-boric acid compound.

4. Piping materials for brazing and used brazing filler/flux

Piping material	Used brazing filler	Used flux
Copper - Copper	Phosphor copper	Do not use
Copper - Iron	Silver	Paste flux
Iron - Iron	Silver	Vapor flux

1. Do not enter flux into the refrigeration cycle.
2. When chlorine contained in the flux remains within the pipe, the lubricating oil deteriorates. Therefore, use a flux which does not contain chlorine.
3. When adding water to the flux, use water which does not contain chlorine (e.g. distilled water or ion-exchange water).
4. Remove the flux after brazing.

3-5-3. Brazing

As brazing work requires sophisticated techniques, experiences based upon a theoretical knowledge, it must be performed by a person qualified.

In order to prevent the oxide film from occurring in the pipe interior during brazing, it is effective to proceed with brazing while letting dry Nitrogen gas (N2) flow.

Never use gas other than Nitrogen gas.

1. Brazing method to prevent oxidation

1) Attach a reducing valve and a flow-meter to the Nitrogen gas cylinder.
2) Use a copper pipe to direct the piping material, and attach a flow-meter to the cylinder.
3) Apply a seal onto the clearance between the piping material and inserted copper pipe for Nitrogen in order to prevent backflow of the Nitrogen gas.
4) When the Nitrogen gas is flowing, be sure to keep the piping end open.
5) Adjust the flow rate of Nitrogen gas so that it is lower than 0.05 m^3/Hr or 0.02 MPa (0.2kgf/cm^2) by means of the reducing valve.
6) After performing the steps above, keep the Nitrogen gas flowing until the pipe cools down to a certain extent (temperature at which pipes are touchable with hands).
7) Remove the flux completely after brazing.

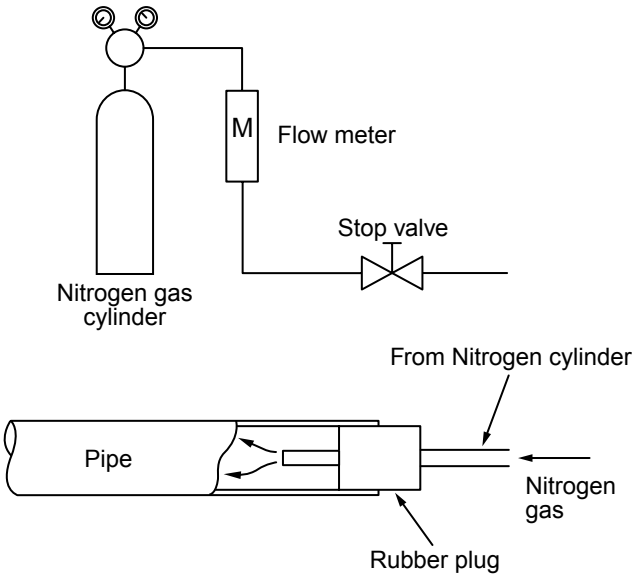
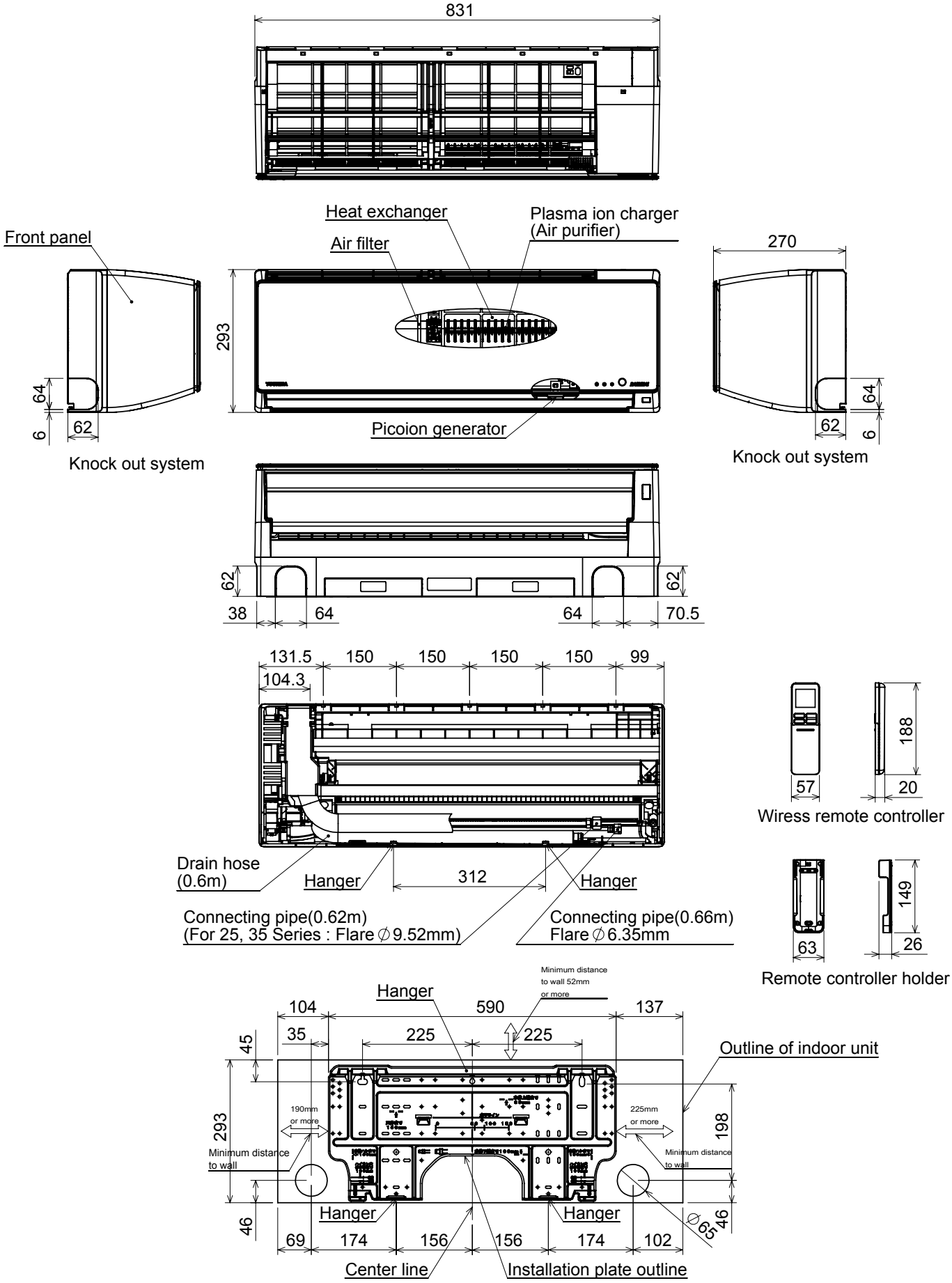


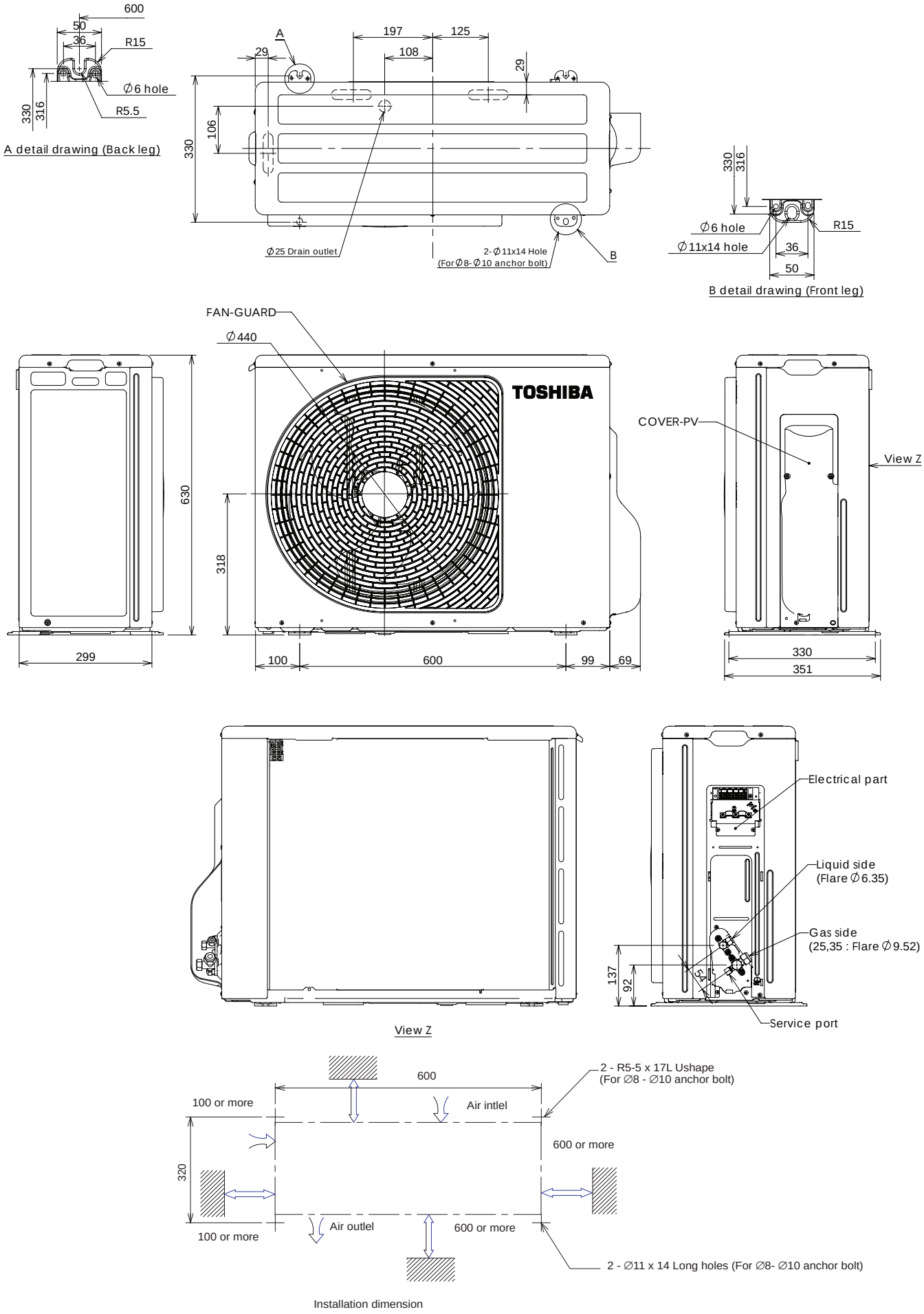
Fig. 3-5-1 Prevention of oxidation during brazing

4. CONSTRUCTION VIEWS

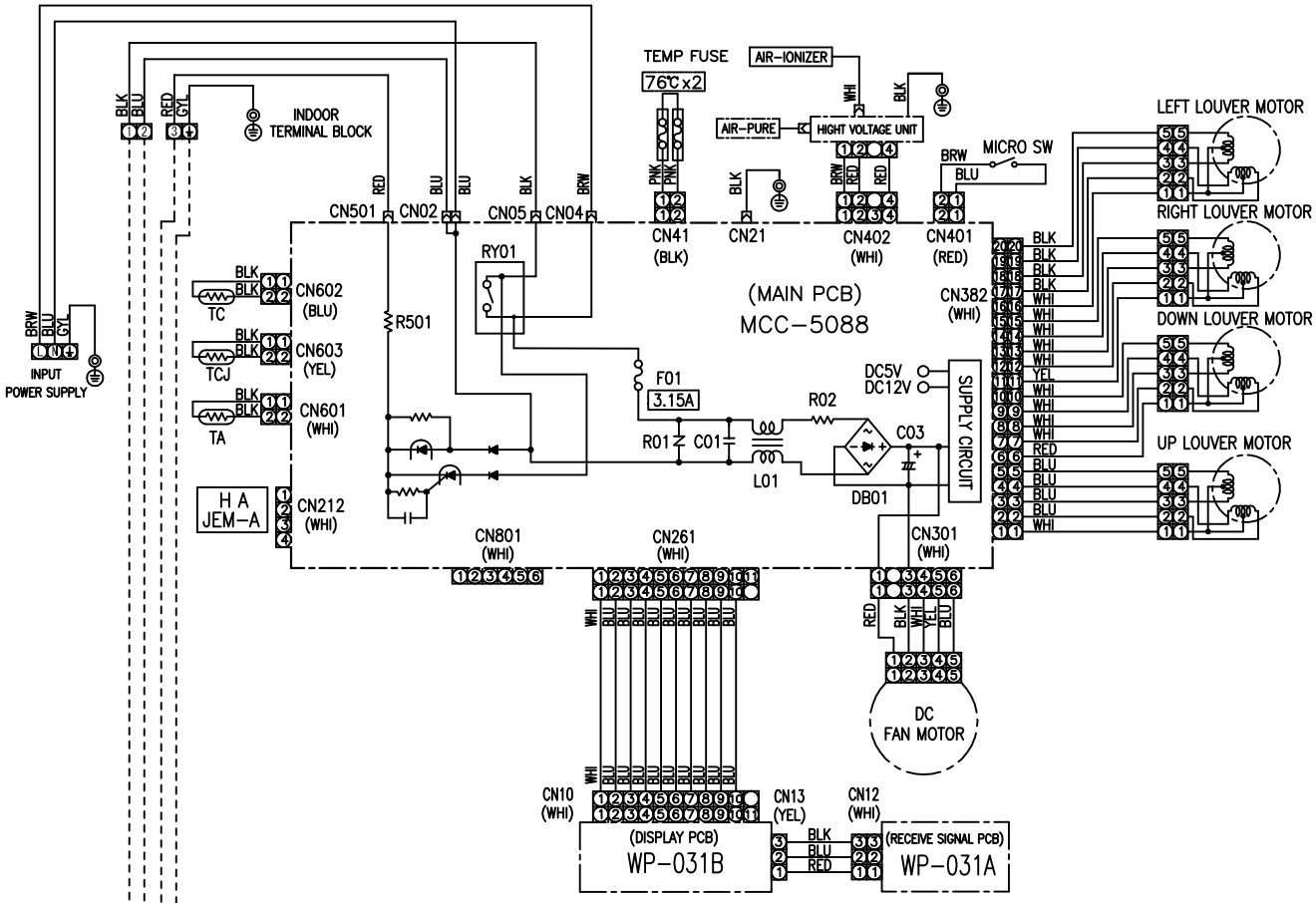
4-1. Indoor Unit

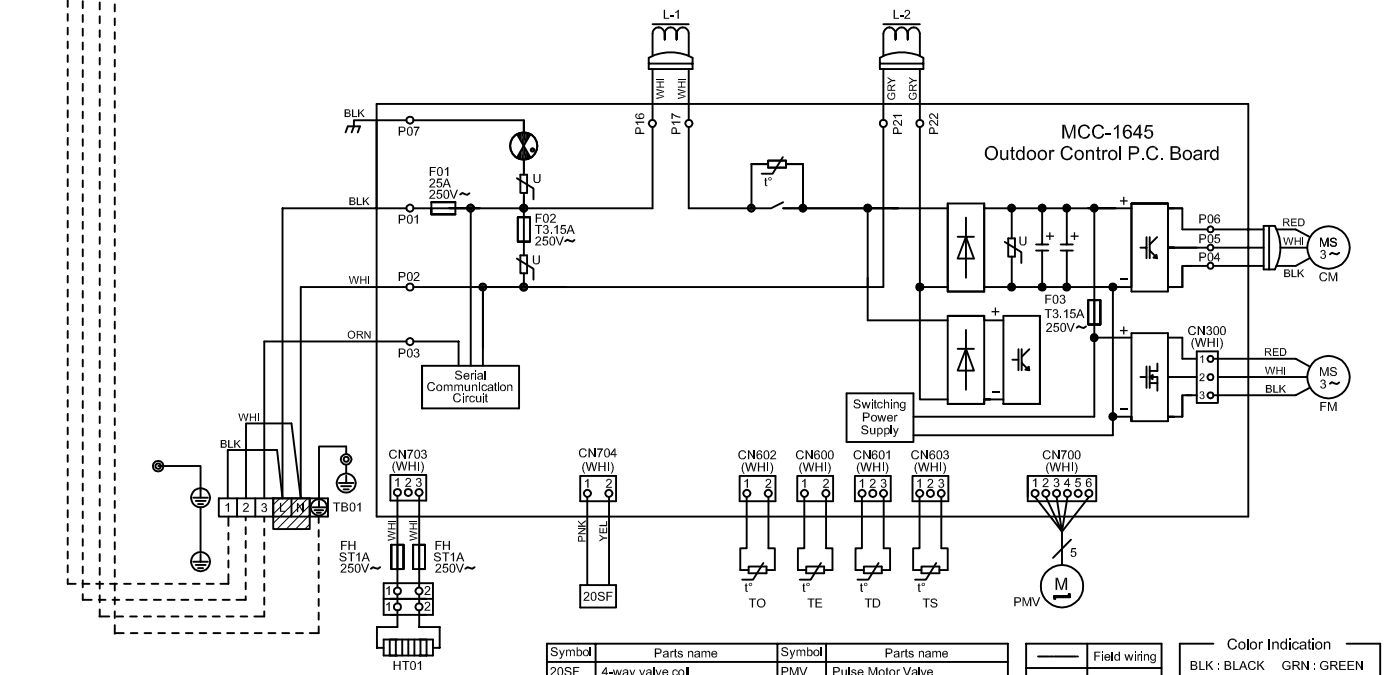


4-2. Outdoor Unit



5. WIRING DIAGRAM





Symbol	Parts name	Symbol	Parts name
20SF	4-way valve coil	PMV	Pulse Motor Valve
CM	Compressor	TB01	Terminal block
FM	Fan Motor	TO	Air temp. sensor
CN***	Connector	TE	Heat exchange temp. sensor
F01	Fuse 25A 250V ~	TD	Pipe temp. sensor (Discharge)
F02	Fuse T3.15A 250V ~	TS	Pipe temp. sensor (Suction)
F03	Fuse T3.15A 250V ~	L-1,L-2	Reactor
FH	Fuse ST1A 250V ~	HT01	Heater cord

	Field wiring
	Protective earth
	Terminal block
	Terminal
	Connector

Color Indication

BLK : BLACK	GRN : GREEN
BLU : BLUE	WHI : WHITE
RED : RED	YEL : YELLOW
GRY : GRAY	ORN : ORANGE
PNK : PINK	

6. SPECIFICATIONS OF ELECTRICAL PARTS

6-1. Indoor Unit

No.	Parts name	Type	Specifications
1	Fan motor (for indoor)	ICF-340U30-2	DC340, 30W
2	Room temp. sensor (TA-sensor)	(-)	10kΩ at 25°C
3	Heat exchanger temp. sensor (TC-sensor)	(-)	10kΩ at 25°C
4	Heat exchanger temp. sensor (TCJ-sensor)	(-)	10kΩ at 25°C
5	Louver motor	MP24Z4N	Output (Rated) 1W, 16 poles, DC12V

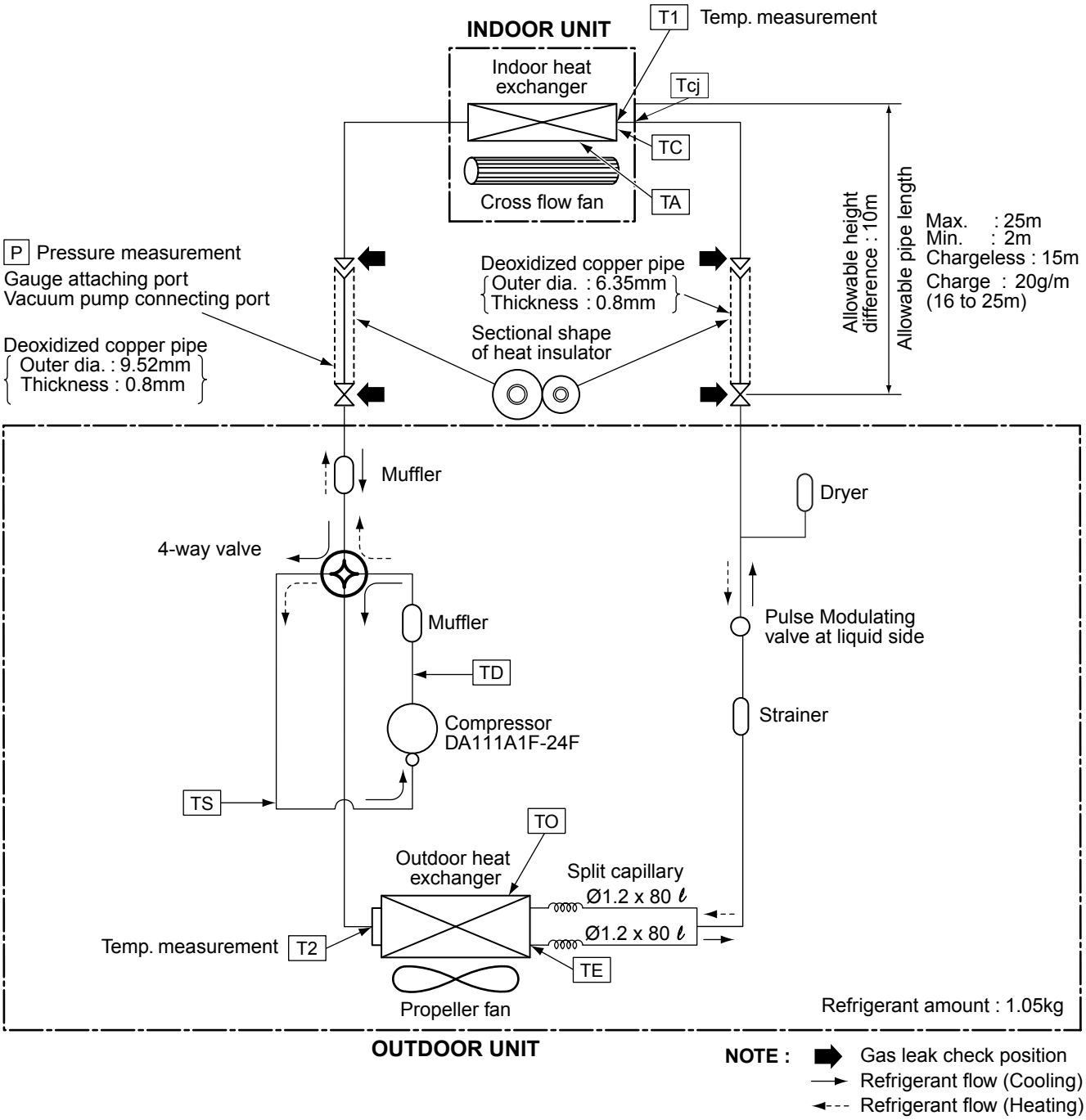
6-2. Outdoor Unit

No.	Parts name		Model name	Rating
1	Reactor		CH-57-Z-T ; R	L = 10mH, 16A
2	Outdoor fan motor	25G2AVP-ND	ICF-140-43-4R	DC140V, 43W
		35G2AVP-ND	ICF-340-A70-1	DC140V, 70W
3	Suction temp. sensor (TS sensor)		(Inverter attached)	10kΩ (25°C)
4	Discharge temp. sensor (TD sensor)		(Inverter attached)	62kΩ (20°C)
5	Outside air temp. sensor (TO sensor)		(Inverter attached)	10kΩ (25°C)
6	Heat exchanger temp. sensor (TE sensor)		(Inverter attached)	10kΩ (25°C)
7	Terminal block (6P)		JX0-6B	20A, AC250V
8	Compressor	25G2AVP-ND	DA111A1F-24F	3-phases 4-poles 750W
		35G2AVP-ND	DA150A1T-21F	3-phases 4-poles 1100W
9	Coil for PMV		CAM-MD12TCTH-5	DC12V
10	Coil for 4-way valve		STF-H01AZ1724A1	DC12V

7. REFRIGERANT CYCLE DIAGRAM

7-1. Refrigerant Cycle Diagram

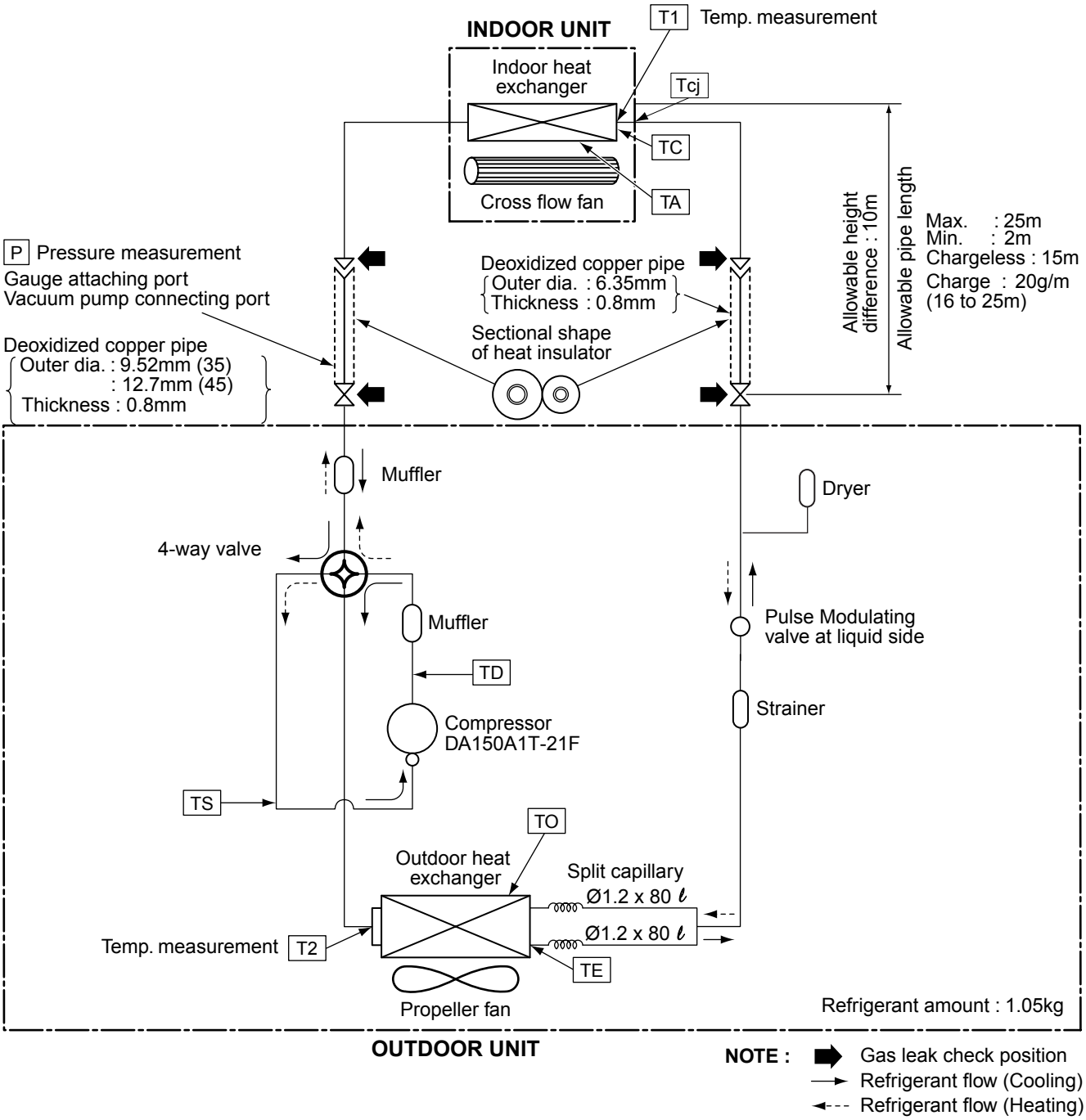
RAS-25G2KVP-ND / RAS-25G2AVP-ND



NOTE :

- The maximum pipe length of this air conditioner is 25 m. When the pipe length exceeds 15m, the additional charging of refrigerant, 20g per 1m for the part of pipe exceeded 15m is required. (Max. 200g)

RAS-35G2KVP-ND / RAS-35G2AVP-ND



NOTE :

- The maximum pipe length of this air conditioner is 25 m. When the pipe length exceeds 15m, the additional charging of refrigerant, 20g per 1m for the part of pipe exceeded 15m is required. (Max. 200g)

7-2. Operation Data

<Cooling>

Tempeature condition(°C)		Model name RAS-	Standard pressure P (MPa)	Heat exchanger pipe temp.		Indoor fan mode	Outdoor fan mode	Compressor revolution (rps)
Indoor	Outdoor			T1 (°C)	T2 (°C)			
27/19	35/-	25G2KVP-ND	1.0 to 1.2	13 to 15	39 to 41	High	High	37
		35G2KVP-ND	0.9 to 1.1	12 to 14	41 to 43	High	High	42

<Heating>

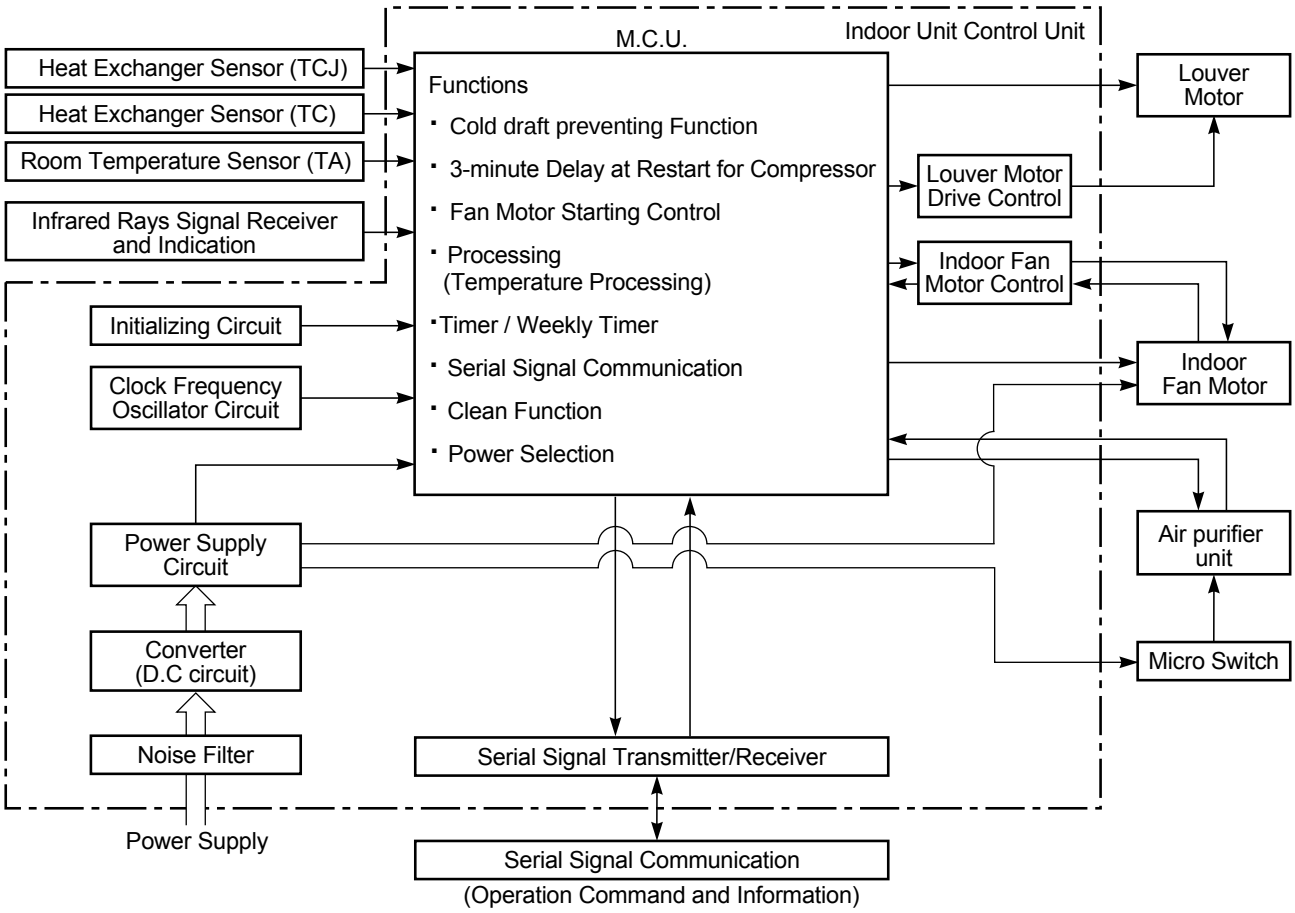
Tempeature condition(°C)		Model name RAS-	Standard pressure P (MPa)	Heat exchanger pipe temp.		Indoor fan mode	Outdoor fan mode	Compressor revolution (rps)
Indoor	Outdoor			T1 (°C)	T2 (°C)			
20/-	7/6	25G2KVP-ND	2.3 to 2.5	33 to 35	2 to 3	High	High	48
		35G2KVP-ND	2.5 to 2.7	36 to 38	2 to 3	High	High	44

NOTES :

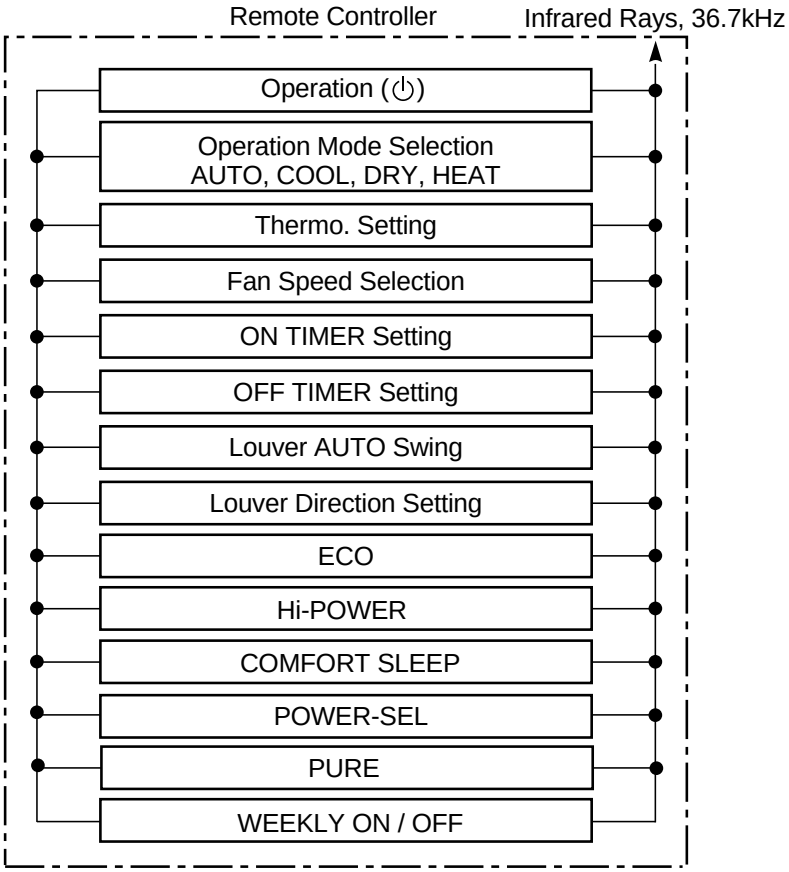
1. Measure surface temperature of heat exchanger pipe around center of heat exchaner path U bent. (Thermistor themometer)
2. Connecting piping condition : 5 m

8. CONTROL BLOCK DIAGRAM

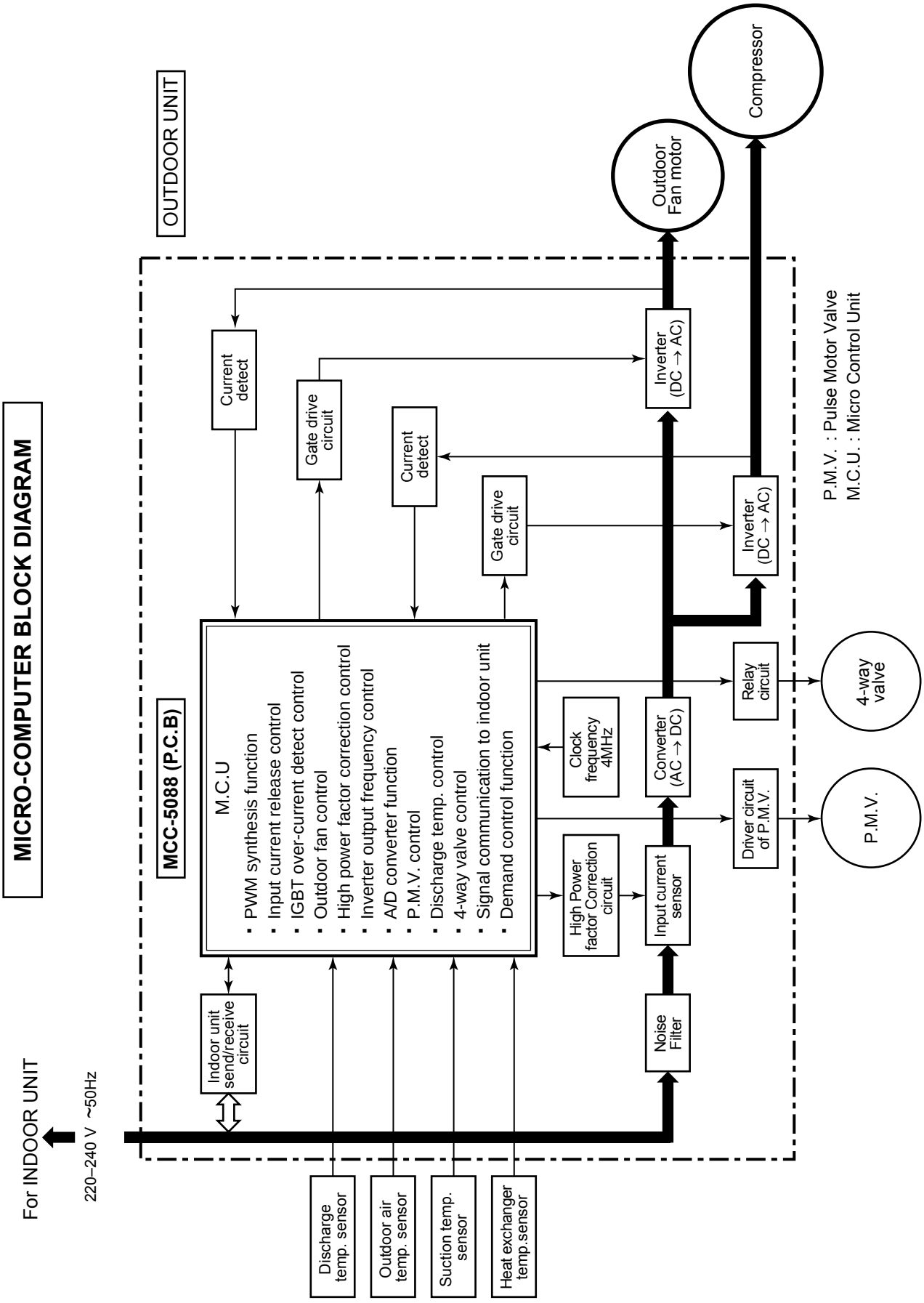
8-1. Indoor Unit



REMOTE CONTROLLER



8-2. Outdoor Unit (Inverter Assembly)



9. OPERATION DESCRIPTION

9-1. Outline of Air Conditioner Control

This air conditioner is a capacity-variable type air conditioner, which uses AC or DC motor for the indoor for motor and the outdoor fan motor. And the capacity-proportional control compressor which can change the motor speed in the range from 11 to 96 rps is mounted. The DC motor drive circuit is mounted to the indoor unit. The compressor and the inverter to control fan motor are mounted to the outdoor unit.

The entire air conditioner is mainly controlled by the indoor unit controller.

The indoor unit controller drives the indoor fan motor based upon command sent from the remote controller, and transfers the operation command to the outdoor unit controller.

The outdoor unit controller receives operation command from the indoor unit side, and controls the outdoor fan and the pulse Modulating valve. (P.M.V) Besides, detecting revolution position of the compressor motor, the outdoor unit controller controls speed of the compressor motor by controlling output voltage of the inverter and switching timing of the supply power (current transfer timing) so that motors drive according to the operation command.
And then, the outdoor unit controller transfers reversely the operating status information of the outdoor unit to control the indoor unit controller.

As the compressor adopts four-pole brushless DC motor, the frequency of the supply power from inverter to compressor is two-times cycles of the actual number of revolution.

1. Role of indoor unit controller

The indoor unit controller judges the operation commands from the remote controller and assumes the following functions.

- Judgment of suction air temperature of the indoor heat exchanger by using the indoor temp. sensor. (TA sensor)
- Judgment of the indoor heat exchanger temperature by using heat exchanger sensor (TC sensor) (Prevent-freezing control, etc.)
- Louver motor control
- Indoor fan motor operation control
- LED (Light Emitting Diode) display control
- Transferring of operation command signal (Serial signal) to the outdoor unit
- Reception of information of operation status (Serial signal including outside temp. data) to the outdoor unit and judgment/display of error
- Air purifier operation control

2. Role of outdoor unit controller

Receiving the operation command signal (Serial signal) from the indoor unit controller, the outdoor unit performs its role.

- Compressor operation control
- Operation control of outdoor fan motor
- P.M.V. control
- 4-way valve control

} Operations followed to judgment of serial signal from indoor side.

- Detection of inverter input current and current release operation
- Over-current detection and prevention operation to IGBT module (Compressor stop function)
- Compressor and outdoor fan stop function when serial signal is off (when the serial signal does not reach the board assembly of outdoor control by trouble of the signal system)
- Transferring of operation information (Serial signal) from outdoor unit controller to indoor unit controller
- Detection of outdoor temperature and operation revolution control
- Defrost control in heating operation (Temp. measurement by outdoor heat exchanger and control for 4-way valve and outdoor fan)

3. Contents of operation command signal (Serial signal) from indoor unit controller to outdoor unit controller

The following three types of signals are sent from the indoor unit controller.

- Operation mode set on the remote controller
- Compressor revolution command signal defined by indoor temperature and set temperature (Correction along with variation of room temperature and correction of indoor heat exchanger temperature are added.)
- Temperature of indoor heat exchanger
- For these signals ([Operation mode] and [Compressor revolution] indoor heat exchanger temperature), the outdoor unit controller monitors the input current to the inverter, and performs the followed operation within the range that current does not exceed the allowable value.

4. Contents of operation command signal (Serial signal) from outdoor unit controller to indoor unit controller

The following signals are sent from the outdoor unit controller.

- The current operation mode
- The current compressor revolution
- Outdoor temperature
- Existence of protective circuit operation

  For transferring of these signals, the indoor unit controller monitors the contents of signals, and judges existence of trouble occurrence.

  Contents of judgment are described below.

  - Whether distinction of the current operation status meets to the operation command signal
  - Whether protective circuit operates

    When no signal is received from the outdoor unit controller, it is assumed as a trouble.

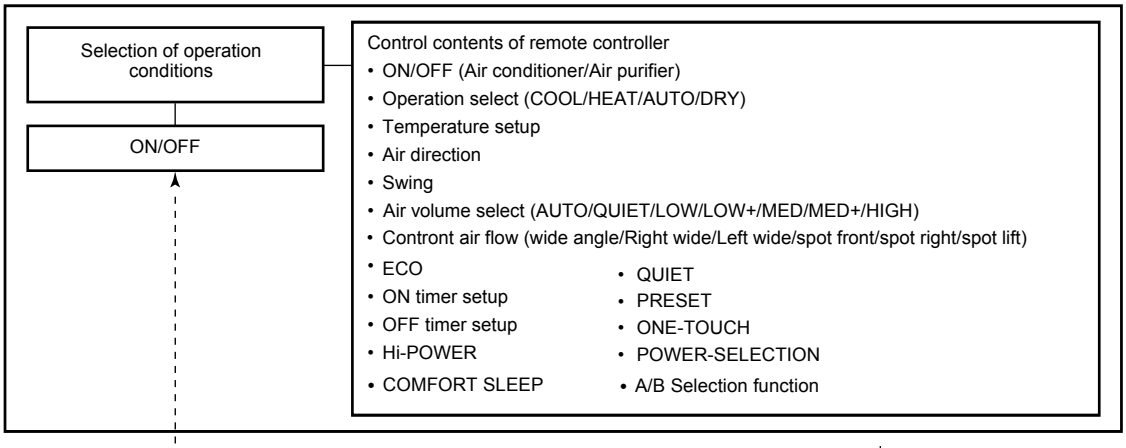
9-2. Operation Description

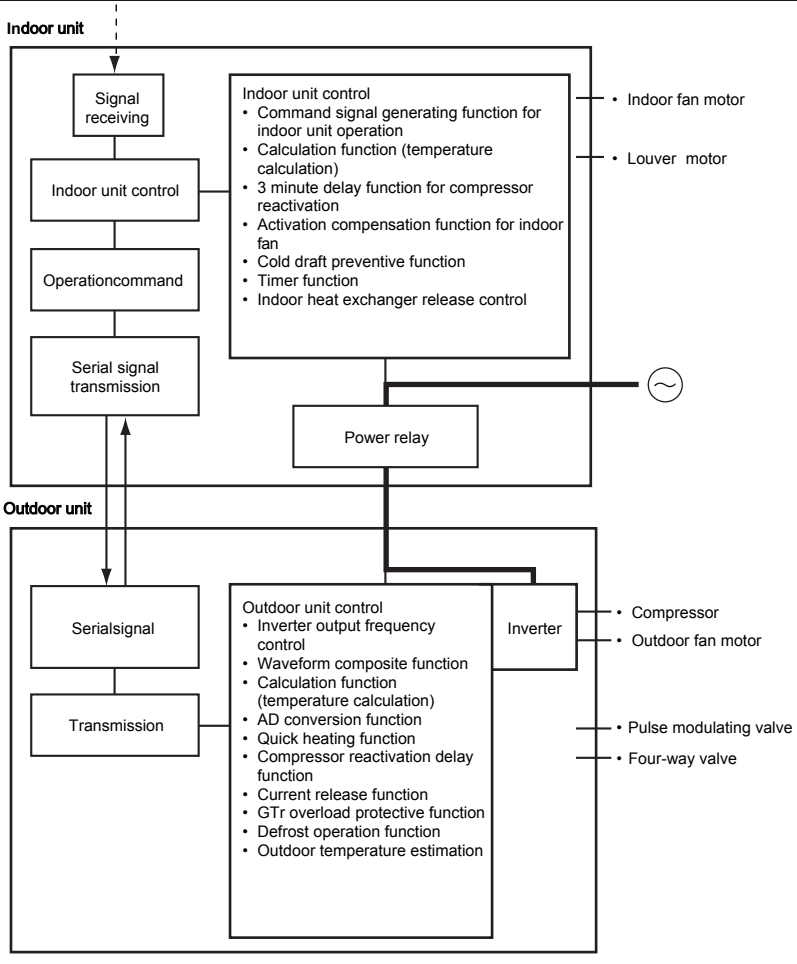
9-3. Auto Restart Function

9-4. Remote Controller and Its Fuctions

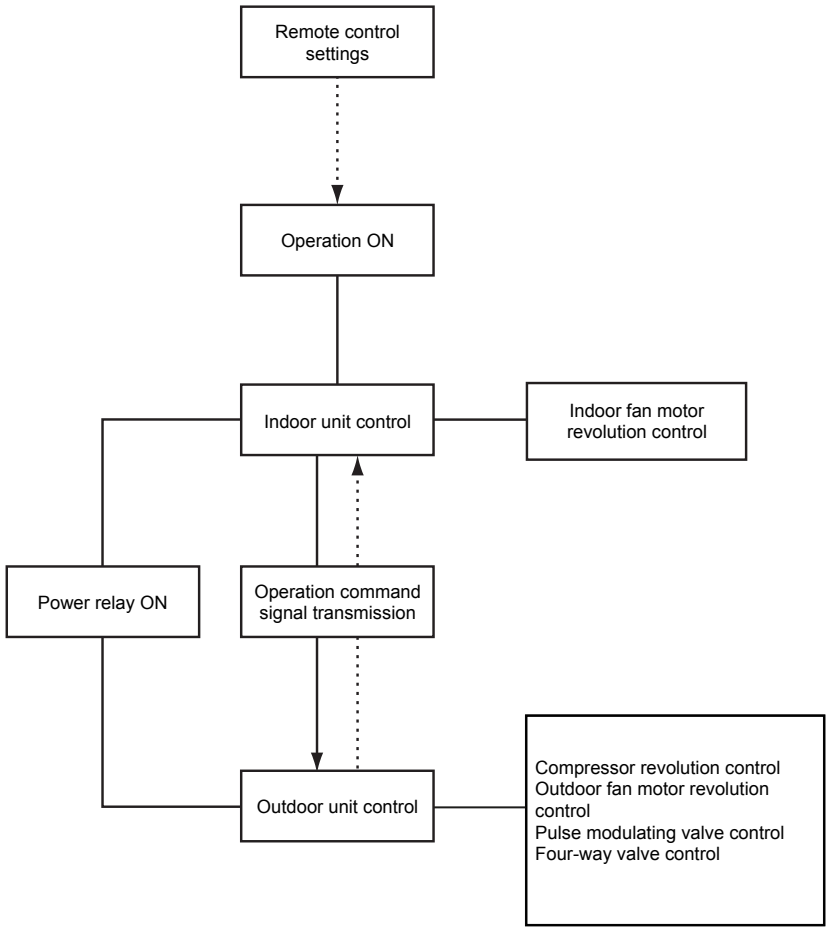
Item	Operation flow and applicable data, etc.	Description
1. Basic operation	1. Operation control Receiving the user's operation condition setup, the operation statuses of indoor/outdoor units are controlled. 1) The operation conditions are selected by the remote controller as shown in the below. 2) A signal is sent by ON button of the remote controller. 3) The signal is received by a sensor of the indoor unit and processed by the indoor controllers as shown in the below. The power relay is tumed ON and power supply to the outdoor unit. 4) The indoor controller controls the indoor fan motor and louver motor. 5) The indoor controller sends the operation command to the outdoor controller, and sends/receives the control status with a serial signal. 6) The outdoor controller controls the operation as shown in the below, and also controls the compres-sor, outdoor fan motor, 4-way valve and pulse Modulating valve are controlled	

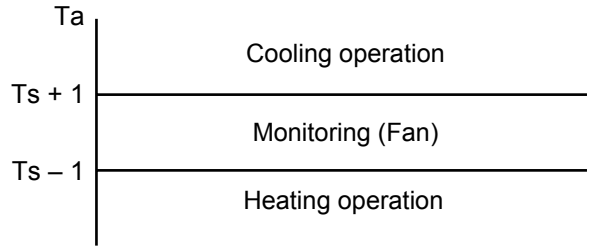
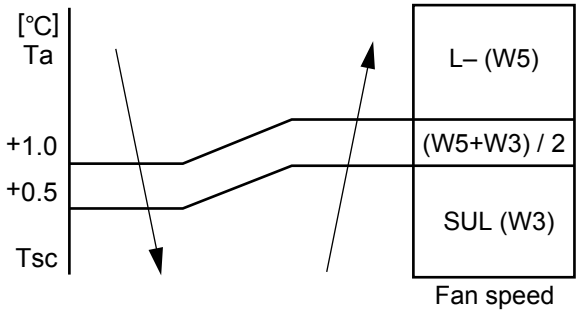
Remote controller



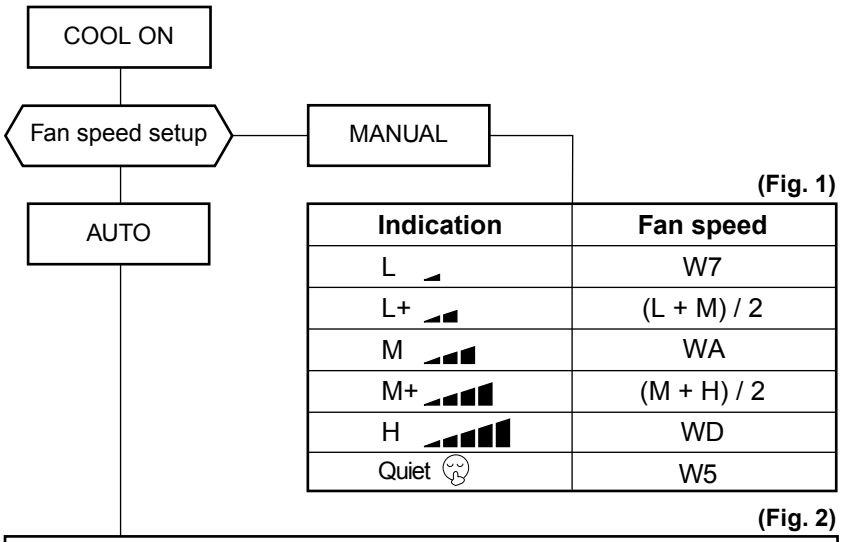


Item	Operation flow and applicable data, etc.	Description
1. Basic operation	**2. Cooling/Heating operation** The operations are performed in the following parts by controls according to cooling/heating conditions. 1) Receiving the operation ON signal of the remote controller, the cooling or heating operation signal starts being transferred form the indoor controller to the outdoor unit. 2) At the indoor unit side, the indoor fan is operated according to the contents of "**2. Indoor fan motor control**" and the louver according to the contents of "**9. Louver control**", respectively. 3) The outdoor unit controls the outdoor fan motor, compressor, pulse Modulating valve and 4-way valve according to the operation signal sent from the indoor unit.	



Item	Operation flow and applicable data, etc.	Description
1. Basic operation	**3. AUTO operation** Selection of operation mode As shown in the following figure, the operation starts by selecting automatically the status of room temperature (Ta) when starting AUTO operation. *1. When reselecting the operation mode, the fan speed is controlled by the previous operation mode.  	1) Detects the room temperature (Ta) when the operation started. 2) Selects an operation mode from Ta in the left figure. 3) Fan operation continues until an operation mode is selected. 4) When AUTO operation has started within 2 hours after heating operation stopped and if the room temperature is 20°C or more, the fan operation is performed with ”Super Ultra LOW” mode for 3 minutes. Then, select an operation mode. 5) In AUTO mode, either cooling or heating operation will be selected. When room temperature reach set temperature commpressor will stop. In case that the compressor stops for 15 minutes, the AUTO mode will reselect cooling or heating operation.
	4. DRY operation DRY operation is performed according to the difference between room temperature and the setup temperature as shown below. In DRY operation, fan speed is controlled in order to prevent lowering of the room temperature and to avoid air flow from blowing directly to persons.  	1) Detects the room temperature (Ta) when the DRY operation started. 2) Starts operation under conditions in the left figure according to the temperature difference between the room temperature and the setup temperature (Tsc). Setup temperature (Tsc) = Set temperature on remote controller (Ts) + (0.0 to 1.0) 3) When the room temperature is lower 1°C or less than the setup temperature, turn off the compressor.

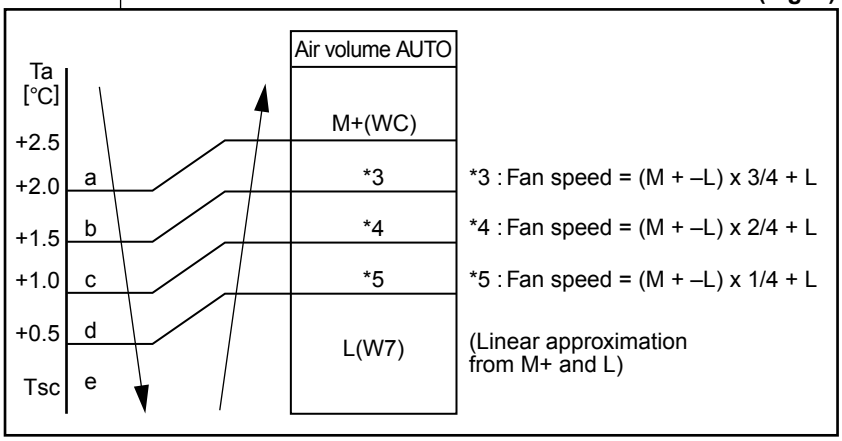
Item	Operation flow and applicable data, etc.	Description
2. Indoor fan motor control	**<In cooling operation>** (This operation controls the fan speed at indoor unit side.) The indoor fan (cross flow fan) is operated by the phase-control induction motor. The fan rotates in 5 stages in MANUAL mode, and in 5 stages in AUTO mode, respectively. (Table 1)	



(Fig. 1)

Indication	Fan speed
L	W7
L+	(L + M) / 2
M	WA
M+	(M + H) / 2
H	WD
Quiet	W5

(Fig. 2)



*** Symbols**

UH	: Ultra High
H	: High
M+	: Medium+
M	: Medium
L+	: Low+
L	: Low
L-	: Low–
UL	: Ultra Low
SUL	: Super Ultra Low

* The values of fan speed and air flow volume indicate on the table are measured when the louver is inclined downward. Fan speed and air flow volume broadly vary with position of louver.

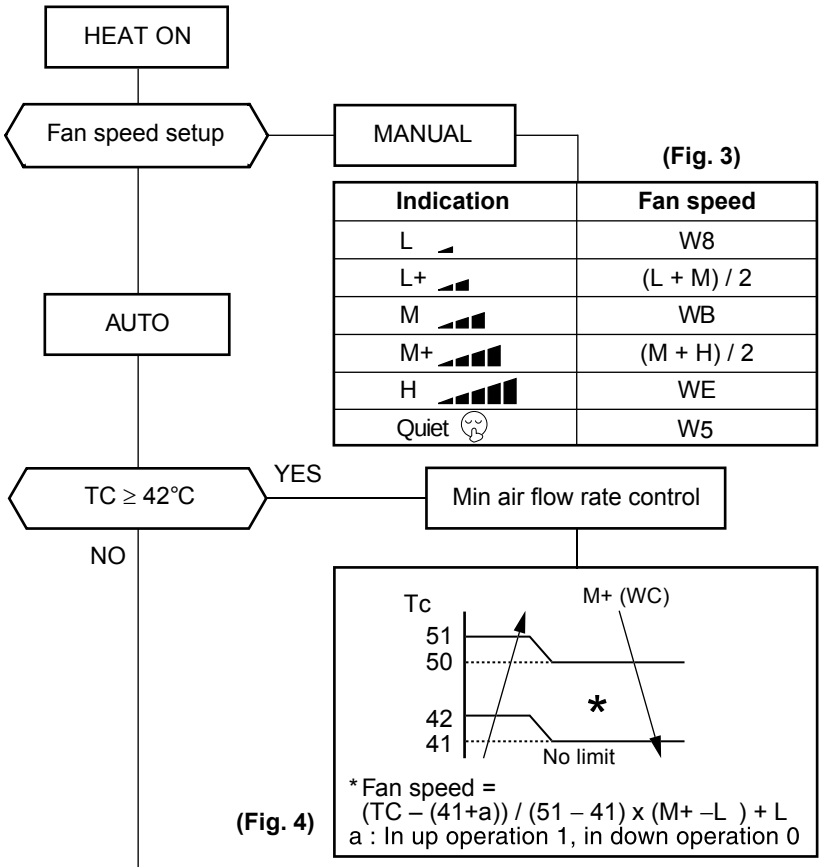
1) When setting the fan speed to L, L+, M, M+,H or Quiet on the remote controller, the operation is performed with the constant speed shown in Fig. 1.

2) When setting the fan speed to AUTO on the remote controller, revolution of the fan motor is controlled to the fan speed level shown in Fig. 2 and Table 1 according to the setup temperature, room temperature, and heat exchanger temperature.

(Table 1) Indoor fan air flow rate

Fan speed Level	Cool	Heat	PAP	Dry	RAS-25G2KVP-ND				RAS-35G2KVP-ND			
					Cooling		Heating		Cooling		Heating	
					Fan speed (rpm)	Air Flow rate (m^3/h)	Fan speed (rpm)	Air Flow rate (m^3/h)	Fan speed (rpm)	Air Flow rate (m^3/h)	Fan speed (rpm)	Air Flow rate (m^3/h)
WF		UH	UH/H		1060	661	1080	676	1100	690	1140	731
WE	UH	H			1060	661	1080	676	1100	698	1140	731
WD	H	M+		UH	1040	647	930	551	1080	676	990	611
WC	M+		M+	H	900	527	930	551	930	551	990	611
WB		M		M+	900	527	780	423	930	551	840	475
WA	M		M/L+	M	760	409	780	423	780	423	840	475
W9		L+			760	409	710	368	780	423	750	401
W8	L+	L		L+	690	349	640	305	710	368	660	322
W7	L	L-	L		620	287	560	243	640	305	600	274
W6	L-			L	520	205	560	243	560	243	600	274
W5	UL	UL	L-	L-	500	187	540	224	540	224	580	255
W4				UL	480	173	500	187	520	205	560	243
W3	SUL		UL	SUL/SL-	460	155	480	173	500	187	540	224
W2		SUL	SL		450	147	460	155	480	173	520	205
W1			SL-		440	142	440	142	440	142	440	142

Item	Operation flow and applicable data, etc.	Description
2. Indoor fan motor control	**<In heating operation>**	1) When setting the fan speed to L, L+, M, M+, H or Quiet on the remote controller, the operation is performed with the constant speed shown in Fig. 3 and Table 1. 2) When setting the fan speed to AUTO on the remote controller, revolution of the fan motor is controlled to the fan speed level shown in Fig. 5 according to the set temperature and room temperature. 3) Min air flow rate is controlled by temperature of the indoor heat exchanger (Tc) as shown in Fig. 4. 4) Cold draft prevention, the fan speed is controlled by temperature of the indoor heat exchanger (Tc) as shown in Fig. 6. 5) In order to prevent Cold draft when compressor step during heating operation. Then louver will move to upper position and fan speed will reduce or off.



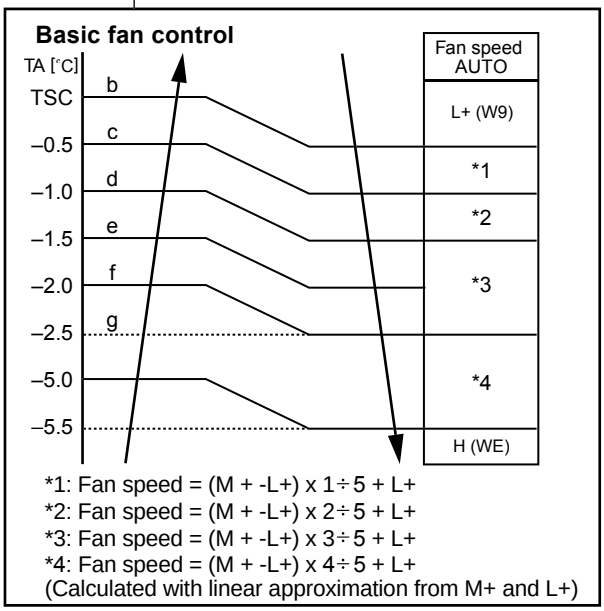
(Fig. 3)

Indication	Fan speed
L	W8
L+	(L + M) / 2
M	WB
M+	(M + H) / 2
H	WE
Quiet	W5

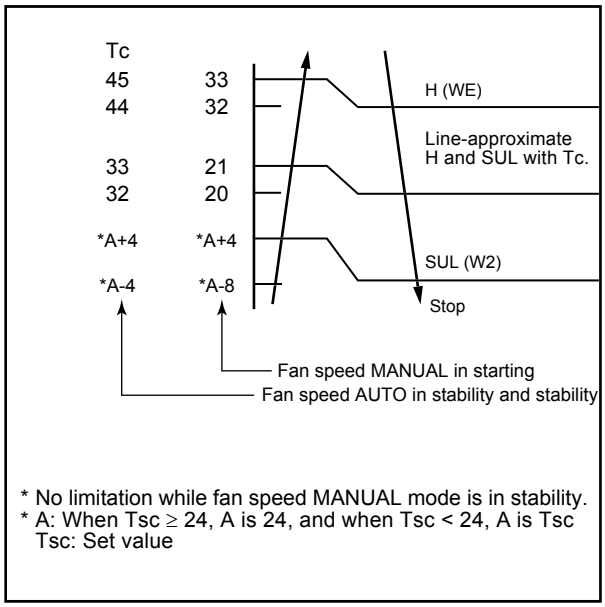
* Fan speed =
(TC – (41+a)) / (51 – 41) x (M+ –L) + L
a : In up operation 1, in down operation 0

(Fig. 4)

Cold draft preventive control



(Fig. 5)

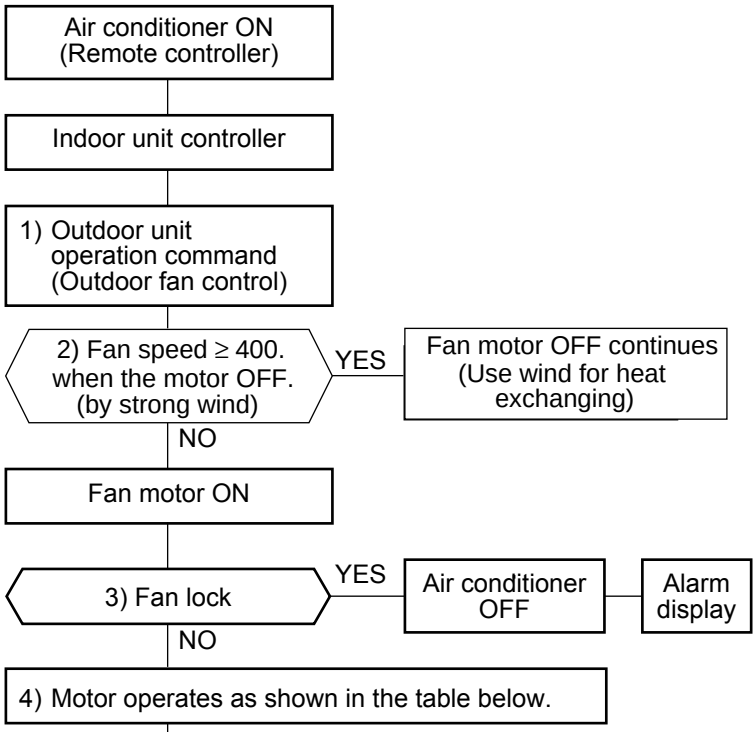


(Fig. 6)

[[In starting and in stability]

	In starting	In stability
FAN AUTO	• Until 12 minutes passed after operation start • When 12 to 25 minutes passed after operation start and room temperature is 3°C or lower than set temperature.	• When 12 to 25 minutes passed after operation start and room temperature is higher than (set temperature –3°C) • When 25 minutes or more passed after operation start
FAN Manual	• Room temperature < Set temperature –4°C	• Room temperature ≥ Set temperature –3.5°C

Item	Operation flow and applicable data, etc.	Description
3. Outdoor fan motor control	The blowing air volume at the outdoor unit side is controlled. Receiving the operation command from the controller of indoor unit, the controller of outdoor unit controls fan speed. * For the fan motor, a DC motor with non-stage variable speed system is used. However, it is limited to 8 stages for reasons of controlling.	1) The operation command sent from the remote controller is processed by the indoor unit controller and transferred to the controller of the outdoor unit. 2) When strong wind blows at outdoor side, the operation of air conditioner continues with the fan motor stopped. 3) Whether the fan is locked or not is detected, and the operation of air conditioner stops and an alarm is displayed if the fan is locked. 4) According to each operation mode, by the conditions of outdoor temperature (To) and compressor revolution, the speed of the outdoor fan shown in the table is selected.



In Cooling operation

Compressor speed (Hz)		Hz < 13.8		13.8 ≤ Hz ≤ 32.4		32.4 < Hz	
		MIN	MAX	MIN	MAX	MIN	MAX
To	To ≥ 38°C	W6	WB	W8	WE	WA	WE
	To ≥ 29°C	W5	WA	W7	WE	W9	WE
	To ≥ 15°C	W3	W7	W5	W9	W7	WB
	To ≥ 5°C	W2	W5	W4	W7	W6	W9
	To ≥ 0°C	W1	W3	W3	W5	W4	W7
	To ≥ -4°C	W1	W2	W2	W4	W3	W5
	To < -4°C	OFF	OFF	OFF	W3	W1	W4
When To is abnormal		OFF	WB	OFF	WE	W1	WE

In Heating operation

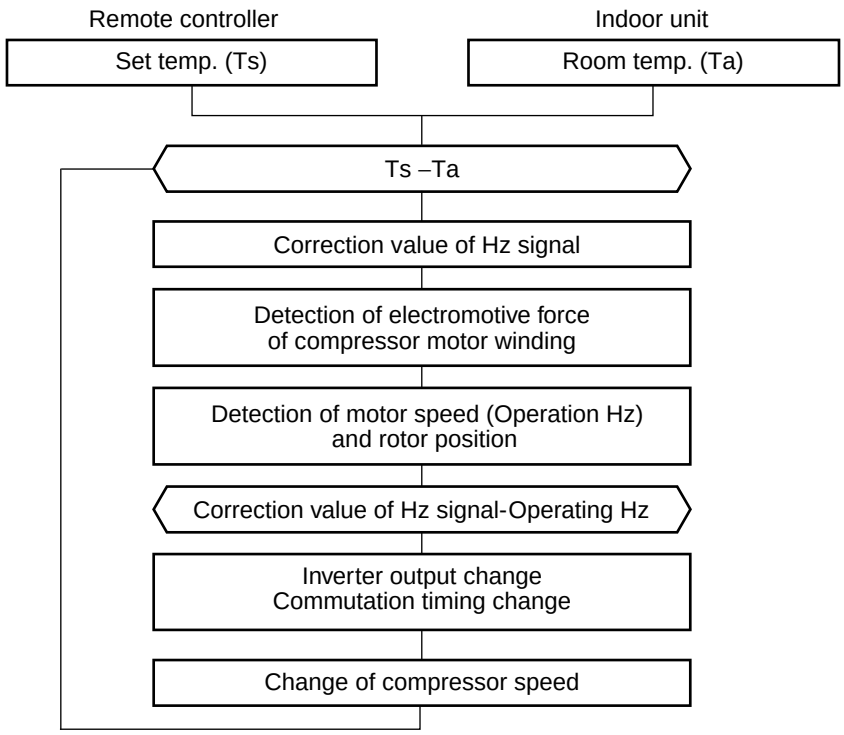
Compressor speed (Hz)		Hz < 16.8	16.8 ≤ Hz ≤ 47.4	47.4 < Hz
TO	To≥10°C	W7	W8	W9
	To ≥ 5°C	W9	WB	WE
	To ≥ -3°C	WE	WE	WE
	To ≥ -10°C	WE	WE	WE
	To < -10°C	WE	WE	WE
When To is abnormal		WE	WE	WE

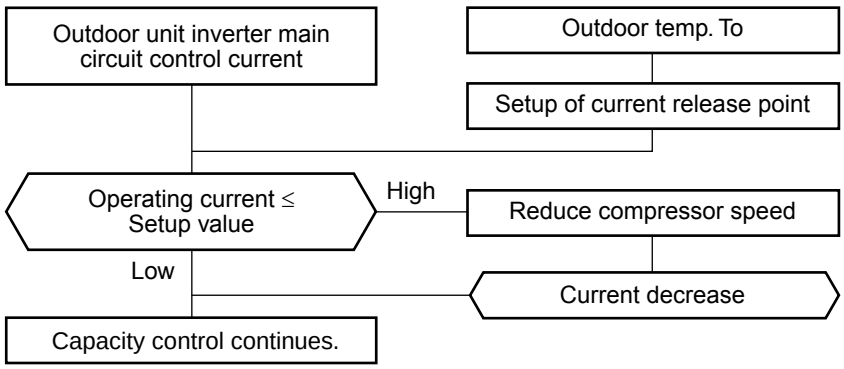
Outdoor fan speed (rpm)

Tap	RAS-25G2AVP-ND	RAS-35G2AVP-ND
W0	0	0
W1	250	250
W2	310	300
W3	380	350
W4	430	450
W5	470	500
W6	550	560
W7	610	600
W8	610	650

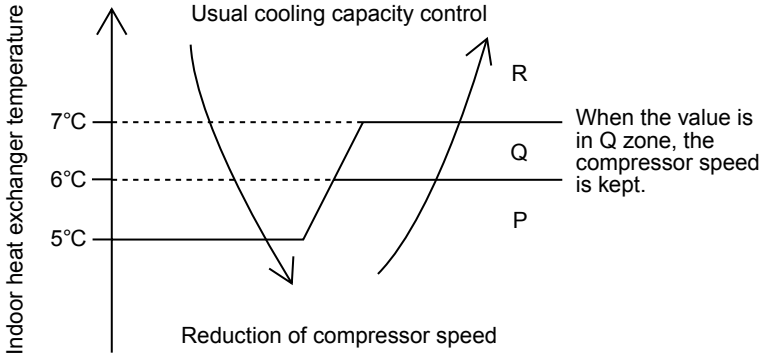
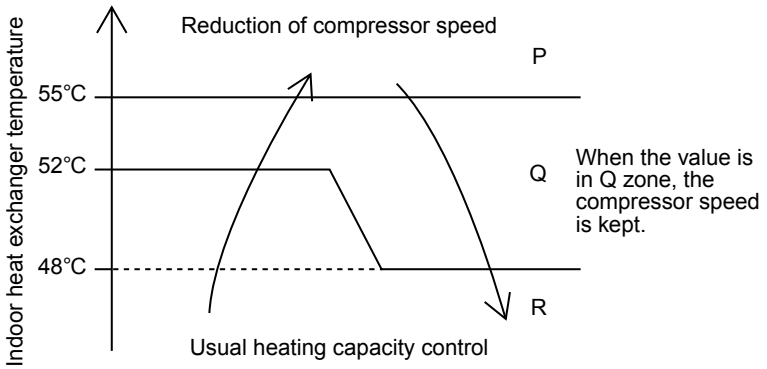
Tap	RAS-25G2AVP-ND	RAS-35G2AVP-ND
W9	610	700
WA	610	700
WB	610	700
WC	610	700
WD	610	700
WE	610	700
WF	700	850

Item	Operation flow and applicable data, etc.	Description
4. Capacity control	The cooling or heating capacity depending on the load is adjusted. According to difference between the setup value of temperature and the room temperature, the capacity is adjusted by the compressor revolution.	1) The difference between set temperature on remote controller (Ts) and room temperature (Ta) is calculated. 2) According to the temperature difference, the correction value of Hz signal which determines the compressor speed is set up. 3) The rotating position and speed of the motor are detected by the electromotive force occurred on the motor winding with operation of the compressor. 4) According to the difference resulted from comparison of the correction value of Hz signal with the present operation Hz, the inverter output and the commutation timing are varied. 5) Change the compressor motor speed by outputting power to the compressor. * The contents of control operation are same in cooling operation and heating operation
5. Current release control	This function prevents troubles on the electronic parts of the compressor driving inverter. This function also controls drive circuit of the compressor speed so that electric power of the compressor drive circuit does not exceed the specified value.	1) The input current of the outdoor unit is detected in the inverter section of the outdoor unit. 2) According to the detected outdoor temperature, the specifice value of the current is selected. 3) Whether the current value exceeds the specifice value or not is judged. 4) If the current value exceeds the specified value, this function reduces the compressor speed and controls speed up to the closest one commanded from the indoor unit within the range which does not exceed the specified value.

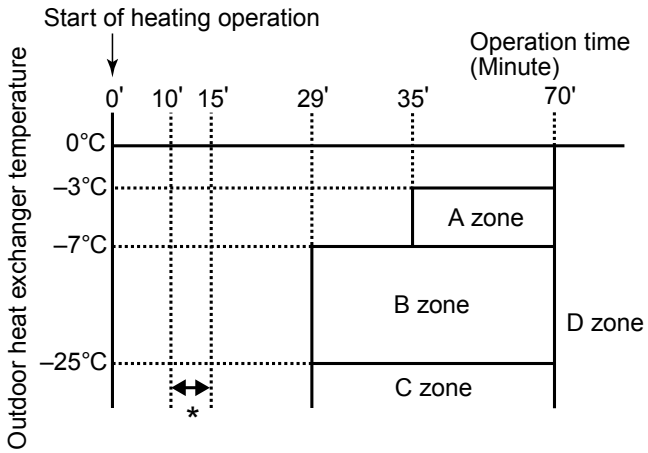




Outdoor temp.	Cooling current release value		Heating current release value	
	RAS-25G2AVP-ND	RAS-35G2AVP-ND	RAS-25G2AVP-ND	RAS-35G2AVP-ND
45ºC	4.6A	6.5A	10.8A	10.8A
40ºC 44ºC	6.0A	6.8A		
16ºC 39ºC	6.6A	8.5A		
11ºC 15.5ºC				
10.5ºC				

Item	Operation flow and applicable data, etc.	Description
6. Release protective control by temperature of indoor heat exchanger	**<In cooling/dry operation>** (Prevent-freezing control for indoor heat exchanger) In cooling/dry operation, the sensor of indoor heat exchanger detects evaporation temperature and controls the compressor speed so that temperature of the heat exchanger does not exceed the specified value.  	1) When temperature of the indoor heat exchanger drops below 5°C, the compressor speed is reduced. (P zone) 2) When temperature of the indoor heat exchanger rises in the range from 6°C to under 7°C, the compressor speed is kept. (Q zone) 3) When temperature of the indoor heat exchanger rises to 7°C or higher, the capacity control operation returns to the usual control in cooling operation. (R zone)
	<In heating operation> (Prevent-overpressure control for refrigerating cycle) In heating operation, the sensor of indoor heat exchanger detects condensation temperature and controls the compressor speed so that temperature of the heat exchanger does not exceed the specified value.  	1) When temperature of the indoor heat exchanger rises in the range from 52°C to 55°C, the compressor speed is kept. (Q zone) When temperature of the indoor heat exchanger drops in the range from 48°C to under 55°C, the compressor speed is kept. (Q zone) 2) When temperature of the indoor heat exchanger rises to 55°C or higher, the compressor speed is reduced. (P zone) 3) When temperature of the indoor heat exchanger does not rise to 52°C, or when it drops below to 48°C, the capacity control operation returns to the usual control in heating operation. (R zone)

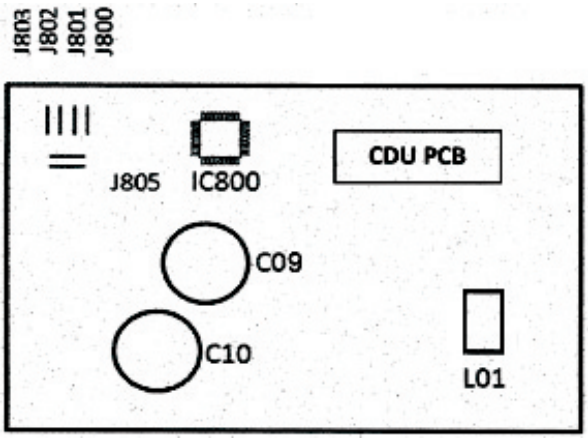
Item	Operation flow and applicable data, etc.	Description
7. Defrost control (Only in heating operation)	(This function removes frost adhered to the outdoor heat exchanger.) The temperature sensor of the outdoor heat exchanger (Te sensor) judges the frosting status of the outdoor heat exchanger and the defrost operation is performed with 4-way valve reverse defrost system.	The necessity of defrost operation is detected by the outdoor heat exchanger temperature. The conditions to detect the necessity of defrost operation differ in A, B, or C zone each. (Table 1) **<Defrost operation>** • Defrost operation in A to C zones 1) Stop operation of the compressor for 20 seconds. 2) Invert (ON) 4-way valve 10 seconds after stop of the compressor. 3) The outdoor fan stops at the same time when the compressor stops. 4) When temperature of the indoor heat exchanger becomes 38°C or lower, stop the indoor fan. **<Finish of defrost operation>** • Returning conditions from defrost operation to heating operation 1) Temperature of outdoor heat exchanger rises to +8°C or higher. 2) Temperature of outdoor heat exchanger is kept at +5°C or higher for 80 seconds. 3) Defrost operation continues for 15 minutes. **<Returning from defrost operation>** 1) Stop operation of the compressor for approx. 50 seconds. 2) Invert (OFF) 4-way valve approx. 40 seconds after stop of the compressor. 3) The outdoor fan starts rotating at the same time when the compressor starts.



* The minimum value of Te sensor 10 to 15 minutes after start of operation is stored in memory as Te0.

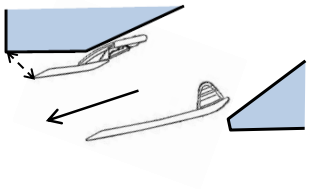
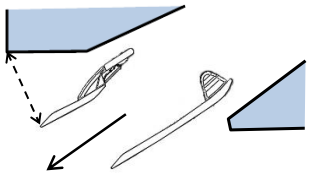
Table 1

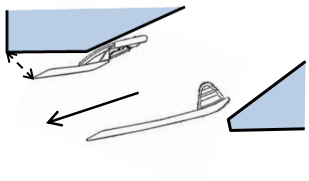
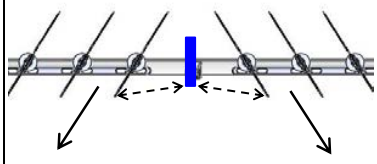
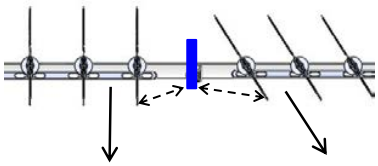
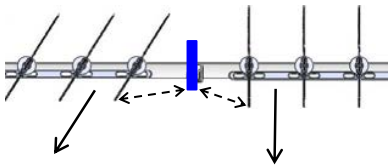
A zone	When (TE0 - TE) - (TO0 - TO) ≥ 3°C and SH-SHO ≤ 2 in A zone, defrost operation starts.
B zone	When (TE0 - TE) - (TO0 - TO) ≥ 2°C and SH-SHO ≤ 2 in B zone, defrost operation starts.
C zone	When TE ≤ -25°C and SH-SHO ≤ 2 in C zone, defrost operation starts.
D zone	More than 70 minutes accumulated heating operation time condition TE < 0°C

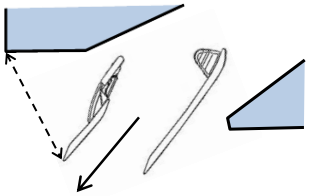
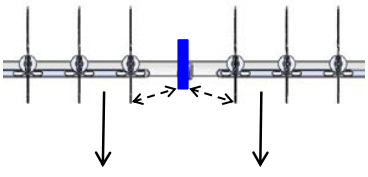
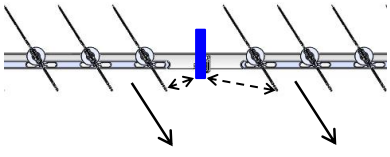
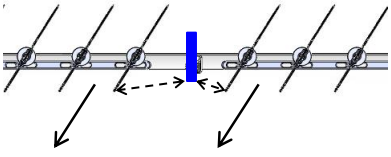
Item	Operation flow and applicable data, etc.	Description
7. Defrost control (Only in heating operation)	• Strong defrost Upgrade defrost ability when normal defrost ability is not enough by increase defrosting finished operation. • Do cut the jumper J803 on CDU PCB 	**<Finish of defrost operation for strong defrost>** • Returning conditions from defrost operation to heating operation 1) Temperature of outdoor heat exchanger rises to +13°C or higher. 2) Temperature of outdoor heat exchanger is kept at +10°C or higher for 80 seconds. 3) Defrost operation continues for 20 minutes.
	• On demand defrost In certain extreme condition, one can manually defrost at any time by pressing button on the remote controller. 	**<On demand defrost setting>** In AUTO or Heat mode, pass SET button and hold for 5 seconds. When this function activate, DF will be shown on display.

Item	Operation flow and applicable data, etc.	Description
8. Louver control 1) Louver position	This function controls the air direction of the indoor unit. • The position is automatically controlled according to the operation mode (COOL/HEAT). • The set louver position is stored in memory by the microcomputer, and the louver returns to the stored position when the next operation is performed. (Cooling/Heating memory position) The angle of the louver is indicated as the louver closes fully is 0°.	

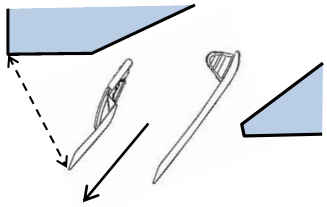
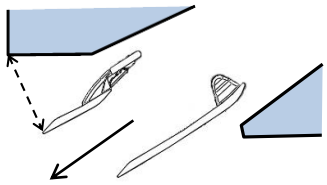
1) Louver position in cooling operation

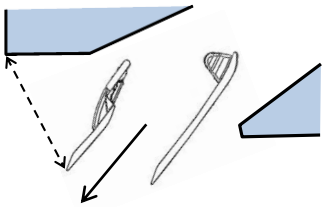
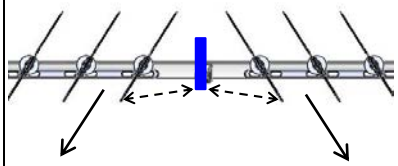
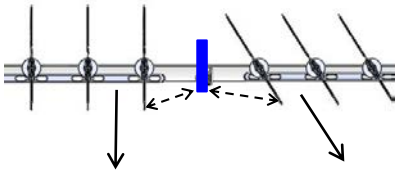
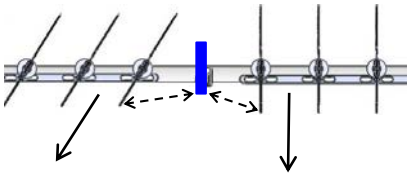
Manual and automatic operation	HI-POWER operation
	
Initial setting is directs downward (20mm)	Default setting is directs downward (45mm)

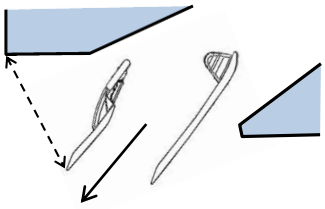
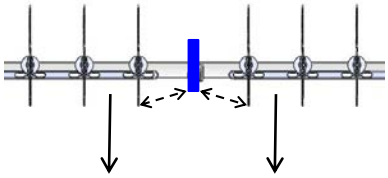
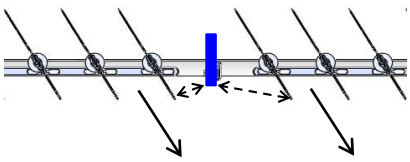
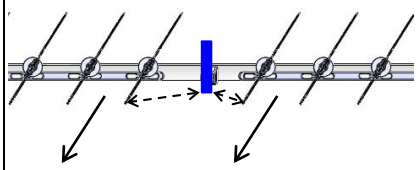
Wide air direction		
		
Wide position is directs downward (20mm)		
Wide-angle	Right wide	Left wide
		
Left side lover setting is left facing (75mm) Right side lover setting is right facing (75mm)	Left side lover setting is front facing (55mm) Right side lover setting is right facing (75mm)	Left side lover setting is left facing (75mm) Right side lover setting is front facing (55mm)

Spot air direction		
		
Wide position is directs downward (73mm)		
Spot front	Spot right	Spot left
		
Left side lover setting is left facing (55mm) Right side lover setting is right facing (55mm)	Left side lover setting is front facing (35mm) Right side lover setting is right facing (75mm)	Left side lover setting is left facing (75mm) Right side lover setting is front facing (35mm)

Item	Operation flow and applicable data, etc.	Description
8. Louver control	2) Louver position in heating operation	

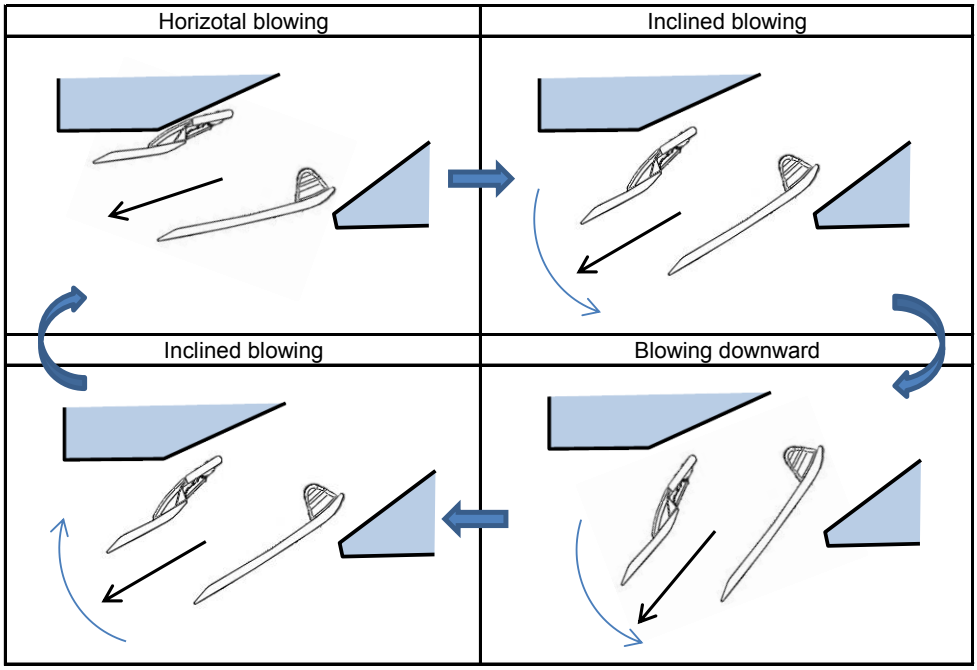
Manual and automatic operation	HI-POWER operation
	
Initial setting is directs downward (73mm)	Default setting is directs downward (45mm)

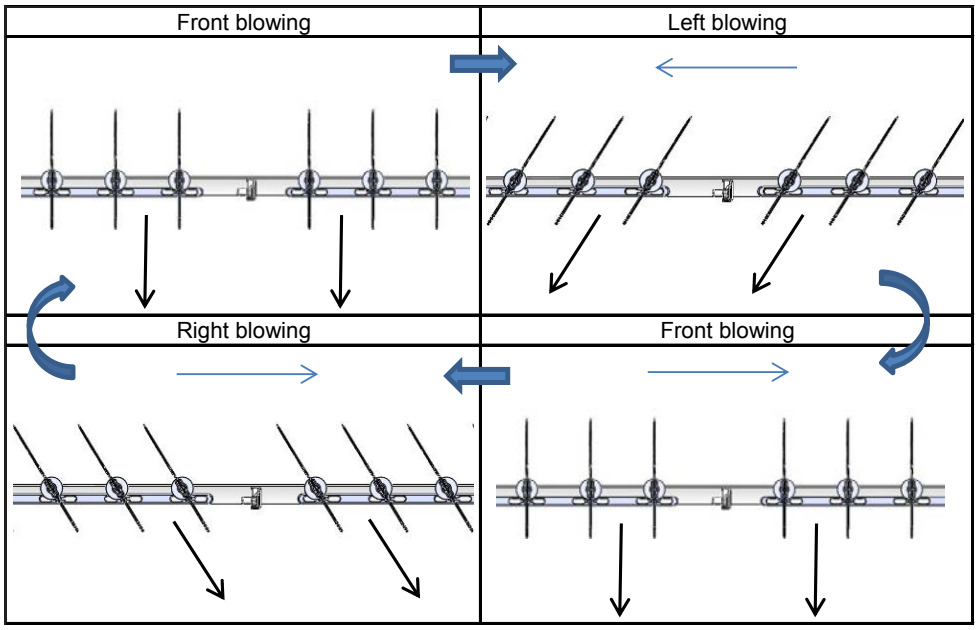
Wide air direction		
		
Wide position is directs downward (73mm)		
Wide-angle	Right wide	Left wide
		
Left side lover setting is left facing (75mm) Right side lover setting is right facing (75mm)	Left side lover setting is front facing (55mm) Right side lover setting is right facing (75mm)	Left side lover setting is left facing (75mm) Right side lover setting is front facing (55mm)

Spot air direction		
		
Wide position is directs downward (73mm)		
Spot front	Spot right	Spot left
		
Left side lover setting is left facing (55mm) Right side lover setting is right facing (55mm)	Left side lover setting is front facing (35mm) Right side lover setting is right facing (75mm)	Left side lover setting is left facing (75mm) Right side lover setting is front facing (35mm)

Item	Operation flow and applicable data, etc.	Description
8. Louver control		

2) Wind direction adjustment

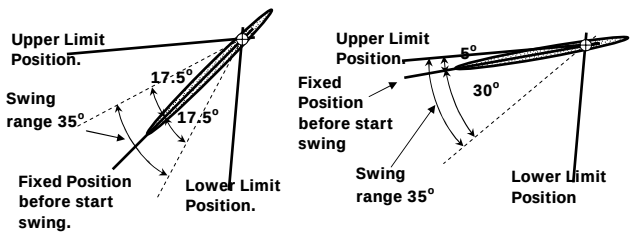




- The Up-Down louver position can be arbitrarily set up by pressing [FIX◀▶] button.
- The Left-Right louver position can be arbitrarily set up by pressing [FIX◀▶] button.

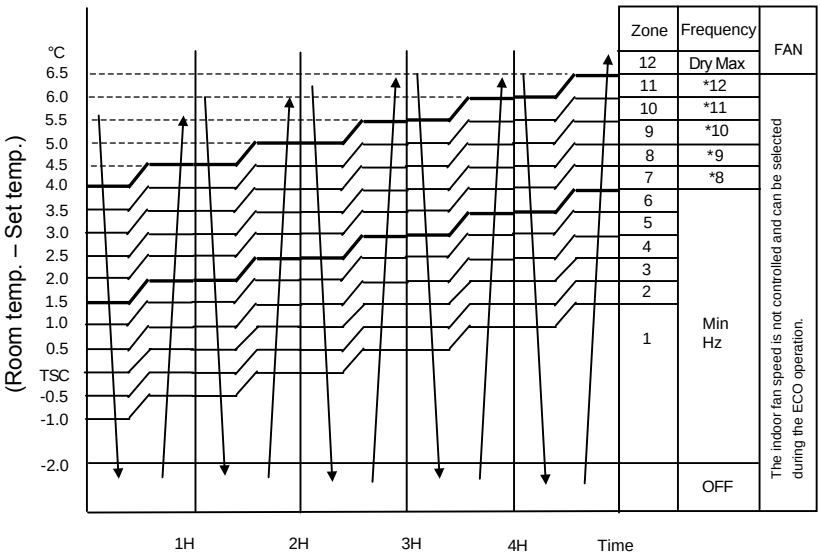
3) Swing

- Swing operation is perfor in range 35° with the Fixed position as the center.
- If the swing range exceeded either upper or lower limit position, swing operation is perfomed in range 35° from the limit.



- Swing
  When pressing [SWING] button during operation, the louver starts swinging.
- Up-Down and Left-Right louver are same setting.

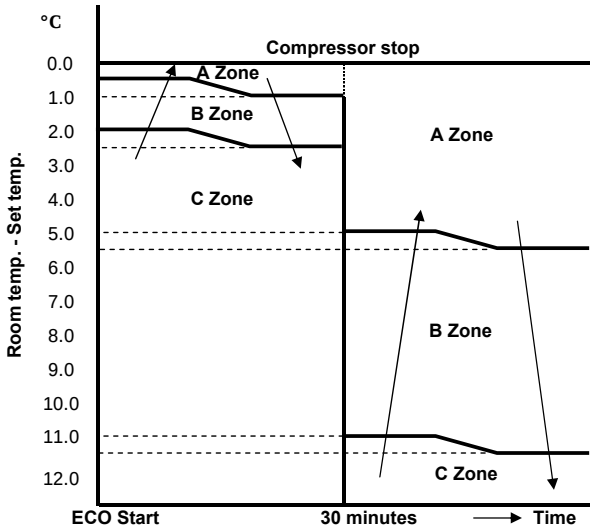
Item	Operation flow and applicable data, etc.	Description
9. ECO operation	When pressing [ECO] button on the remote controller, a Economic operation is performed. **<Cooling operation>** This function operates the air conditioner with the difference between the set and the room temperature as shown in the following figure.	**<Cooling operation>** 1) The control target temperature increase 0.5ºC per hour up to 2ºC starting from the set temperature when ECONO has been received. 2) The indoor fan speed is depend on presetting and can change every speed after setting ECO operation. 3) The compressor speed is controlled as shown in the left figure.



* 12 (DRY max - COOL min) /6 x 5 + COOL min
* 11 (DRY max - COOL min) /6 x 4 + COOL min
* 10 (DRY max - COOL min) /6 x 3 + COOL min
* 9 (DRY max - COOL min) /6 x 2 + COOL min
* 8 (DRY max - COOL min) /6 x 1 + COOL min

Hz	25G2KVP-ND	35G2KVP-ND
Cool min	9	9
DRY max	30	30

< Heating Operation >

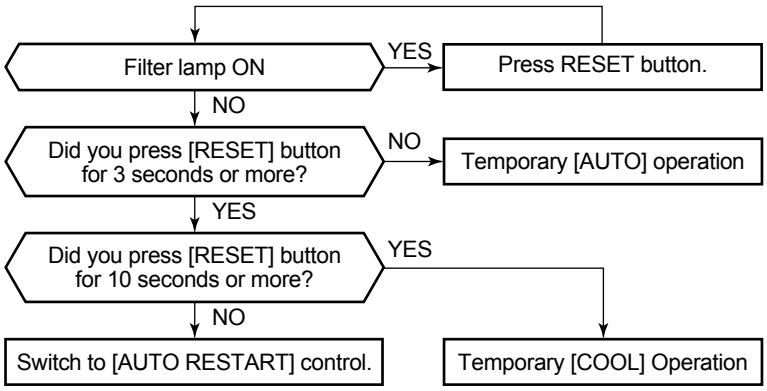


<Heating operation>

1) The difference of room temperature and set temperature are separated in to A zone, B zone and C zone.
   Three zone will changed again 30 minutes after ECO operation start.
2) The compressor speed is controlled as shown on the table.
3) The indoor fan speed is not controlled and can be selected during the ECO operation.

Hz	25G2KVP-ND	35G2KVP-ND
a (Heating min Hz)	9	9
c (HEATING Quiet)	30	30

Item	Operation flow and applicable data, etc.	Description
10. Temporary operation	Pressing [RESET] button starts the temporary operation of [AUTO] operation. When keeping [RESET] button pressed for 10 seconds or more, the temporary [COOL] operation is performed.	1) When pressing [RESET] button, the temporary [AUTO] operation starts. 2) When keeping [RESET] button pressed for 3 seconds or more, Pi, Pi, Pi sound is heard and [AUTO RESTART] control is changed. 3) When keeping [RESET] button pressed for 10 seconds or more, “Pi” sound is heard and the temporary [COOL] operation starts. 4) If the filter lamp goes on, press [RESET] button to go off the filter lamp, and then press [RESET] button again. 5) To stop the temporary operation, press the button again.



11. Plasma ionizer purifier control

This function generates nagative ion while cleaning the air in the room.

If plasma ionizer purifier-ON signal is received while the air conditioner stops, the plasma ionizer purifier starts operation, and if it is received while the air conditioner operates, the air conditioner and the plasma ionizer purifier start operation.

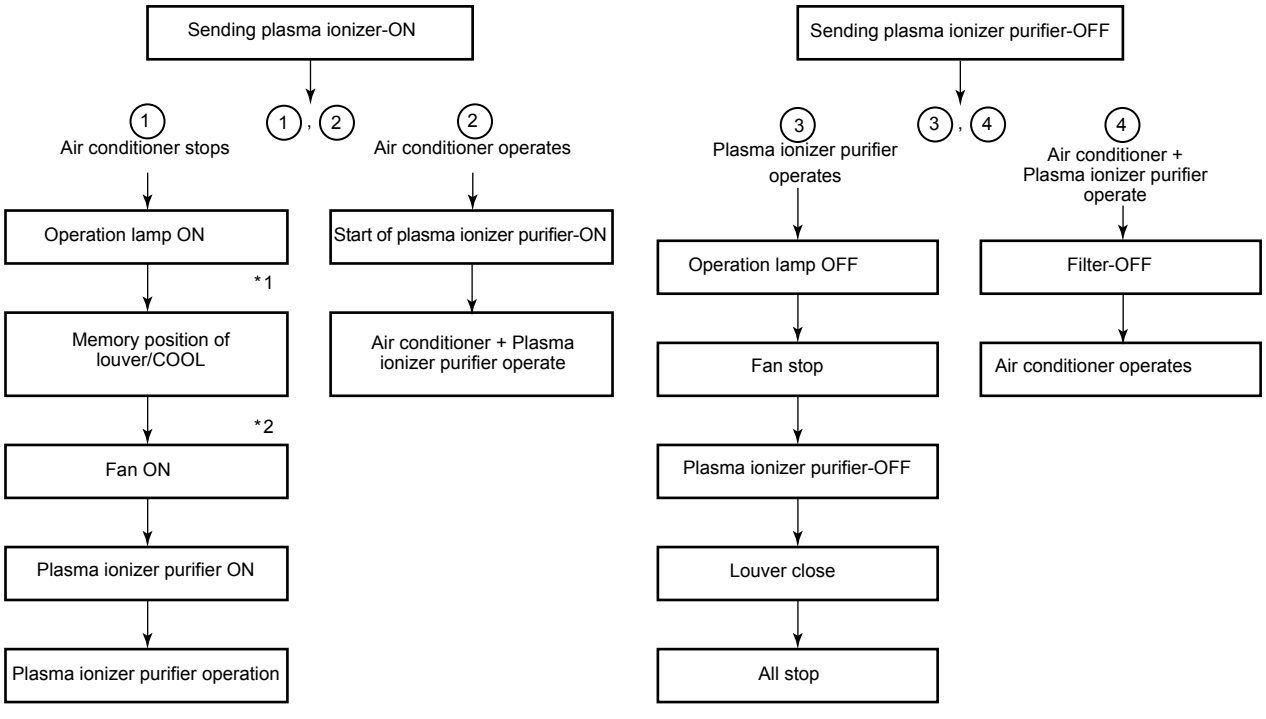
Present status	Operation button	
	PURE button	**Air conditioner**
Stop	Plasma ionizer purifier	AC operation*
Plasma ionizer purifier only	Stop (All)	AC + Plasma ionizer purifier
Air conditioner	AC + Plasma ionizer purifier	All stop
Joint use of AC and plasma ionizer purifier	AC operation	All stop

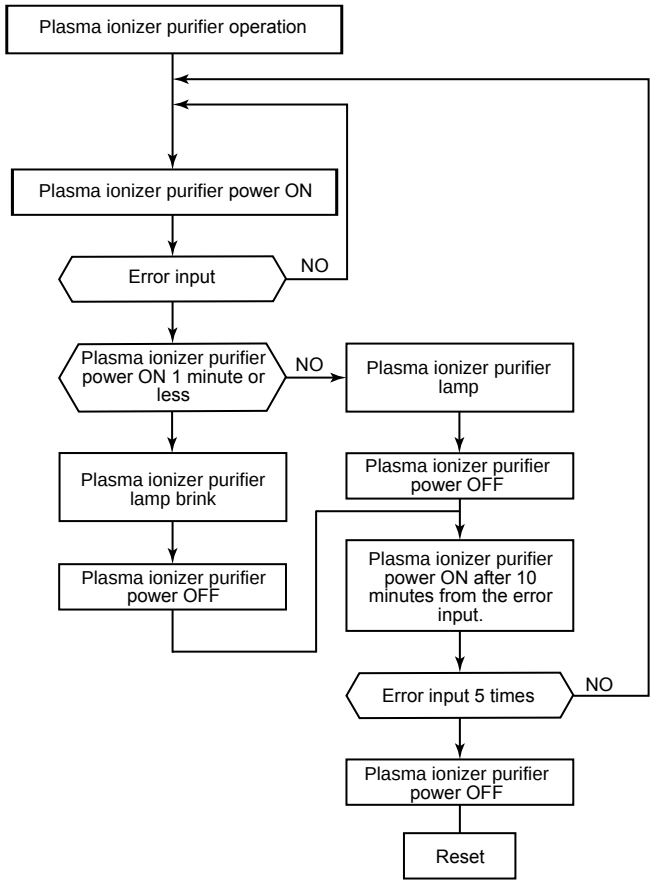
	Louver*1	**Fan speed *2**
Plasma ionizer purifier operation	Cooling position	AUTO, L, L+, M, M+, H
AC + Plasma ionizer purifie operation	Follows to AC operation	Follows to AC operation

* When the previous operation was the operation of air conditioner + plasma ionizer purifier, an operation of air conditioner + plasma ionizer purifier starts by pushing AC button on the remote controller.
(Operation of air conditioner + plasma ionizer purifier is stored in memory.)

*1 Swing is available

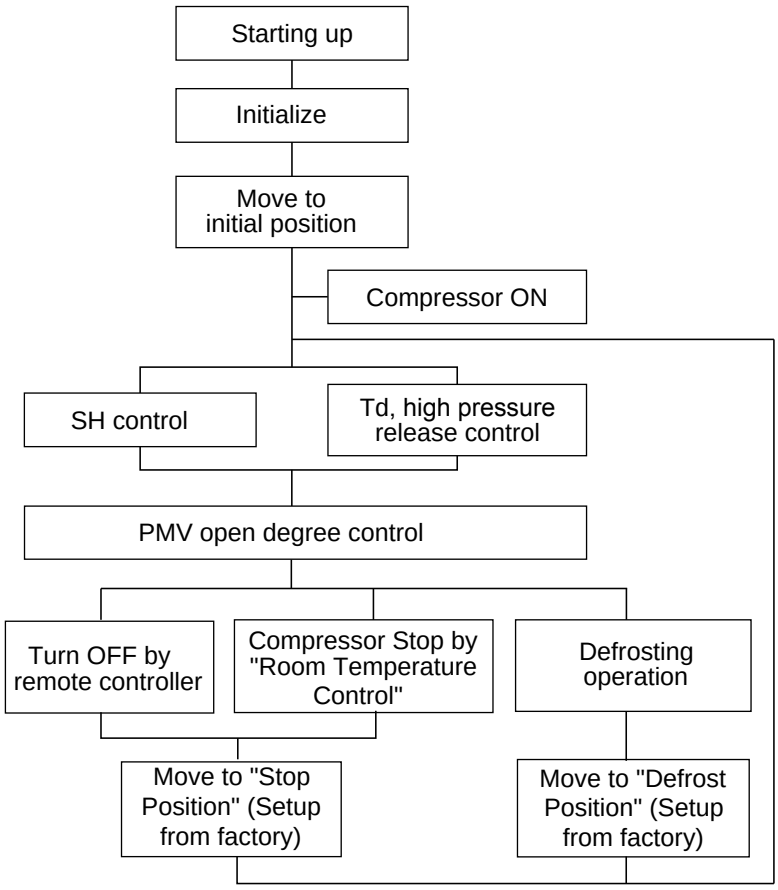
*2 Fan speed is Fan Auto mode varies in order, (M + 1) → (L) → (L–) → (SL).



Item	Operation flow and applicable data, etc.	Description
11. Plasma ionizer purifier control [Detection of abnormality]	 Reset by RESET button or by the stop direction from the remote controller. * When the breaker is turned [ON] (In restart time after power failure) or RESET button is pressed the air purifier is not turned on until the integrated operation time of the indoor fan exceeds 1 hour after operation start (It is nor the Plasma ionizer purifier operation time). It is the safety measures considering an incomplete drain when electric dust collector has been cleaned with water.	**1. Purpose** The air purifying control function is to alert the user to trouble in the ionizing or plasma ionixer purifier operation. **2. Description** Trouble is determined to have occurred (indicated by the plasma ionizer purifier lamp indicator) in the following two cases. 1) When the panel switch has been set to OFF by the opening of the air inlet grile, etc. 2) When an abnormal discharge caused by a symptom such as the build-up of dirt has been detected while the air purifier is ON * Trouble case are deemed to have occurred when the action concerned continues for more than one second. **3. Operation** The sequence that plasma ionizer purifier lamp indicator is turned on are described in the left flowchart. 1) A trouble detected within 1 minute after activation of the air is immedi-ately judged as an error and the plasma ionizer purifier lamp indicator goes on. 2) In case that 1 minute passed after activation of the plasma ionizer purifier, it is turned off while the PURE indicator keeps ON. After 10 minutes passed, restart the plasma ionizer purifier and an error is judged again.
12. Discharge temperature control	**Td value** / **Control operation** 117°C: Judges as an error and stops the compressor. 105°C: Reduce the compressor speed. 103°C: Reduce slowly compressor speed. 100°C: Keeps the compressor speed. 93°C: If the operation is performed with lower speed than one commanded by the serial signal, speed is slowly raised up to the commanded speed. Operates with speed commanded by the serial signal.	**1. Purpose** This function detects error on the refrigerating cycle or error on the compressor, and performs protective control. **2. Operation** Control of the compressor speed The speed control is performed as described in the left table based upon the discharge temperature.

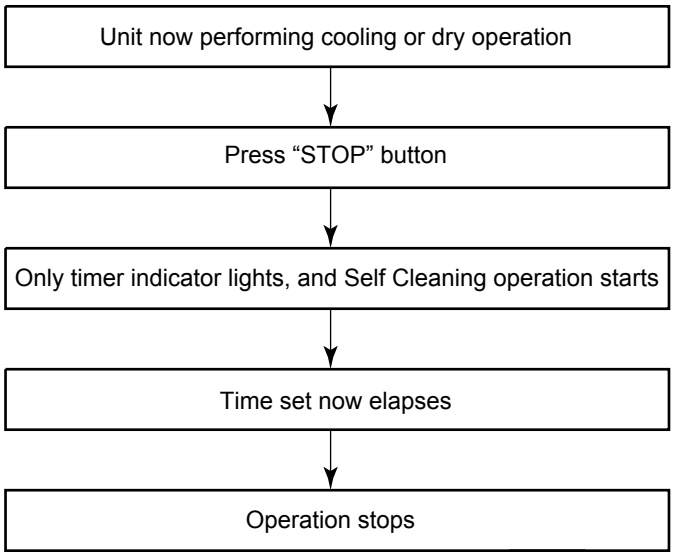
Item	Operation flow and applicable data, etc.	Description
13. High pressure control		**1. Purpose** This function detects error on the refrigerating cycle or error on the compressor, and performs protective control. **2. Operation** Control of the compressor speed The speed control is performed as described in the left table based upon the heat exchanger temperature (TE, TC).
14. Pulse Modulating valve (P.M.V.) control	This function controls throttle amount of the refrigerant in the refrigerating cycle. According to operating status of the air conditioner, this function also controls the open degree of valve with an expansion valve with pulse Modulation.	1) When starting the operation, move the valve once until it fits to the stopper. (Initialize) * In this time, “Click” sound may be heard. 2) Adjust the open degree of valve by super heat amount. (SH control) 3) If the discharge temperature was excessively up, adjust the open degree of valve so that it is in the range of set temperature. (Discharge temp. control) 4) When defrost operation is performed, the open degree of valve is adjusted according to each setup conditions during preparation for defrost and during defrost operation (4-way valve is inversed.). 5) When operation is OFF by the remote controller or when compressor is OFF by room temperature control, the open degree of valve is adjusted to the stop position.

Cooling (TE)	Heating (TC)	Control operation
63°C	52°C	Judges as an error and stops the compressor.
63°C	57°C	Reduce the compressor speed.
61°C	55°C	Reduce slowly compressor speed.
59°C	53°C	Keeps the compressor speed.
55°C	49°C	If the operation is performed with lower speed than one commanded by the serial signal, speed is slowly raised up to the commanded speed.
		Operates with speed commanded by the serial signal.



* SH (Super Heat amount) =
  Ts (Temperature of suction pipe of the compressor) –
  Tc or Te (Heat exchanger temperature at evaporation side)
* PMV: Pulse Modulating Valve

15. Self-Cleaning function



• During Self-Cleaning operations: The louver opens slightly. The indoor fan operates continuously at a speed of 500 rpm.

Self-Cleaning operation times

	Operation time	Self-Cleaning operation time
Cooling: Auto (cooling) Dry	Up to 10 minutes	No Self-Cleaning operation performed (0 minutes)
	10 minutes or longer	30 mins.
Heating: Auto (heating)	No Self-Cleaning operation performed	
Auto (fan only)		
Shutdown		

• To stop an ongoing Self-Cleaning operation at any time
Press the start/stop button on the remote controller twice during the Self-Cleaning operation. (After pressing the button for the first time, press it for the second time without delay (within 10 minutes).)

1. Purpose

The Self-Cleaning operation is to minimize the growth of mold, bacteria etc. by running the fan and drying so as to keep the inside of the air conditioner clean.

Self-Cleaning operation

When the cooling or dry operation shuts down, the unit automatically starts the Self-Cleaning operation which is then performed for the specified period based on duration of the operation which was performed prior to the shutdown, after which the Self-Cleaning operation stops.
(The Self-Cleaning operation is not performed after a heating operation.)

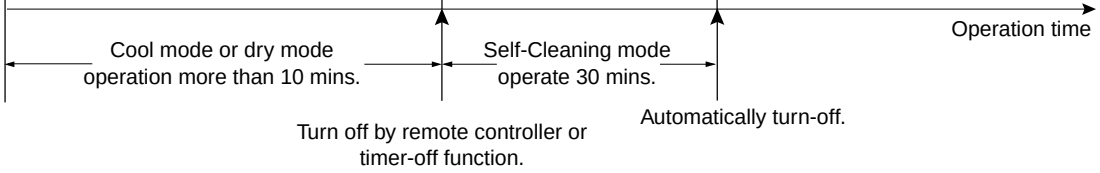
2. Operation

1) When the stop signal from the remote controller or timer-off function is received, only the timer indicator light.
2) The period of the Self-Cleaning operation is determined by the duration of the operation performed prior to the reception of the stop code.
3) After the Self-Cleaning operation has been performed for the specified period, the unit stops operating.

Item	Operation flow and applicable data, etc.	Description
15. Self-Cleaning function		

15-1-1. Self-Cleaning diagram

Operation display	ON	OFF	OFF
FCU fan	ON rpm is depend on presetting.	ON (500RPM)	OFF
FCU louver	OPEN	OPEN (12.7º)	CLOSE
Timer display	ON or OFF depend on presetting of timer function.	ON	ON or OFF depend on presetting of timer function.
Compressor	ON or OFF depend on presetting per room temperature.	OFF	OFF
CDU fan	ON or OFF depend on presetting per room temperature.	OFF	OFF



15-1-2. Self-Cleaning function release

How to set/cancel Self-Cleaning function

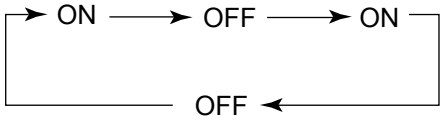
To set/cancel the Self-Cleaning function, proceed as follows:

- Setting diagnosis code "06" on remote controlle (See detail of setting diagnosis code in 15-1-1)
- Turn on the power supply to air conditioner, after that press [RESET] button on air conditioner 1 time to turn on the air conditioner (The LED display will show in operation LED) (Fig. 7-9-1)
- Take the remote controller to direction of LED display on air conditioner, press button up (▲) at ON of the remote controller (Fig. 15-1-2) 1 time to send the code "07" (within 3 sec. after press [RESET] buton), then air conditioner will shutdown automatically. Also, LED display will show flash follow the able below.

Self-cleaning function	Operation LED	Timer LED
ON	flash 1 Hz	not flash
OFF	flash 1 Hz	Flash 1 Hz

Note) Table above will show current status of Self-Cleaning function

- Set or Cancel Self-Cleaning function by push the RESET button on air conditioner. When setting is changed, the sound warning will alarm "Beep". The setting is changed following below.



- Turn on air conditioner again by remote controller to confirm setting.

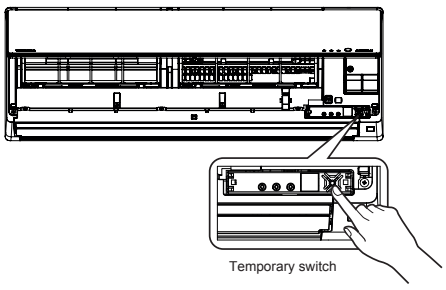
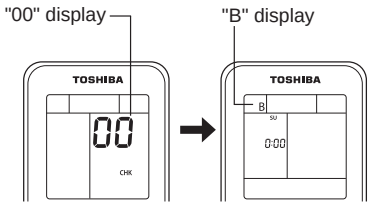
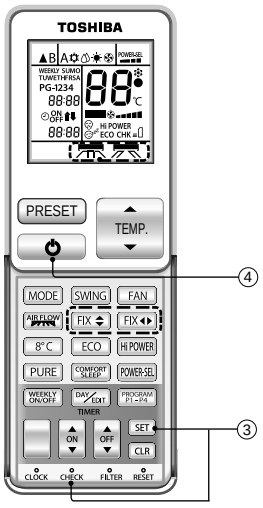
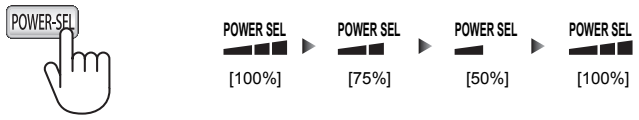


Fig. 15-1-1

Fig. 15-1-2

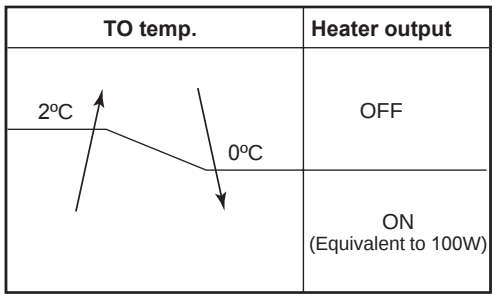
Item	Operation flow and applicable data, etc.	Description
16. Remote-A or B selection	**Setting the remote controller** To separate using of remote control for each indoor unit in case of 2 air conditioner are installed nearly. **Remote Control B Setup.** 1) Press RESET button on the indoor unit to turn the air conditioner ON. 2) Point the remote control at the indoor unit. 3) Push and hold CHK • button on the Remote Control by the tip of the pencil. "00" will be shown shown on the display. 4) Press MODE • during pushing CHK •. "B" will show on the display and "00" will disappear and the air conditioner will turn OFF. The Remote Control B is memorized. Note : 1. Repeat above step to reset Remote Control to be A. 2. Remote Control A has not "A" display. 3. Default setting of Remote Control from factory is A.  	**1. Purpose** This operation is to operate only one indoor unit using one remote controller. **2. Description** When operating one indoor unit in a situation where two indoor units have been installed in the same room or nearby rooms, this operation prevents the remote controller signal from being received simultaneously by both units, thus preventing both units from operating. **3. Operation** The indoor unit on which the remote controller selection has been set to B receives the signal of the remote controller also set to B. (At the factory the remote controller selection is set to A on all the indoor units. There is no A setting display.)
17. QUIET mode	When the [QUIET] selected form [Fan] button, the fan of the indoor unit will be restricted the revolving speed at speed UL until the [Fan] button is selected other speed (cancel Quiet mode).	Quiet mode is the system which, control the revolving speed of indoor fan to work constantly at lower than speed L. In addition, noise level of indoor unit is less than usual. Remarks : 1. Quiet mode is unable to work in dry mode. 2. Quiet mode is appropriate to work with less cooling load and less heating load condition. Because of the fan speed may not enough the cooling capacity or heating capacity.
18. COMFORT SLEEP	**Cooling mode** • The preset temperature will increase as show on ECO operation (Item No. 9) • Press the [COMFORT SLEEP] button to choose the operating hours. Repeat pressing to select the hours. (1hr, 3hr, 5hr or 9hr) • If the [COMFORT SLEEP] button is pressed again means cancel comfort sleep mode. **Heating mode** • The preset temperature will drop down as show on ECO operation (Item No. 9) • Press the [COMFORT SLEEP] button to choose the operating hours. Repeat pressing to setect thehours. (1hr, 3hr, 5hr or 9 hr) • If the [COMFORT SLEEP] button is pressed again means cancel comfort sleep mode.	The principles of comfort sleep mode are: • Quietness for more comfortable. When room temperature reach setting temperature • Save energy by changing room temperature automatically. • The air condition can shut down by itself automatically. Remarks: 1. Comfort sleep mode will not operate in dry mode and fan only mode.

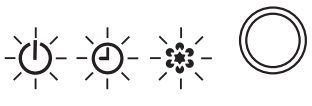
Item	Operation flow and applicable data, etc.	Description
19. Short Timer	In the normal condition, after switching one circuit breaker, 3-minute delay time for compressor and 1 hour for plasma air purifier are set for the maintenance of the unit.  	**Purpose** To start the unit immediately for the purpose of testing, trial...etc, short timer can be used. maintenance of the unit. **Short Timer Setting** ① Press [⏻] button to turn the unit OFF. ② Set the operation mode or plasma air purifier on the remote control without sending the signal to the unit. ③ Use the tip of the pencil to push the [CHK] button and hold, "00" will show on display, them press [SET] button to make "00" disappear. ④ Press [⏻] button to turn the unit ON. ⑤ When short timer is activated, all setting on the remote operates immediately, besides, all indicatiors on front panel turns ON continuously for 3 seconds.
20. Hi-POWER Mode	**([Hi-POWER] button on the remote controller is pressed)** When [Hi-POWER] button is pressed while the indoor unit is in Auto, Cooling or Heating operation, Hi-POWER mark is indicated on the display of the remote controller and the unit operates as follows. **1. Automatic operation** • The indoor unit operates in according to the current operation. **2. Cooling operation** • The preset temperature drops 1ºC (The value of the preset temperature on the remote controller does not change.) The indoor unit's fan speed level increase 1 tap **3. Heating operation** • The preset temperature increases 2ºC (The value of the preset temperature on the remote controller does not change.) The indoor unit's fan speed level increase 1 tap **4. The Hi-POWER mode can not be set in Dry operation**	* The Hi-POWER operation will be cancelled when press [Hi-POWER] button again.

Item	Operation flow and applicable data,etc	Description
21. POWER Selection Mode	**([POWER-SEL] button on the remote controller is pressed)** – Power Selection 75% is 75% of maximum current. – Power Selection 50% is 50% of rate maximum current. **POWER-SELECTION OPERATION**  	**1. Purpose** The function is used when its circuit breaker is shared with other electrical appliances. It limits the maximum current/ power consumption to 100%, 75% or 50%. The lower the percentage, the higher the saving and also the longer the compressor lifetime. **2. Description** When the level is selected, Power-SEL level flashes on LCD display for 3 seconds. In case of 75% and 50% level, number "75" or "50" also flashes for 2 seconds. Note : Due to the reason that POWER SELECT FUNCTION limits the maximum current, inadequate capacity may occur.
22. Outdoor Quiet control	**<With Quiet control/Non-select method>** Select "Conrol" or "No conrol" by keeping [RESET] button pushed for 20 seconds. ("No control" at shipment from the factory.) Exchanging from "No control" to "Control" : Beep sound is heard (Pi, Pi, Pi, Pi, Pi) and the operation LED 5Hz flashes for 5 seconds. Exchanging from "Control" to "No control" : Beep sound is heard. (Operation LED does not flash.)	**1. Purpose** For the users who concern about noise of the outdoor unit, this control controls the max. revolutions of the compressor to reduce the noise. **2. Description** To reduce noise, [RESET] button of the indoor unit is kept pushed for 20 seconds. The number of revolution for the indoor fan motor and the seup temp value are kept as they are. **3. Operation** As shown in the table, the maximum revolution number of indoor unit compressor can be reduced. As the maximum number of revolution of the compressor is restricted, the rise-up performance at the start time is weakened.

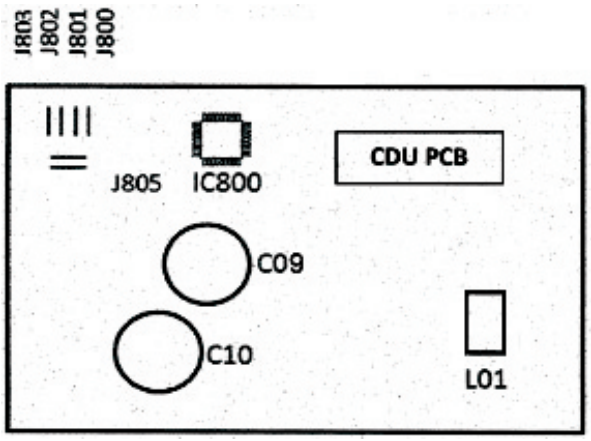
<Maximum number of revolution of compressor at normal time and Quiet control time>

		RAS-25G2KVP-ND		RAS-35G2KVP-ND	
	Outside temp. (TO)	Normal time (rps)	Quiet controlled (rps)	Normal time (rps)	Quiet controlled (rps)
COOL		61	53	58	58
HEAT	−5°C ~	112	73	96	76
	−10 ~ −5°C ~	112	73	96	76
	−10°C ~	112	73	96	76

Item	Operation flow and applicable data,etc	Description
23. Cord Heater Control	Base plate cord heater control  When TO sensor is defective or the air conditioner is cooling operation, heater output is turned off.	1. Purpose Base plate freeze prevention of the outdoor unit. 2. Operation As shown in the figure below, the base plate freeze preventive heater is controlled by temperature of the outside temperature sensor (TO).
24. FCU Display lamp brighness control **LAMP BRIGHTNESS ADJUSTMENT** While operating (Auto, Cool, Heat or Dry), select TEMP. Press TEMP Rise or Decrease TEMP to adjust brightness which can be set at 4 levels or to turn it off.		1. Purpose It is necessary to decrease the display lamp brightness or turn it off.

Rremote control LCD	Operation display	Brightness
d3	 Lamp illuminates an operation with full brightness.	100%
d2	 Lamp illuminates an operation with 50% brightness.	50%
d1	 Lamp illuminates an operation with 50% brightness and the operation mode lamp is turned off.	50%
d0	 All lamps are turned off.	All turned off

● In the examples of d1 and d0, the lamp illuminates for 5 seconds before going off.

Item	Operation flow and applicable data,etc	Description
25. Operation mode setectable	Operating system setting  • Do cut J804 for cooling only systemp • Do cut J805 for heating only systemp • Do cut xxther for return to factory default.	1. Purpose Choosing the operating system as appropriate in real condition 2. Operation Factory default setting prefer "Heat pump" system. Through it is able to cooling only system heating only system or return to factory default.

9-3. Auto Restart Function

This indoor unit is equipped with an automatic restarting function which allows the unit to restart operating with the set operating conditions in the event of a power supply being accidentally shut down.
The operation will resume without warning three minutes after power is restored.

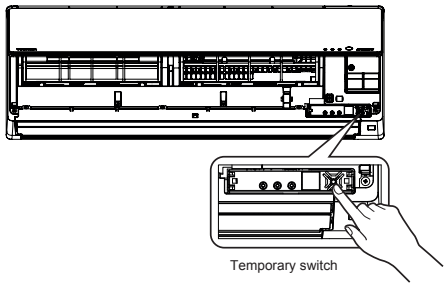
This function is not set to work when shipped from the factory. Therefore it is necessary to set it to work.

9-3-1. How to Set the Auto Restart Function

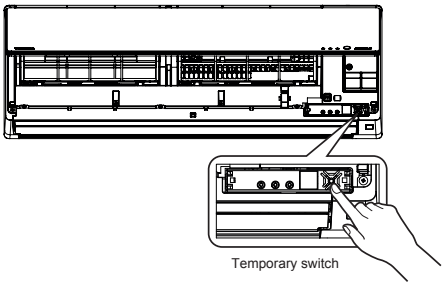
To set Auto Restart Function, proceed as follows:

1. The power supply to the unit must be ON ; The function will not set or reset if the power supply is OFF.
2. Press the [RESET] button located on the front panel of the indoor unit for more than 3 seconds.
3. After 3 seconds, the unit beeps three times and the indicator blinks for 5 seconds.

• When the unit is standby (Not operating)

Operation	Motions
Press [RESET] button for more than three seconds. (Less than 10 seconds)  	The unit is on standby. ↓ The unit starts to operate. The green indicator is on. ↓ After approx. three seconds, The unit beeps three times and continues to operate. **The green indicator flashes for 5 seconds.** If the unit is not required to operate at this time, press [RESET] button once more or use the remote controller to turn it off.

• When the unit is in operation

Operation	Motions
Press [RESET] button for more than three seconds. (Less than 10 seconds)  	The unit is in operation. The green indicator is on. ↓ The unit stops operating. The green indicator is turned off. ↓ After approx. three seconds, The unit beeps three times. **The green indicator flashes for 5 seconds.** If the unit is required to operate at this time, press [RESET] button once more or use the remote controller to turn it on.

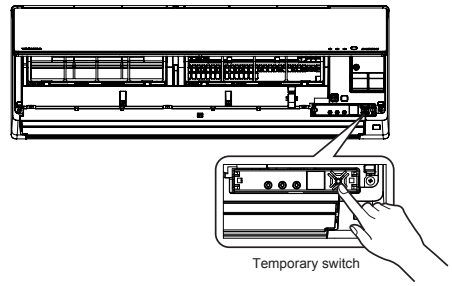
• While the filter check indicator is on, the RESET button has the function of filter reset betton.

9-3-2. How to Cancel the Auto Restart Function

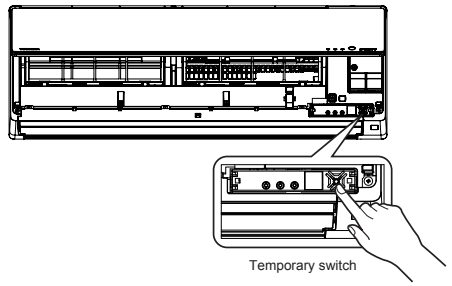
To cancel Auto Restart Function, proceed as follows.

1. The power supply to the unit must be ON ; The function will not set or reset if the power supply is OFF.
2. Press the [RESET] button located on the front panel of the indoor unit for more than 3 seconds.
3. After 3 seconds, the unit beeps three times.

• When the system is on stand-by (not operating)

Operation	Motions
Press [RESET] button for more than three seconds. (Less than 10 seconds)  	The unit is on standby. ↓ The unit starts to operate. The green indicator is on. ↓ After approx. three seconds, The unit beeps three times and continues to operate. If the unit is not required to operate at this time, press [RESET] button once more or use the remote controller to turn it off.

• When the system is operating

Operation	Motions
Press [RESET] button for more than three seconds. (Less than 10 seconds)  	The unit is in operation. The green indicator is on. ↓ The unit stops operating. The green indicator is turned off. ↓ After approx. three seconds, The unit beeps three times. If the unit is required to operate at this time, press [RESET] button once more or use the remote controller to turn it on.

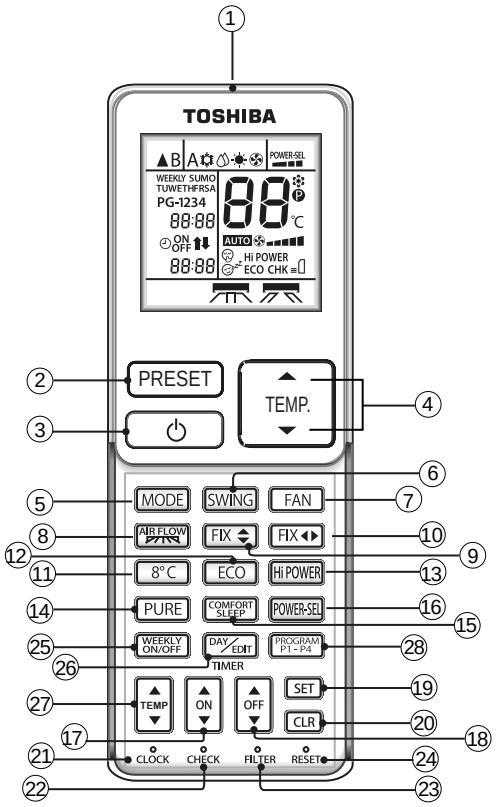
9-3-3. Power Failure During Timer Operation

- If Timer operation is set and the power supply shut down accidentally, the previous Timer setting will be cancelled.
- Daily-Timer operation will be not affected by power supply failure, if the remote controller is located on the position which it can send the command signal to the indoor unit. It is because the remote controller will send signal every 30 minutes and Daily-Timer operation will be restore.

9-4. Remote control

9-4-1. Remote control and its functions

① Infrared signal emitter
② Memory and preset button (PRESET) Start/Stop
③ button
④ Temperature up/down and Timer or clock up/down button (TEMP.) Mode select
⑤ button (MODE)
⑥ Swing louver button (SWING)
⑦ Fan speed button (FAN)
⑧ Wide air flow, spot air flow (AIR FLOW)
⑨ Set louver button for vertical direction (FIX◀▶)
⑩ Set louver button for Horizontal divection (FIX◀▶)
⑪ 8 degree celcius operation button (8°C) Economy
⑫ button (ECO)
⑬ High power button (Hi-POWER)
⑭ Plasma ionizer purifier button (PURE)
⑮ Comfort sleep button (COMFORT SLEEP)
⑯ Power selection button (POWER-SEL)
⑰ On timer button (ON)
⑱ Off timer button (OFF)
⑲ Setup button (SET)
⑳ Clear button (CLR)
㉑ Clock setup button (CLOCK)
㉒ Check button (CHECK)
㉓ Filter reset button (FILTER)
㉔ Reset button (RESET)
㉕ Weekly ON/OFF button (WEEKLY ON/OFF)
㉖ Day button (DAY/EDIT)
㉗ Temp for weekly timer button (TEMP ▲▼)
㉘ Program P1-P4 button (PROGRAM P1-P4)



9-4-2. Operation of remote control

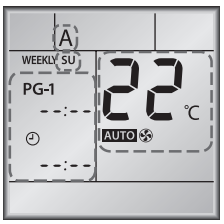
1. Weekly timer operation

4 programs for each day in the week can be set in WEEKLY TIMER. The following items can be set in WEEKLY TIMER operation.

a. Operation time (ON timer for Start and OFF timer for Stop operation)
b. Operation mode (COOL, DRY, HEAT, FAN ONLY)
c. Temperature setting.
d. Fan speed setting.
e. Special operation (8°C, ECO, Hi-POWER)

How to set WEEKLY TIMER

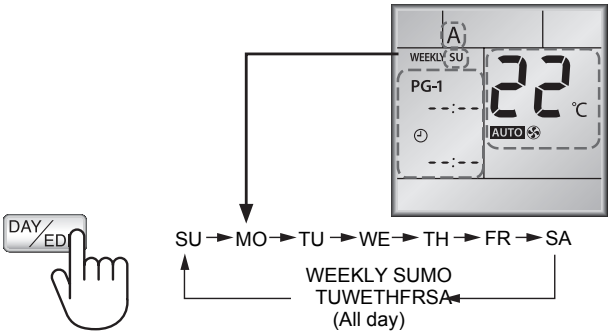
1 Press DAY/EDIT to enter WEEKLY TIMER setting.



Blink

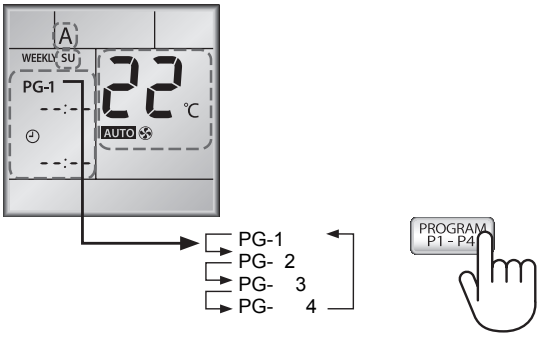
2 Press DAY/EDIT to select desired day in sequence.

The sequence of day symbol appears on the LCD



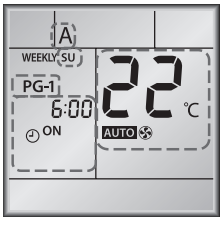
3 Press PROGRAM P1 - P4 to select the program number.

- The program 1 is ready for setting while DAY/EDIT is pressed PG-1 appears on the LCD.
- Press PROGRAM P1 - P4 to change the program number in the sequence program 1 to program 4.

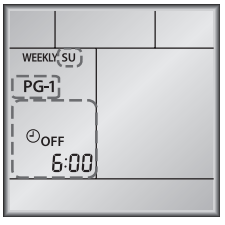


4 Press ON or OFF to select the desired time.

- The time can be set between 0:00 and 23:50 in 10 minute intervals.
  Press and hold the button to change setting time for 1 hr.
- Only one of ON or OFF timer can be set on each program.



ON timer display



OFF timer display*

* OFF timer is used to stop the air conditioner only. The display does not show Operation mode, Temperature, Fan speed and others.

5 **Press MODE to select desired operation.**

A → ❄ → 💧 → ☀ → 🌀

6 **Press TEMP or TEMP. to select desired temperature.**

- The temperature can be set between 17°C and 30°C.

7 **Press FAN to select the desired fan speed.**

8 **Add operations, if required.**

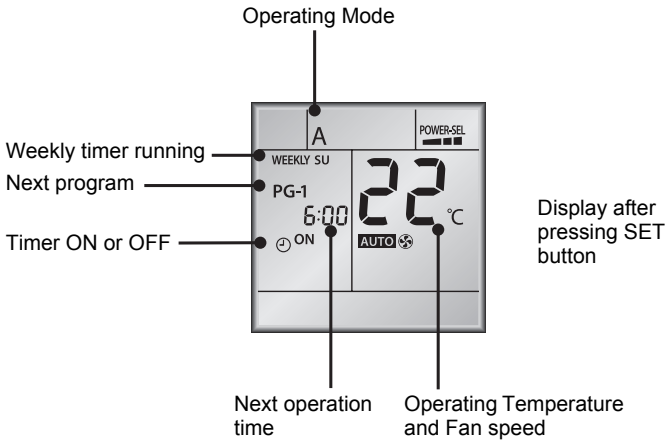
- Press 8°C to use 8°C operation.
- Press ECO to use ECO operation
- Press Hi POWER to use Hi-POWER operation.

9 **Adding or editing the program.**

The program can be set to perform on all the required days until SET is pressed to confirm the setting ⑩.

If adding or editing a program is required, please repeat steps ② - ⑧ before setting confirmation.

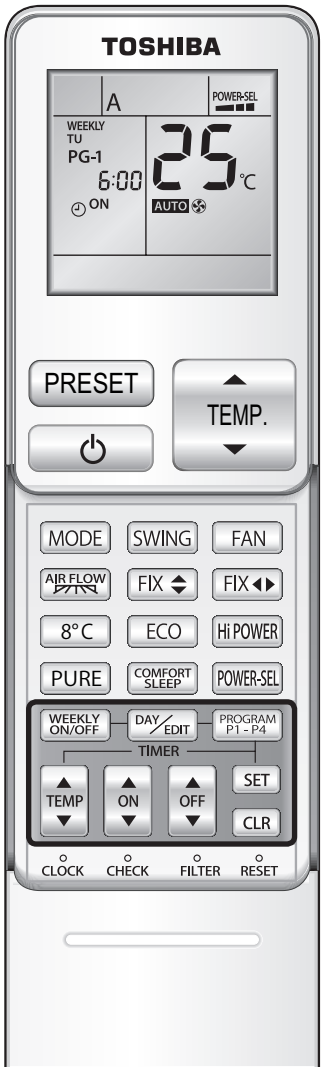
10 **After adding or editing, press SET to confirm the setting*.**



*Point remote control at air conditioner receiving module then, press SET button until you hear the "PiPi" sound. This means the setting operation has been completed.
As the air conditioner is receiving the signal, you will hear separate "Pi" sounds corresponding to the number of days in the selected setting.
An incomplete setting is indicated if the TIMER lamp is blinking. Press WEEKLY ON/OFF twice.

Notes

1. Place the remote control where the indoor unit can receive the signal. This will increase the accuracy of the timing between the remote control and the air conditioning unit.
2. The ON/OFF timer can be set during the WEEKLY TIMER operation. In this situation, the air conditioner will first follow the normal timer until it is complete; then, it will return to the WEEKLY TIMER function.
3. During WEEKLY TIMER operation, all of operation such as MODE, TEMP, FAN, Hi-POWER, ECO and etc., can be adjusted but when the clock reaches the program setting, the operation will return to the set items in the program.
4. When the remote control is sending a signal to the air conditioner, avoid interference from objects that can block the signal.



Edit Weekly timer program

To edit the program after confirming the weekly timer setting Page 21 , follow steps ① - ③ on below.

① Press DAY/EDIT.

●The day of the week and the program number of the current day will be displayed.

② Press DAY/EDIT to select the day of the week and press PROGRAM P1 - P4 to select program number to be confirmed.

●Resetting the operation.

③ Press SET to exit confirming mode.

Deactivating WEEKLY TIMER operation

Press WEEKLY ON/OFF while "WEEKLY" is displayed on the LCD.

●The "WEEKLY" indicator will disappear from the LCD. However, the program will remain in the remote control.

●The TIMER lamp goes off.

● To reactivate the WEEKLY TIMER operation again, press WEEKLY ON/OFF again, LCD shows the next program. The program, after reactivation, is related to the clock time.

To delete programs

The individual program

1 **Press** DAY/EDIT **.**

- The day of the week and the program number is displayed.
- Select the day to delete the program.

2 **Press** PROGRAM P1 - P4 **to select the program number to be deleted.**

3 **Press** CLR **.**

- ON or OFF timer will be cleared and the LCD will blink.

4 **Press** SET **to delete the program.**

- Press SET while the LCD is blinking. The program has now been deleted.

All programs

1 **Press** DAY/EDIT **.**

- The day of the week and the program number will be displayed.

2 **Press** CLR **and hold for 3 seconds.**

- All programs will be deleted and LCD displays current operation.

Notes

Make sure the remote control receiving module on the air conditioner receives the signal from the remote control.

2. AUTOMATIC OPERATION

To automatically select cooling, heating, or fan only operation.

1. Press MODE : Sele
2. Press TEMP. : Select the desired tempera
3. Press FAN : Select AUTO, LOW, LOW+, MED, MED+, HIGH or Quiet

3. 8°C OPERAT

1. Press 8°C button to change to 8°C set temperature heating
2. Press TEMP. to adjust setting temperature from 5°C

Note: 8°C will operate in Heating mode only. If Air conditioner performs in cooling operation (including automatic cooling) or dry operation it will change to heating operation.

4. COOLING / HEATING / FAN ONLY OPERATION

1. Press MODE : Select Cool, Heat, or Fan only
2. Press TEMP. : Set the desired tempera

Cooling: Min. 17°C, Heating : Max, 30°C, Fan Only: No temperature indication

3. Press FAN : Select AUTO, LOW, LOW+, MED, MED+ HIGH or Quiet

Note : QUIET is ultra low fan speed for quiet operation.

5. DRY OPERATION (COOLING ONL

For dehumidification, a moderate cooling performance is controlled automatically.

1. Press MODE : Select D
2. Press TEMP. : Set the desired temperature.

6. PLASMA IONIZER PURIFIER OPERATION

During air conditioner operation

Press PURE PURE to start and plasma ionizer purifier operation.
The plasma air purifier and plasma ionizer purifier can be activated or deactivated during air conditioner is stopped and the plama ionizer purifier starts in conjunction with plasma plasma ionizer purifier operation.

7. Hi-POWER OPERATI

To automatically control room temperature and airflow for faster cooling or heating operation (except in DRY and FAN ONLY mode)

Press Hi POWER : Start and stop the opera

8. ECO OPERATION

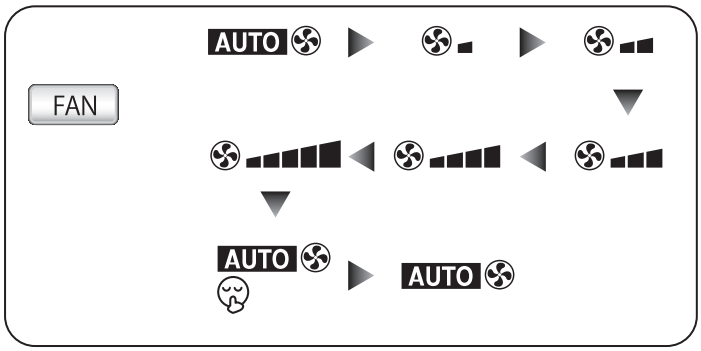
To automatically control room to save energy (except in DRY and FAN ONLY mode)

Press ECO : Start and stop the operation.

Note: Cooling operation; the set temperature will increase automatically 1 degree/ hour for 2 hours (maximum 2 degrees increase). For heating operation the set temperature will decrease.

9. AIR VOLUME, AIR DIRECTION AND SWING LOUVERS

- Changing the air volume, press FAN button



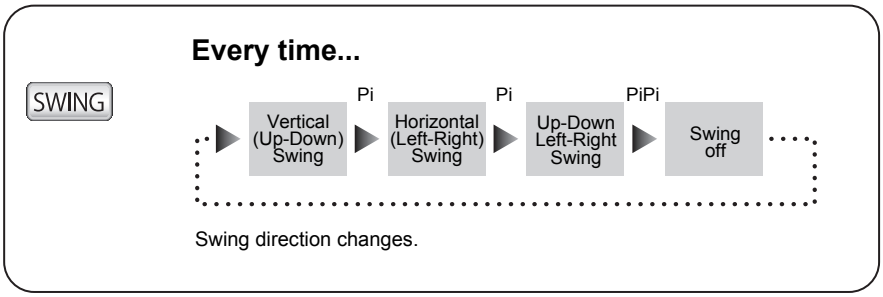
- Changing the air direction, press FIX button

When changing the air to the vertical direction, release the left side at the desired position.
(PiPi at the lower limit).

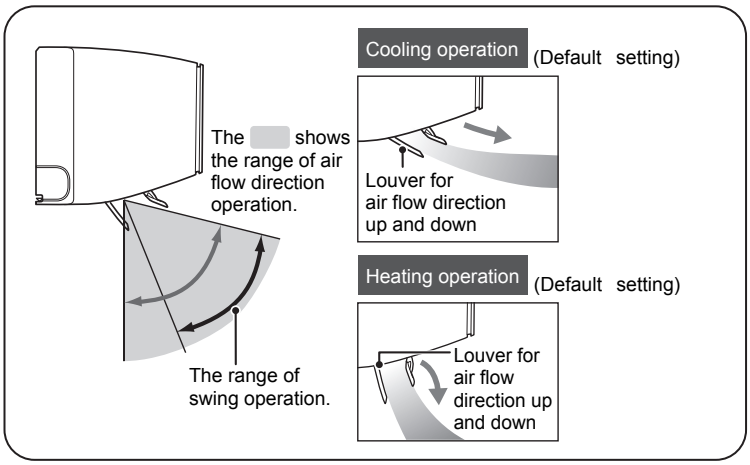
FIX ▲▼ FIX ◀▶

When changing the air to the horizontal position, release the right side at the desired position.
(PiPi sounds at the front).

- Changing the air direction, press FIX button

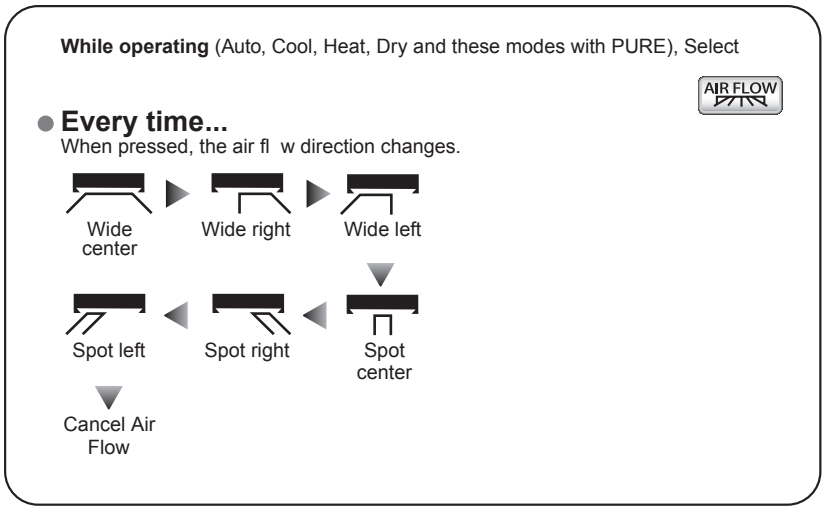


- Movement of vertical air direction louvers



10. COMFORT AIR FLOW

- Wide air flow : Air flows around the room.
- Spot air flow : Air flow is concentrated at one point.



11. TIMER OPERATION

	Setting the ON Timer	Setting the OFF Timer
1	Press [ON] for enter ON timer setting	Press [OFF] for enter OFF timer setting
2	Press [TEMP.] for select desired ON timer.	Press [TEMP.] for select desired OFF timer.
3	Press [SET] for set timer.	Press [SET] for set timer.
4	Press [CLR] for cancel timer.	Press [CLR] for cancel timer.

Daily timer allows the user to set both the ON & OFF timers and will be activated on a daily basis.

Setting Daily T imer

1	Press [ON] for enter ON timer setting	4	Press [TEM .] for select desired OFF timer.
2	Press [TEMP.] for select desired ON timer.	5	Press [SET]
3	Press [OFF] for enter OFF timer setting	6	Press [SET] again during the (⬆ or ⬇) blink.

- During the daily timer is activating, both arrows (⬆ , ⬇) are indicated.

Note:

· Keep the remote control in accessible transmission to the indoor unit otherwise, the time lag of up to 15 minutes will occur.

· The setting will be saved for the next same operation

12. PRESET OPERAT

Set your preferred operation for future use. The setting will be memorized by the unit for future operation (except air flow direction).

1. Select your preferred operation.
2. Press and hold [PRESET] for 3 seconds to memorize the setting. The Ⓟ mark displays.
3. Press [PRESET] : Operate the preset operation.

13. QUIET OPERATION

To operate at ultra low fan speed for quiet operation (except in DRY mode)

Press ● [Fan] Button : Start and stop the operation.

Note: Under certain conditions, QUIET operation may not provide adequate cooling or heating due to low sound features.

14. POWER-SELECTION OPERATION

This function is used when its circuit breaker is shared with other electrical appliances.
It limits the maximum current/ power consumption to 100%, 75% or 50%.
The lower the percentage, the higher the saving and also the longer the compressor lifetime.

Press [POWER-SEL] : Select: ▂▃▅ (for 100%), ▂▃ (for 75%), ▂ (for 50%)

- When the level is selected, PWR-SEL level flashes on LCD display for 3 seconds. In case of 75% and 50% level, number "75" or "50" also flashes for 2 seconds.
- Due to the reason that POWER SELECT FUNCTION limits the maximum current, inadequate capacity may occur.

15. COMFORT SLEEP OPERATION

To save energy while sleeping, automatically control air flow and automatically turn OFF.

Press [COMFORT SLEEP] : Select 1, 3, 5 or 9 hrs for OFF timer operation.

Note: The cooling operation, the set temperature will increase automatically 1 degree/hour for 2 hours (maximum 2 degrees increase). For heating operation, the set temperature will decrease.

9-4-3. Name and Functions of Indications on Remote Controller

[Display]

All indications, except for the clock time indicator, are displayed by pressing the ⏻ button.

1 **Transmission mark**

This transmission mark ▲ indicates when the remote controller transmits signals to the indoor unit.

2 **Mode indicator**

Indicates the current operation mode.
(AUTO : Automatic control, A : Auto changeover control, ☼ : Cool, 💧 : Dry, ☀ : Heat)

3 **Temperature indicator**

Indicates the temperature setting.
(17°C to 30°C)

4 **PURE indicator**

Shows that the electrical air purifying operation is in progress.

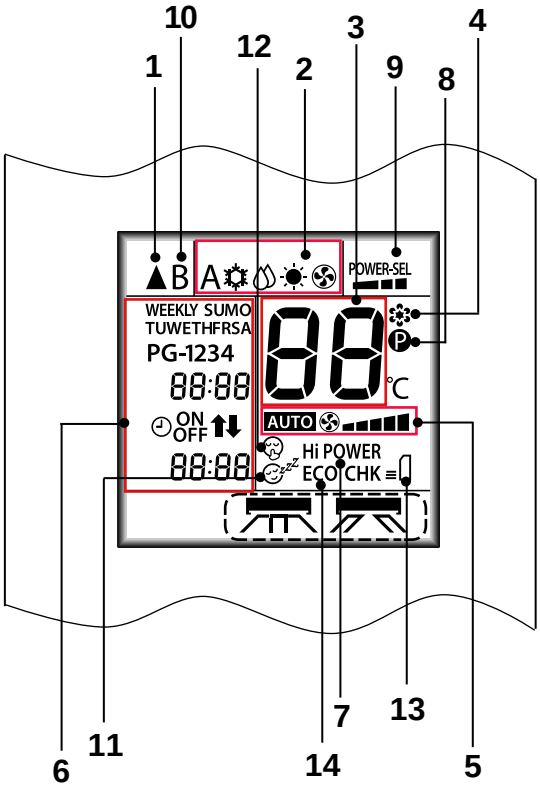
5 **FAN speed indicator**

Indicates the selected fan speed.

AUTO or five fan speed levels

(LOW ▁ , LOW+ ▁▂ , MED ▁▂▃ , MED+ ▁▂▃▄ , HIGH ▁▂▃▄▅) can be shown.

Indicates AUTO when the operating mode is either AUTO or 💧 : Dry.



6 **TIMER and weekly timer indicator**

The time setting for timer operation and weekly timer function is indicated.

The current time is always indicated except during TIMER operation.

7 **Hi-POWER indicator**

Indicates when the Hi-POWER operation starts.

Press the Hi-POWER button to start and press it again to stop the operation.

8 **Ⓟ (PRESET) indicator**

Flashes for 3 seconds when the PRESET button is pressed during operation.

The Ⓟ mark is shown when holding down the button for more than 3 seconds while the mark is flashing.

Press another button to turn off the mark.

9 **POWER-SEL**

Indicates the selected POWER-SEL level.

(▁▂▃ 100%, ▁▂ 75%, ▁ 50%)

10 **A, B change indicator remote controller**

When the remote controller switching function is set, “B” appears in the remote controller display. (When the remote controller setting is “A”, there is no indication at this position.)

11 ***Comfort sleep***

Indicates when comfort sleep is activaled.
Press comfort sleep button to select function.

12 ***Quiet***

Indicates when quiet is activated.
Press Fan button to start and press it again to select other fan speed for operation.

13 ***Swing***

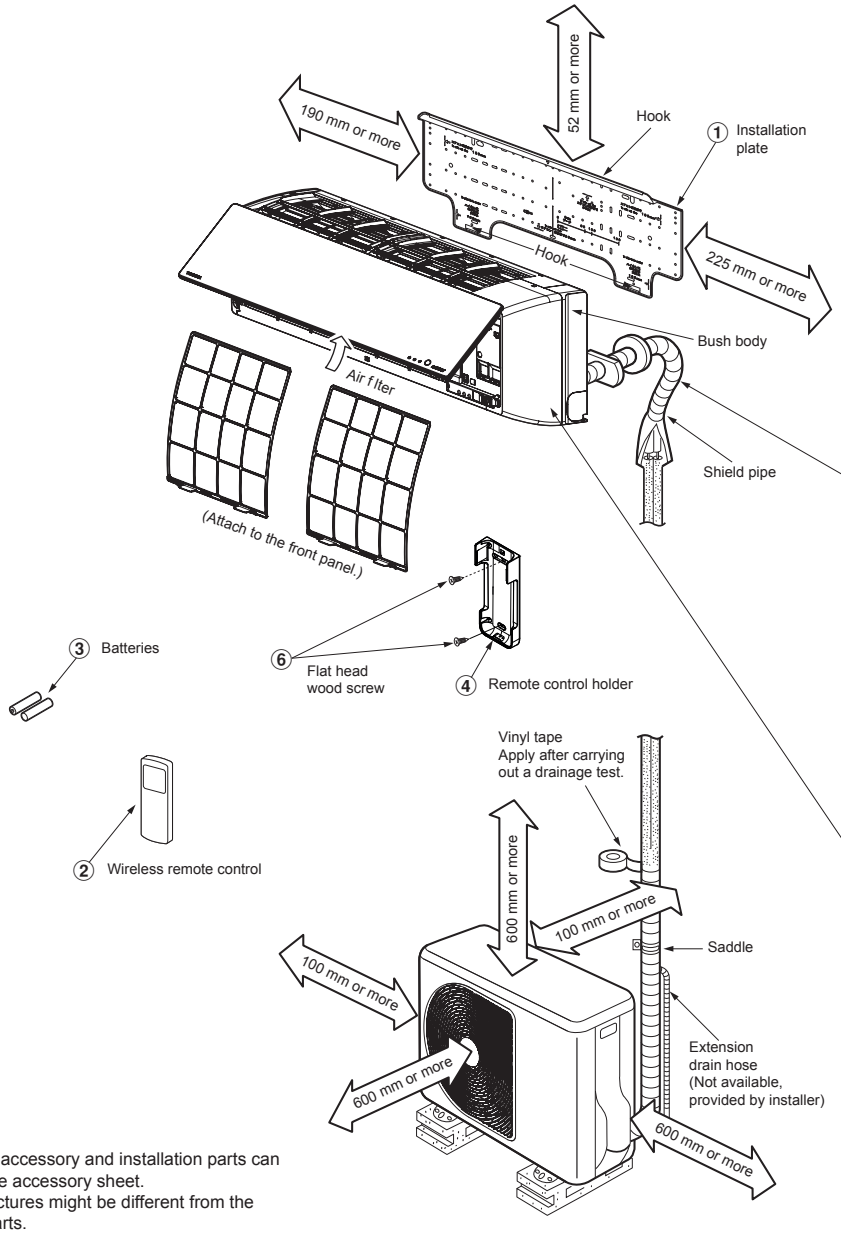
Indicates when louver is swing.
Press swing button to start the swing operation and press it again to stop the swing operation.

14 ***ECO indicator***

Indicates when the ECO is in activated.
Press the ECO button to start and press it again to stop operation.

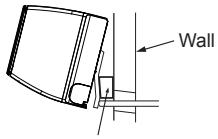
10. INSTALLATION PROCEDURE

10-1. Installation Diagram of Indoor and Outdoor Units



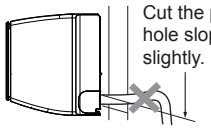
Remark :
- Detail of accessory and installation parts can see in the accessory sheet.
- Some pictures might be different from the actual parts.

For the rear left and left piping



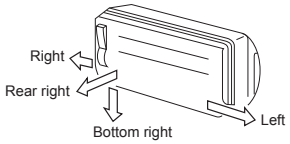
Insert the cushion between the indoor unit and wall, and tilt the indoor unit for better operation.

Do not allow the drain hose to get slack.

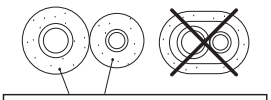


Make sure to run the drain hose sloped downward.

The auxiliary piping can be connected to the left, rear right, right or bottom right.



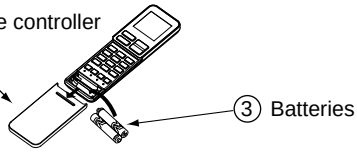
Insulate the refrigerant pipes separately with insulation, not together.



6 mm thick heat resisting polyethylene foam

Before installing the wireless remote controller

- Loading Batteries
  1. Remove the battery cover.
  2. Insert 2 new batteries (AAA type) following the (+) and (-) positions.



10-2. Installation

10-2-1. Optional installation parts

Part Code	Parts name	Q'ty
A	Refrigerant piping Liquid side : ∅6.35 mm Gas side : ∅9.52 mm	One each
B	Pipe insulating material (polyethylene foam, 6 mm thick)	1
C	Putty, PVC tapes	One each

Fixing bolt arrangement of outdoor unit

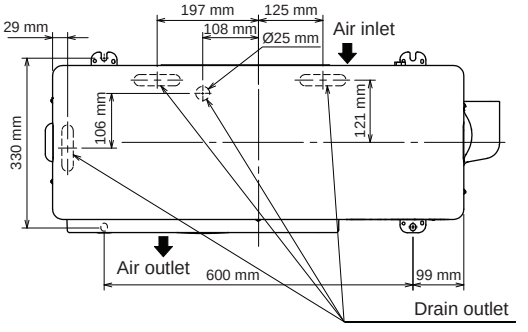
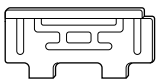
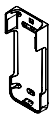
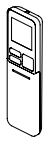
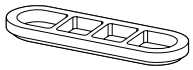
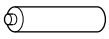


Fig. 10-2-1

- Secure the outdoor unit with fixing bolts and nuts if the unit is likely to be exposed to a strong wind.
- Use ∅8 mm or ∅10 mm anchor bolts and nuts.
- If it is necessary to drain the defrost water, attach drain nipple ⑦ and cap water proof ⑧ to the bottom plate of the outdoor unit before installing it.

10-2-2. Accessory and installation parts

Part No.	Part name (Q'ty)	Part No.	Part name (Q'ty)	Part No.	Part name (Q'ty)
①	 Installation plate x 1	④	 Remote control holder x 1	⑦	 Drain nipple* x 1
②	 Wireless remote control x 1	⑤	 Mounting screw ∅4 x 25 ℓ x 6	⑧	 Cap water proof* x 3
③	 Battery x 2	⑥	 Flat head wood screw ∅3.1 x 16 ℓ x 2		

Others

Name
Owner's manual
Installation manual

The part marked with asterisk (*) is packaged with the outdoor unit.

10-2-3. Installation/Servicing Tools

Changes in the product and components

In the case of an air conditioner using R410A, in order to prevent any other refrigerant from being charged accidentally, the service port diameter of the outdoor unit control valve (3 way valve) has been changed. (1/2 UNF 20 threads per inch)

- In order to increase the pressure resisting strength of the refrigerant piping flare processing diameter and size of opposite side of flare nuts has been changed. (for copper pipes with nominal dimensions 1/2 and 5/8)

New tools for R410A

New tools for R410A	Applicable to R22 model		Changes
Gauge manifold	×		As pressure is high, it is impossible to measure by means of conventional gauge. In order to prevent any other refrigerant from being charged, each port diameter has been changed.
Charge hose	×		In order to increase pressure resisting strength, hose materials and port size have been changed (to 1/2 UNF 20 threads per inch). When purchasing a charge hose, be sure to confirm the port size.
Electronic balance for refrigerant charging	○		As pressure is high and gasification speed is fast, it is difficult to read the indicated value by means of charging cylinder, as air bubbles occur.
Torque wrench (nominal diam. 1/2, 5/8)	×		The size of opposite sides of flare nuts have been increased. Incidentally, a common wrench is used for nominal diameters 1/4 and 3/8.
Flare tool (clutch type)	○		By increasing the clamp bar's receiving hole, strength of spring in the tool has been improved.
Gauge for projection adjustment	–	–	Used when flare is made by using conventional flare tool.
Vacuum pump adapter	○		Connected to conventional vacuum pump. It is necessary to use an adapter to prevent vacuum pump oil from flowing back to the charge hose. The charge hose connecting part has two ports-one for conventional refrigerant (7/16 UNF 20 threads per inch) and one for R410A. If the vacuum pump oil (mineral) mixes with R410A a sludge may occur and damage the equipment.
Gas leakage detector	×		Exclusive for HFC refrigerant.

- Incidentally, the "refrigerant cylinder" comes with the refrigerant designation (R410A) and protector coating in the U. S's ARI specified rose color (ARI color code: PMS 507).
- Also, the "charge port and packing for refrigerant cylinder" require 1/2 UNF 20 threads per inch corresponding to the charge hose's port size.

10-3. Indoor Unit

10-3-1. Installation Place

- A place which provides the spaces around the indoor unit as shown in the diagram.
- A place where there are no obstacle near the air inlet and outlet.
- A place which allows easy installation of the piping to the outdoor unit.
- A place which allows the front panel to be opened.
- The indoor unit shall be installed as top of the indoor unit comes to at least 2 m height.

  Also, it must be avoided to put anything on the top of the indoor unit.

CAUTION

- Direct sunlight on the indoor unit wireless receiver should be avoided.
- The microprocessor in the indoor unit should not be too close to RF noise sources. (For details, see the owner's manual.)

Remote control

- A place where here are no obstacles such as a curtain that may block the signal from the indoor unit
- Do not install the remote control in a place exposed to direct sunlight or close to a heating source such as a stove.
- Keep the remote control at least 1 m apart from the nearest TV set or stereo equipment. (This is necessary to prevent image disturbances or noise interference.)
- The location of the remote control should be determined as shown below.

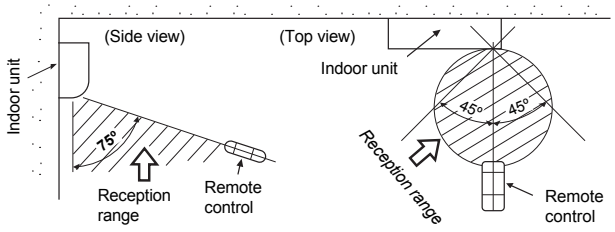


Fig. 10-3-1

10-3-2. Cutting a Hole and Mounting Installation Plate

Cutting a hole

When installing the refrigerant pipes from the rear.

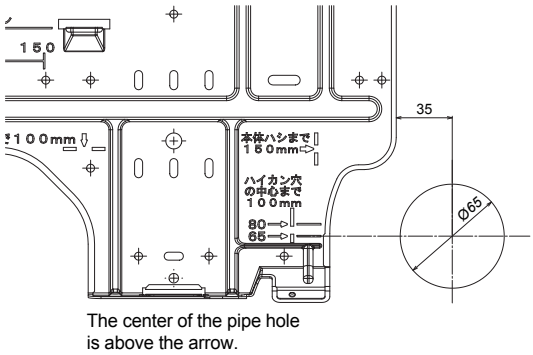


Fig. 10-3-2

1. After determining the pipe hole position on the installation plate (⇨) drill the pipe hole (Ø65 mm) at a slight downward slant to the outdoor side.

NOTE :

- When drilling into a wall that contains a metal lath, wire lath or metal plate, be sure to use a pipe hole brim ring sold separately.

Mounting the installation plate

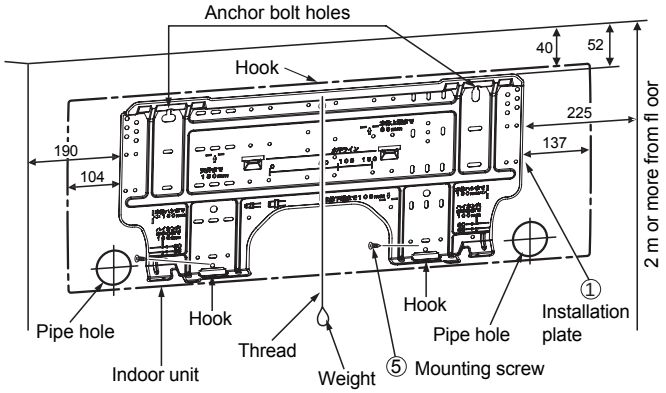


Fig. 10-3-3

When the installation plate is directly mounted on the wall

1. Securely fit the installation plate onto the wall by screwing it in the upper and lower parts to hook up he indoor unit.
2. To mount the installation plate on a concrete wall with anchor bolts, use the anchor bolt holes as illustrated in the below figure.
3. Install the installation plate horizontally in the wall.

CAUTION

When installing the installation plate with a mounting screw, do not use the anchor bolt holes. Otherwise the unit may fall down and result in personal injury and property damage.

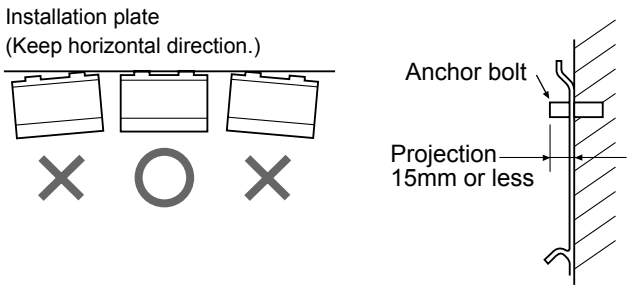


Fig. 10-3-4

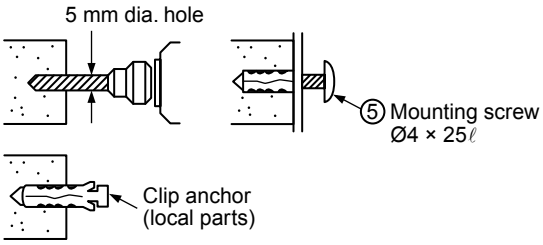


Fig. 10-3-5

CAUTION

Failure to firmly install the unit may result in personal injury and/or property damage if the unit falls.

- In case of block, brick, concrete or similar type walls, make 5 mm dia. holes in the wall.
- Insert clip anchors for appropriate mounting screws ⑤.

NOTE :

- Secure four corners and lower parts of the installation plate with 4 to 6 mounting screws to install it.

10-3-3. Piping and Drain Hose Installation

Piping and drain hose forming

- Since condensation results in machine trouble, make sure to insulate both the connecting pipes separately.
  (Use polyethylene foam as insulating material.)

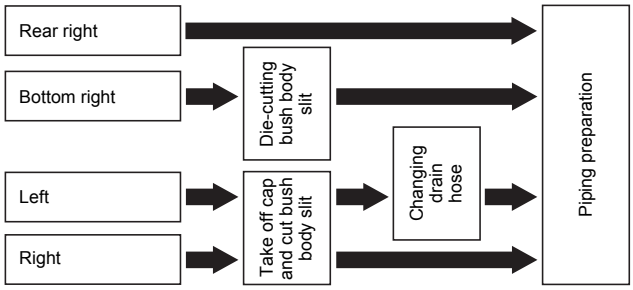


Fig. 10-3-7

1. Die-cutting bush body slit

- **For Bottom right**
  Cut out the slit on bottom right side of bush body for bottom right connection with a pair of nippers.
- **For Left or Right**
  Take off Cap and cut out the slit on left or right side of bush body for the left or right connection with a pair of nippers.

2. Changing drain hose

For leftward connection's piping, it is necessary to change the drain hose and dain cap.

How to remove the drain cap

Clip the drain cap by needle-nose pliers and pull out.

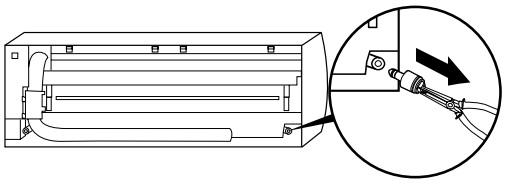


Fig. 10-3-8

How to remove the drain hose

- The drain hose can be removed by removing the screw securing the drain hose and then pulling out the drain hose.
- When removing the drain hose, be careful of any sharp edges of steel plate. The edges can injuries.
- To install the drain hose, insert the drain hose firmly until the connection part contacs with heat insulator, and then secure it with original screw.

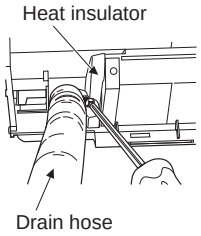


Fig. 10-3-9

How to attach the drain cap

1. Insert hexagonal wrench (4 mm) in a center head.

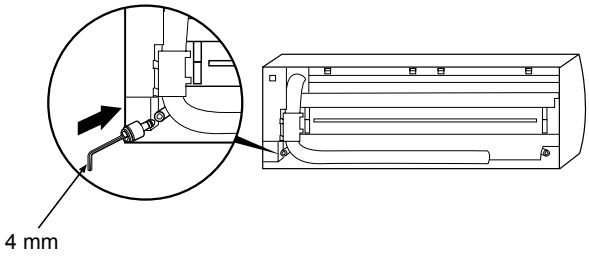


Fig. 10-3-10

2. Firmly insert drain cap.

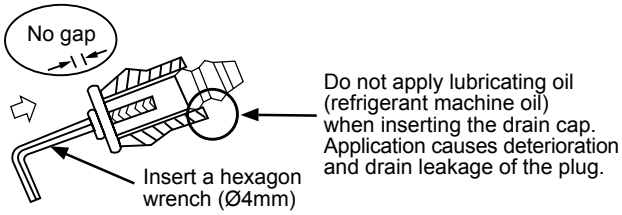


Fig. 10-3-11

How to attach the drain hose

Always use the original screw that secured the drain hose to the unit. If using a different screw may cause water to leak.

Insert the drain hose firmly until the connector contacts with the insulation, then secure it in place using the original screw.

CAUTION

Firmly insert the drain hose and drain cap; otherwise, water may leak.

In case of right or left piping

- Take off the cap by hand and cut of the slit.
- After scribing slits of the bush body with a knife or a making-off, cut them with a pair of nippers or an equivalent tool.

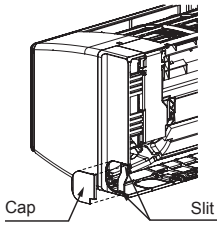


Fig. 10-3-12

In case of bottom right piping

- Arter scribing slits of the bush body with a knife or a making-off pin, cut them with a pair of nippers or an equivalent tool.

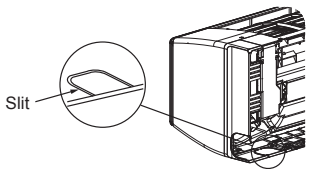


Fig. 10-3-13

Left-hand connection with piping

Bend the connecting pipe so that it is laid within 43 mm above the wall surface.

If the connecting pipe is laid exceeding 43 mm above the wall surface, the indoor unit may unstably be set on the wall.

When bending the connecting pipe, make sure to use a spring bender so as not crush the pipe.

Refer to the table below for the bending radius of each connection pipe.

Outer diameter	Bending radius
∅6.35 mm	30 mm
∅9.52 mm	40 mm
∅12.7 mm	50 mm

Bend the connecting pipe within a radius of 30 mm.

To connect the pipe after installation of the unit (figure)

Bend the connecting pipe within a radius of 30 mm.

To connect the pipe after installation of the unit (figure)

To connect the pipe after installation of the unit (figure)

Reference position of Liquid side and Gas side's piping on Installation Plate.

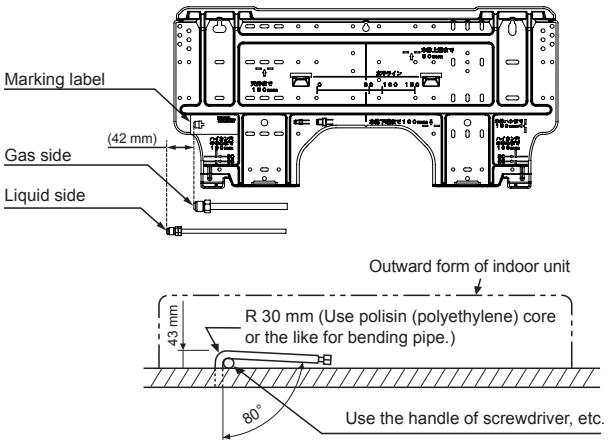


Fig. 10-3-14

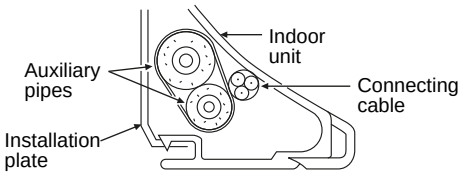
NOTE :

If the pipe is incorrectly, the indoor unit may unstably be set on the wall.

After passing the connecting pipe through the pipe hole, connect the connecting pipes to the auxiliary pipes and wrap the facing tape around them.

CAUTION

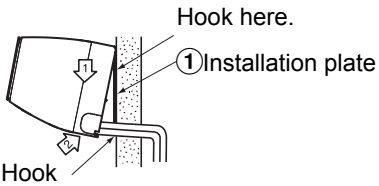
- Bind the auxiliary pipes (two) and connecting cable with facing tape tightly. In case of leftward piping and rear-leftward piping, bind the auxiliary pipes (two) only with facing tape.

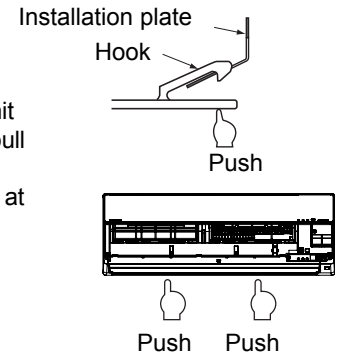


- Carefully arrange pipes so that any pipe does not stick out of the rear plate of the indoor unit. Carefully
- connect the auxiliary pipes and connecting pipes to one another and cut off the insulating tape wound on the connecting pipe to avoid double-taping at the joint; moreover, seal the joint with the vinyl tape, etc.
- Since dewing results in a machine trouble, make sure to insulate both connecting pipes. (Use polyethylene foam as insulating material.)
- When bending a pipe, carefully do it, not to crush it.

10-3-4. Indoor Unit Fixing

1. Pass the pipe through the hole in the wall and hook the indoor unit on the installation plate at the upper hook.
   Swing the indoor unit to right and left to confirm that it is firmly hooked up on the installation plate.
   While pressing the indoor unit onto the wall, hook it at the lower part on the installation plate. Pull the indoor unit toward you to confirm that it is firmly hooked up on the installation plate.





- For detaching the indoor unit from the installation plate, pull the indoor unit toward you while pushing its bottom up at the specifi ed parts.

Fig. 10-3-15

10-3-5. In case of Indoor unit is fi xed to Installation plate with screws

1. Remove 2 screw caps with flat screwdriver.
2. Fix them with ∅4x10~14L, 2 screws which are prepared at the site.
3. Cover screw caps as previous process.

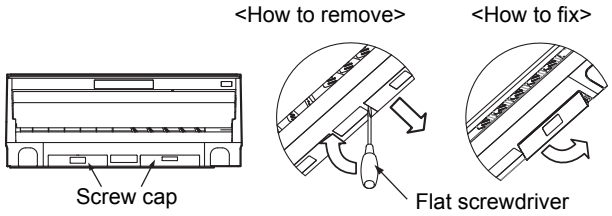


Fig. 10-3-16

10-3-6. Drainage

1. Run the drain hose sloped downwards.

NOTE :

- The hole should be made a slight downward slant on the outdoor side.

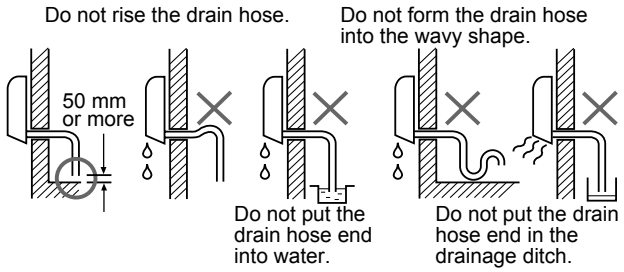


Fig. 10-3-17

2. Put water in the drain pan and make sure that the water is drained out of doors.
3. When connecting extension drain hose, insulate the connecting part of extension drain hose with shield pipe.

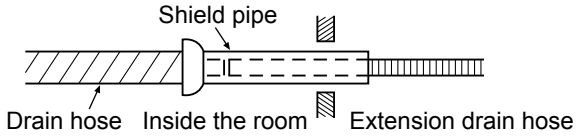


Fig. 10-3-18

CAUTION

Arrange the drain pipe for proper drainage from the unit. Improper drainage can result in dew-dropping.

This air conditioner has the structure designed to drain water collected from dew, which forms on the back of the indoor unit, to the drain pan.

Therefore, do not store the power cord and other parts at a height above the drain guide.

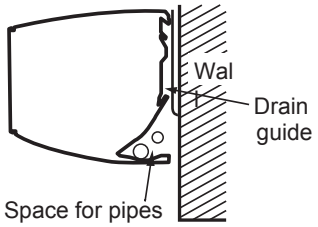


Fig. 10-3-19

10-4. Outdoor Unit

10-4-1. Installation Place

- A place which provides enough space around the outdoor unit as shown in the diagram.
- A place which can bear the weight of the outdoor unit and does not allow an increase in noise level and vibration.
- A place where the operation noise and discharged air do not disturb neighbors.
- A place which is not exposed to a strong wind.
- A place free of combustible gases.
- A place which does not block a passageway.
- When the outdoor unit is to be installed in an elevated position, be sure to secure its feet.
- An allowable length & height, please refer from 1. SPECIFICATIONS.
- An allowable height level is up to 10 m.
- A place where the drain water does not cause any problems.

10-4-2. Precautions about Installation in Regions with Snowfall and Cold Temperatures

- Do not use the supplied drain nipple for draining water.
- Drain the water from all the drain holes directly.
- To protect the outdoor unit from snow accumulation, install a holding frame, and attach a snow protection hood and plate.
- Do not use a double-stacked design.

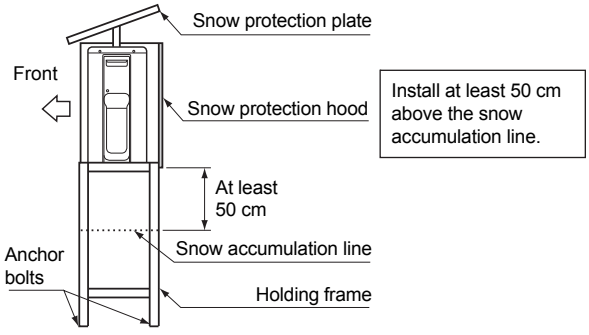


Fig. 10-4-1

Precautions for adding refrigerant

- Use a scale having a precision with at least 10 g per index line when adding the refrigerant.

  Do not use a bathroom scale or similar instrument.
- Use liquid refrigerant when refilling the refrigerant. Since the refrigerant is in liquid form, it can fill quickly.

  Therefore, perform the filling operation carefully and insert the refrigerant gradually.

CAUTION

1. Install the outdoor unit without anything blocking the discharging air.
2. When the outdoor unit is installed in a place always exposed to strong winds like on the coast or on a high story of a building, secure the normal fan operation using a duct or a wind shield.
3. Especially in windy areas, install the unit to prevent the admission of wind.
4. Installation in the following places may result in trouble.

   Do not install the unit in such places.
   - A place full of machine oil.
   - A saline-place such as the coast.
   - A place full of sulfide gas.
   - A place where high-frequency waves are likely to be generated, such as from audio equipment, welders, and medical equipment.

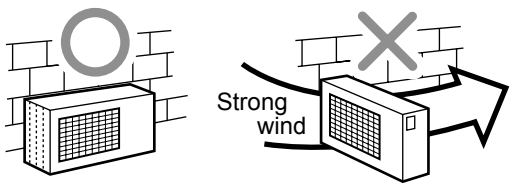


Fig. 10-4-2

10-4-3. Draining the Water

- Holes are provided on the base plate of the outdoor unit to ensure that the defrost water produced during heating operations is drained off efficiently.

  If a centralized drain is required when installing the unit on a balcony or wall, follow the steps below to drain off the water.

1. Proceed with water-proofing by installing the water-proof rubber caps in the 3 elongated holes on the base plate of the outdoor unit. [How to install the water-proof rubber caps]
   1) Place four fingers into each cap, and insert the caps into the water drain holes by pushing them into place from the underside of the base plate.
   2) Press down on the outer circumferences of the caps to ensure that they have been inserted tightly.
      (Water leaks may result if the caps have not been inserted properly, if their outer circumferences lift up or the caps catch on or wedge against something.)

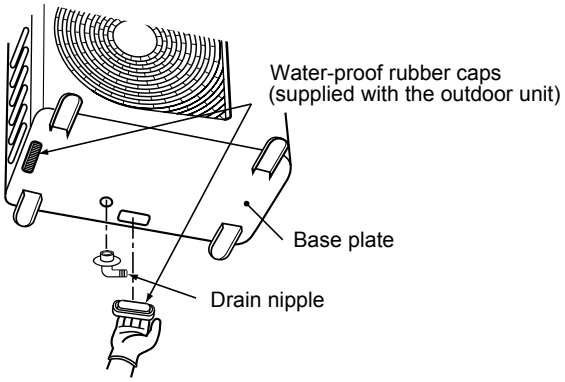
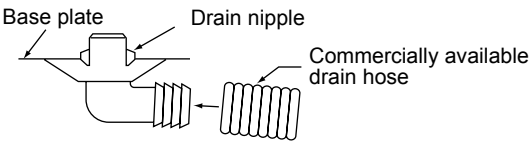


Fig. 10-4-3

2. Install the drain nipple and a commercially available drain hose (with 16 mm inside diameter), and drain off the water.
   (For the position where the drain nipple is installed, refer to the installation diagram of the indoor and outdoor units.)
   - Check that the outdoor unit is horizontal, and route the drain hose at a downward sloped angle while ensuring that it is connected tautly.



Do not use ordinary garden hose, but one can flatten and prevent water from draining.

Fig. 10-4-4

10-4-4. Refrigerant Piping Connection

Flaring

1. Cut the pipe with a pipe cutter.

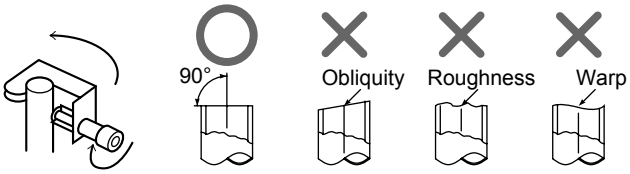


Fig. 10-4-5

2. Insert a flare nut into the pipe, and flare the pipe.

- **Projection margin in flaring : A (Unit : mm)**

Rigid (Clutch type)

Outer dia. of copper pipe	R410A tool used	Conventional tool used
∅6.35	0 to 0.5	1.0 to 1.5
∅9.52	0 to 0.5	1.0 to 1.5
∅12.7	0 to 0.5	1.0 to 1.5

Imperial (Wing nut type)

Outer dia. of copper pipe	R410A
∅6.35	1.5 to 2.0
∅9.52	1.5 to 2.0
∅12.7	2.0 to 2.5

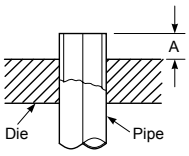


Fig. 10-4-6

- **Flaring size : B (Unit : mm)**

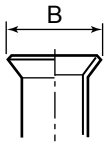


Fig. 10-4-7

Outer dia. of copper pipe	$B^{+0}_{-0.4}$	
	R410A	R22
∅6.35	9.1	9.0
∅9.52	13.2	13.0
∅12.7	16.6	16.2

- In case of flaring for R410A with the conventional flare tool, pull it out approx. 0.5 mm more than that of R22 to adjust to the specified flare size.

  The copper pipe gauge is useful for adjusting projection margin size.

Tightening Connection

Align the centers of the connecting pipes and tighten the flare nut as much as possible with your fingers. Then tighten the nut with a wrench and torque wrench as shown in the figure.

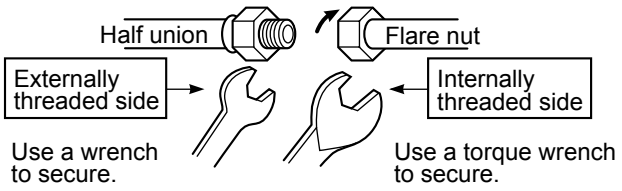


Fig. 10-4-8

CAUTION

- Do not apply excessive force. Otherwise, the nut may break.

(Unit : N·m)

Outer dia. of copper pipe	Tightening torque
Ø6.35 mm	14 to 18 (1.4 to 1.8 kgf•m)
Ø9.52 mm	33 to 42 (3.3 to 4.2 kgf•m)
Ø12.7 mm	50 to 62 (5.0 to 6.2 kgf•m)

- Tightening torque for connection of flare pipe
  The pressure of R410A is higher than R22. (Approx. 1.6 times.) Therefore securely tighten the flare pipes which connect the outdoor unit and the indoor unit with the specified tightening torque using a torque wrench.
  If any flare pipe is incorrectly connected, it may cause not only a gas leakage but also trouble in the refrigeration cycle.

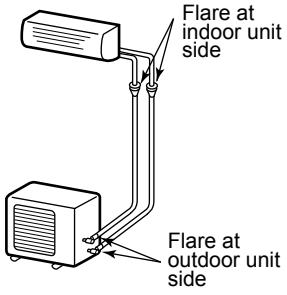
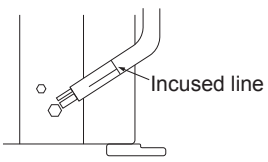


Fig. 10-4-9

- **Shaping pipes**

1. How to shape the pipes
   Shape the pipes along the incused line on the outdoor unit.
2. How to fit position of the pipes
   Put the edges of the pipes to the place with a distance of 85 mm from the incused line.



10-4-5. Evacuating

After the piping has been connected to the indoor unit, perform the air purge.

AIR PURGE

Evacuate the air in the connecting pipes and in the indoor unit using a vacuum pump.
Do not use the refrigerant in the outdoor unit.
For details, see the vacuum pump manual.

Use a vacuum pump

Be sure to use a vacuum pump with counter-flow prevention function so that oil inside the pump does not flow back into the air conditioner pipes when the pump stops. (If oil inside the vacuum pump enters into the air conditioner circuit which uses R410A, trouble with the refrigeration system may develop.)

1. Connect the charge hose from the manifold valve to the service port of the gas side packed valve.
2. Connect the charge hose to the port of the vacuum pump.
3. Open fully the low pressure side handle of the gauge manifold valve.
4. Operate the vacuum pump to begin evacuating. Perform evacuating for about 15 minutes if the piping length is 20 meters (15 minutes for 20 meters) (assuming a pump capacity of 27 liters per minute).
   Confirm that the compound pressure gauge reading is –101 kPa (76 cmHg).
5. Close the low pressure valve handle of gauge manifold.
6. Open fully the valve stem of the packed valves (both sides of Gas and Liquid).
7. Remove the charging hose from the service port.
8. Securely tighten the caps on the packed valves.

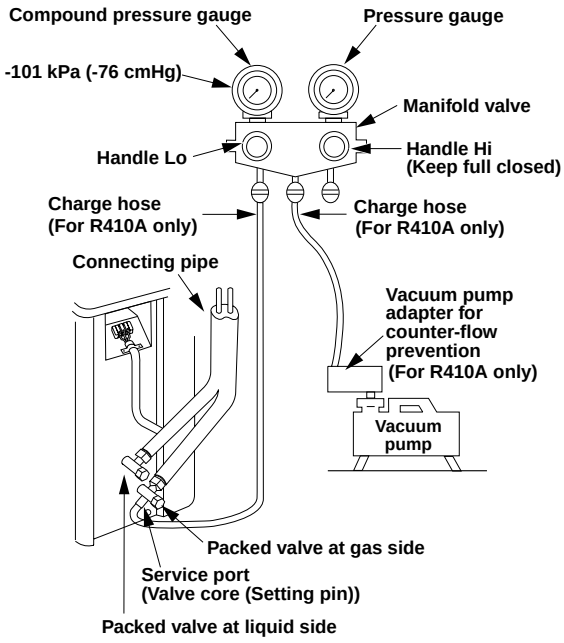


Fig. 10-4-10

CAUTION

- **KEEP IMPORTANT 5 POINTS FOR PIPING WORK**

(1) Take away dust and moisture (Inside of the connecting pipes.)
(2) Tight the connection (between pipes and unit)
(3) Evacuate the air in the connecting pipes using a VACUUM PUMP.
(4) Check gas leak (connected points)
(5) Be sure to fully open the packed valves before operation.

<Packed valve handling precautions>

- Open the valve stem all the way out, but do not try to open it beyond the stopper.

Pipe size of Packed Valve	Size of Hexagon wrench
12.70 mm and smallers	A = 4 mm
15.88 mm	A = 5 mm

- Securely tighten the valve cap with torque in the following table

Cap	Cap Size (H)	Torque
Valve Rod Cap	H17 - H19	14~18 N.m (1.4 to 1.8 kgf·m)
	H22 - H30	33~42 N.m (3.3 to 4.2 kgf·m)
Service Port Cap	H14	8~12 N.m (0.8 to 1.2 kgf·m)
	H17	14~18 N.m (1.4 to 1.8 kgf·m)

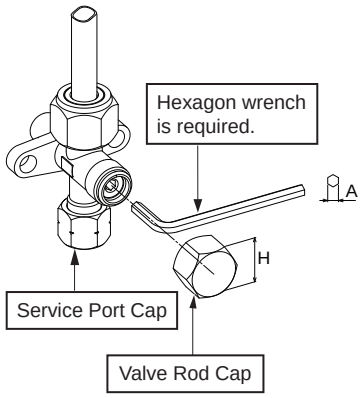


Fig. 10-4-11

10-5. Electrical works

The power supply can be selected to connect to indoor unit or outdoor unit. Choose proper way and connect the power supply and connecting cable by follow the instruction as following.

Model	RAS-25,35G2KVP Series
Power source	50Hz, 220-240V Single phase 60Hz, 220-230V Single phase
Maximum running current	11A
Circuit breaker rating	15A
Wire type : Power supply cable	More than H07RN-F or 60245 IEC66 (1.5 mm^2 or more)
Connecting cable	More than H07RN-F or 60245 IEC66 (1.5 mm^2 or more)

10-5-1. Wiring Connection

Indoor unit

Wiring of the cable can be carried out without removing the main panel.

1. Remove the front panel.
   Pull and lift up front panel until it stops, move arms on left and right side to outward direction then pull toward you to remove front panel.
   w Beware front panel fall down that may cause of injure or part damage.

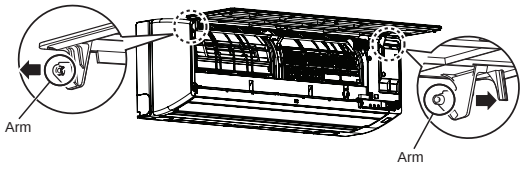


Fig. 10-5-1

2. Remove the terminal cover and cord clamp.
3. Insert the cable (according to the local cords) into the pipe hole on the wall.
4. Take out the cable protrudes about 20 cm from the front.
5. Insert the cable fully into the terminal block and secure it tightly with screws.
6. Tightening torque : 1.2 N·m (0.12 kgf·m)
7. Secure the cable with the cord clamp.
8. Fix the terminal cover and attach front panel to the indoor unit.

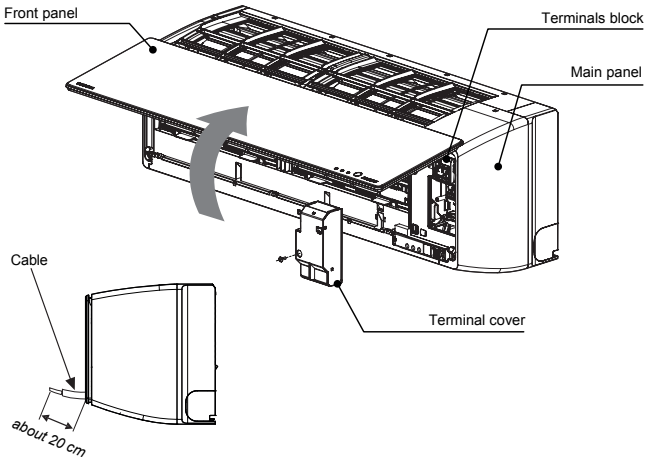


Fig. 10-5-2

How to attach the front panel

Carry out attaching in the reverse order to removal.
Keep front panel horizontally and put both arms into guides.
Make sure both arms are inserted completely.
If the gap between main panel and front panel isn't even, remove and attach again.

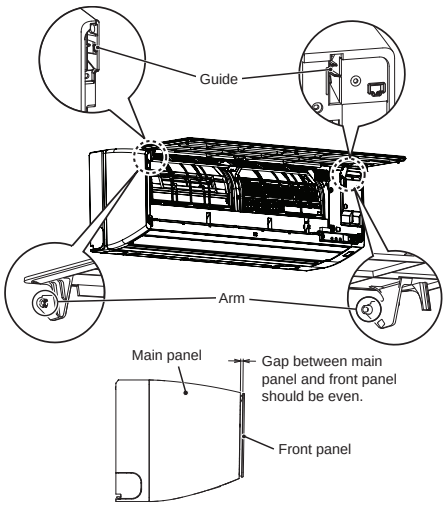


Fig. 10-5-3

CAUTION

- Be sure to refer to the wiring system diagram labeled inside the main panel.
- Check local electrical cords and also any specifi c wiring instructions or limitations.

Outdoor unit

1. Remove the valve cover from the outdoor unit.
2. Connect the cable to the terminals as identifi ed with their respective matched numbers on the terminal block of indoor and outdoor unit.
3. When connecting the cable to the outdoor unit terminals, make a loop as shown in the installation diagram of indoor and outdoor unit to prevent water coming in the outdoor unit.
4. Insulate the unused cords (conductors) from any water coming in the outdoor unit. Proceed them so that they do not touch any electrical or metal parts.

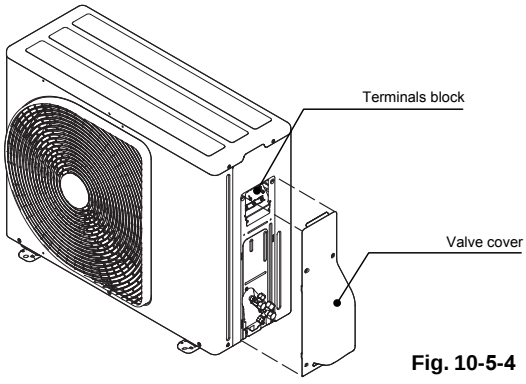


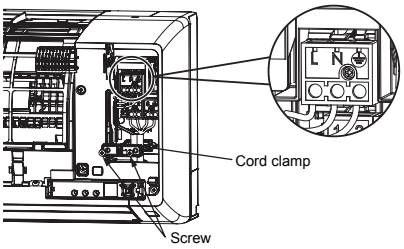
Fig. 10-5-4

10-5-2. Power Supply and Connecting Cable Connection

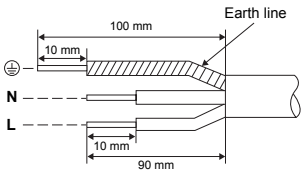
Power Supply Input at Indoor Unit Terminal Block (Recommend)

Indoor Unit

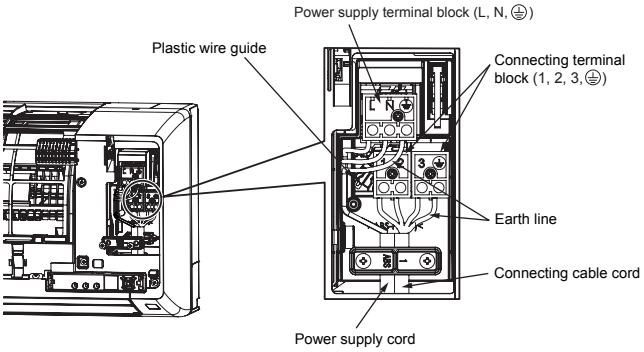
Power supply cable



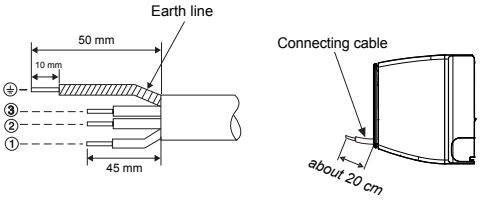
Stripping length of the power supply cable



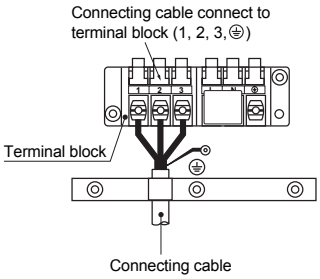
Connecting CABLE

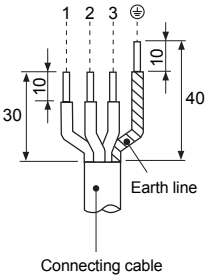


Stripping length of the connecting cable



Outdoor Unit

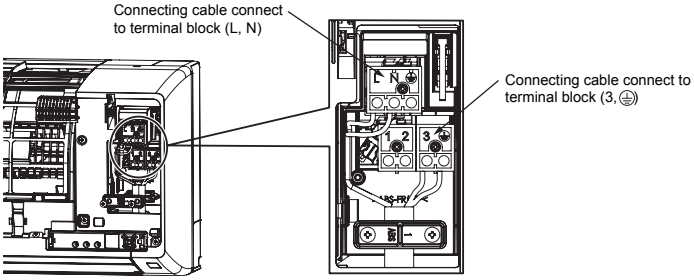




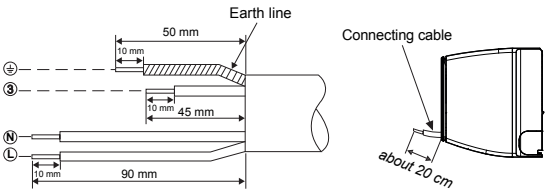
Power Supply Input at Outdoor Unit Terminal Block (Optional)

Indoor Unit

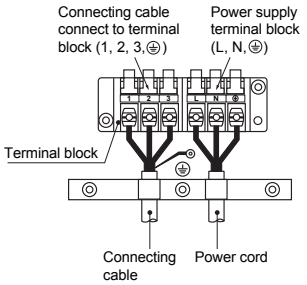
Connecting CABLE

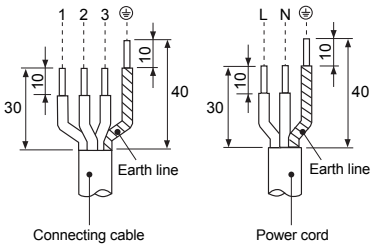


Stripping length of the connecting cable



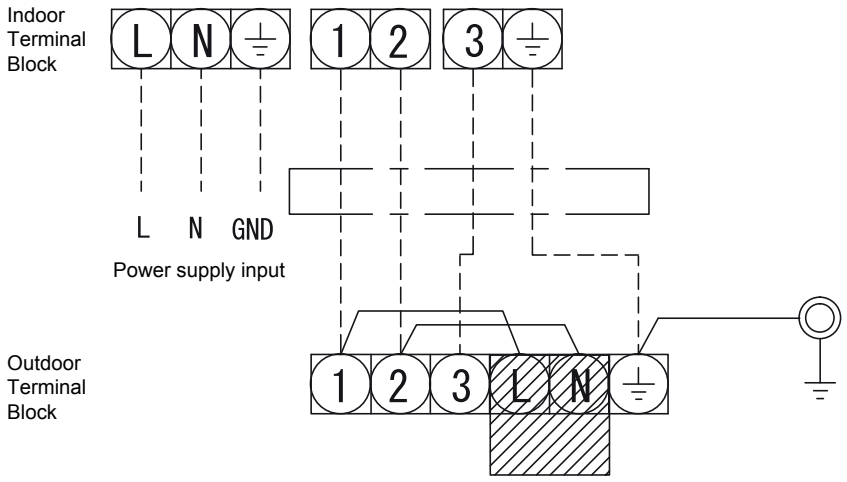
Outdoor Unit



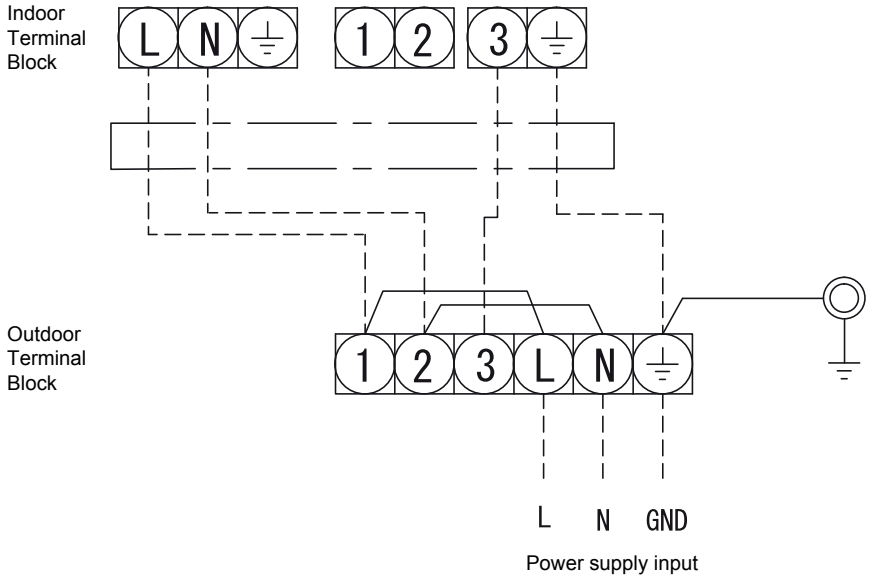


10-5-3. Power Supply input Wiring Diagram

Power supply input at Indoor unit Terminal Block (Recommend)



Power supply input at Outdoor unit Terminal Block (Optional)



CAUTION

1. The power supply must be same as the rated of air conditioner.
2. Prepare the power source for exclusive use with air conditioner.
3. Circuit breaker must be used for the power supply line of this air conditioner.
4. Be sure to comply power supply and connecting cable for size and wiring method.
5. Every wire must be connected f rmly.
6. Perform wiring works so as to allow a general wiring capacity.
7. Wrong wiring connection may cause some electrical part burn out.
8. Incorrect or incomplete wiring is carried out, it will cause an ignition or smoke.
9. This product can be connected to main power supply.
   Connection to fixed wiring : A switch which disconnects all poles and has a contact separation at least 3mm must be incorporated in the fixed wiring.

10-6. Others

10-6-1. Gas leak test

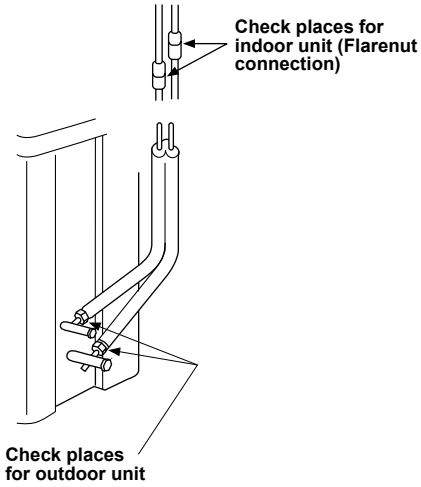


Fig. 10-6-1

- Check the flare nut connections for the gas leak with a gas leak detector or soap water.

10-6-2. Remote Control A-B Selection

- When two indoor units are installed in the same room or adjacent two rooms, if operating a unit, two units may receive the remote control signal simultaneously and operate. In this case, the operation can be preserved by setting either one remote control to B setting. (Both are set to A setting in factory shipment.)
- The remote control signal is not received when the settings of indoor unit and remote control are different.
- There is no relation between A setting/B seting and A room/B room when connecting the piping and cables.

To separate using of remote control for each indoor unit in case of 2 air conditioner are installed near.

Remote Control B Setup.

1. Press RESET button on the indoor unit to turn the air conditioner ON.
2. Point the remote control at the indoor unit.
3. Push and hold CHECK button on the Remote Control by the tip of the pencil. "00" will be shown on the display.
4. Press MODE during pushing CHECK "B" will show on the display and "00" will disappear and the air conditioner will turn OFF. The Remote Control B is memorized.

Note : 1. Repeat above step to reset Remote Control to be A.
2. Remote Control A has not “A” display.
3. Default setting of Remote Control from factory is A.

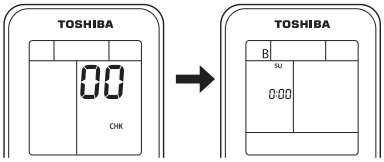


Fig. 10-6-2

10-6-3. Test operation

To switch the TEST RUN (COOL) mode, press Temporary switch for 10 sec.
(The unit will make a short Pi sound.)

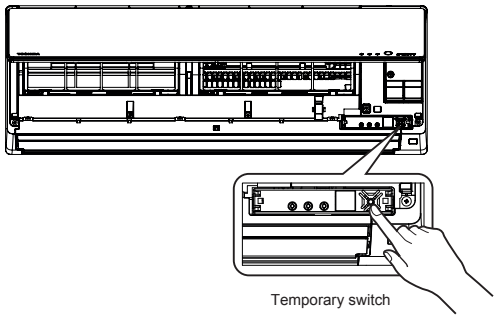


Fig. 10-6-3

10-6-4. Auto restart setting

This product is designed so that, after a power failure, it can restart automatically in the same operating mode as before the power failure.

Information

The product was shipped with Auto Restart function in the off position. Turn it on as required.

<How to set the auto restart>

1. Press and hold the Temporary switch on the indoor unit for 3 seconds to set the operation. (3 Pi sound and OPERATION lamp blink 5 time/sec for 5 seconds)
2. Press and hold the Temporary switch on the indoor unit for 3 seconds to cancel the operation. (3 Pi sound but OPERATION lamp does not blink)
   - In case of ON timer or OFF timer are set, AUTO RESTART OPERATION dose not activate.

11. HOW TO DIAGNOSE THE TROUBLE

The pulse motor circuits are mounted to both indoor and outdoor units.

Therefore, diagnose troubles according to the trouble diagnosis procedure as described below.
(Refer to the check points in servicing written on the wiring diagrams attached to the indoor/outdoor units.)

Table 11-1

No.	Troubleshooting Procedure
1	First Confirmation
2	Primary Judgment
3	Judgment by Flashing LED of Indoor Unit
4	Self-Diagnosis by Remote Controller (Check Code)
5	Judgment of Trouble by Every Symptom
6	Check Code 18 and 1E
7	Troubleshooting
8	How to Diagnose Trouble in Outdoor Unit
9	How to Check Simply the Main Parts
10	How to Simply Judge Whether Outdoor Fan Motor is Good or Bad

◆ Precautions when handling the new inverter

⚠ CAUTION: HIGH VOLTAGEN

The high voltage circuit is incorporated.

Be careful to do the check service, as the electric shock may be caused in case of touching parts on the P.C. board by hand.

The new inverter will be incorporated starting with this unit.

◆ The control circuitry has an uninsulated construction.

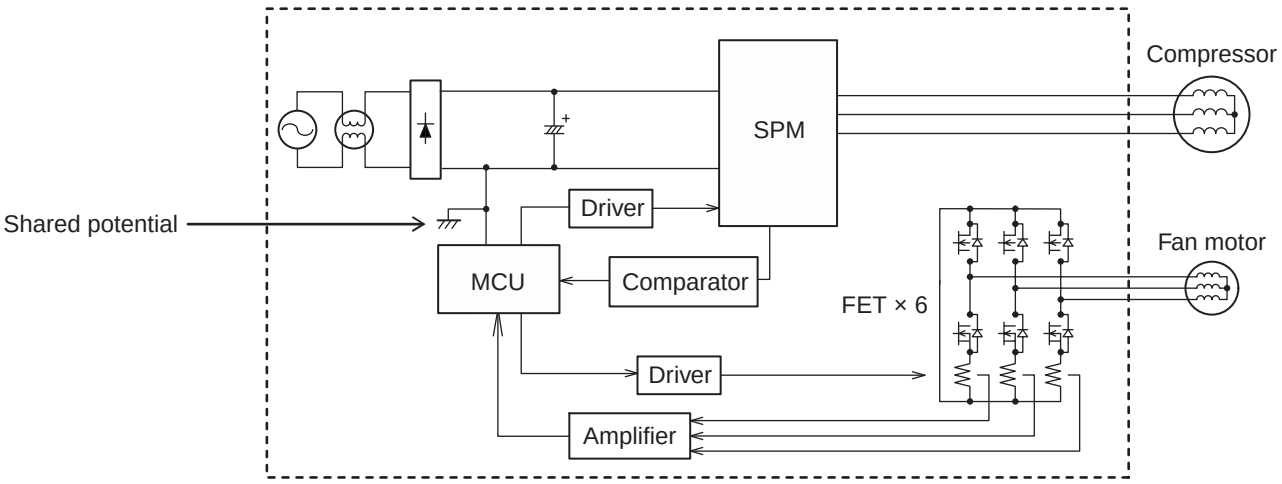


Fig. 11-1

⚠ CAUTION

A high voltage (equivalent to the supply voltage) is also energized to ground through the sensors, PMV and other low-voltage circuits. The sensor leads and other wires are covered with insulated tubes for protection. Nevertheless, care must be taken to ensure that these wires are not pinched.

Take sufficient care to avoid directly touching any of the circuit parts without first turning off the power.

At times such as when the circuit board is to be replaced, place the circuit board assembly in a vertical position.

Laying the board flat on an electrically conductive object (such as the top panel of the air conditioner's outdoor unit) while a charge is still retained by the electrolytic capacitors of the inverter's main circuit may cause short-circuiting between the electrolytic capacitors and secondary circuit components and result in damage to the components.

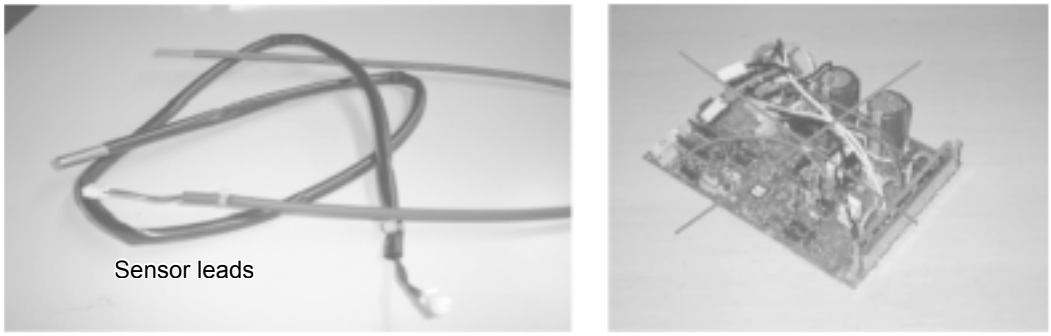


Fig. 11-2

Do NOT lay the circuit board assembly flat.

◆ Precautions when inspecting the control section of the outdoor unit

NOTE :

A large-capacity electrolytic capacitor is used in the outdoor unit controller (inverter). Therefore, if the power supply is turned off, charge (charging voltage DC280 to 380V) remains and discharging takes a lot of time. After turning off the power source, if touching the charging section before discharging, an electrical shock may be caused. Discharge the electrolytic capacitor completely by using soldering iron, etc.

< Discharging method >

1. Remove the inverter cover (plating) by opening four mounting claws.
2. As shown below, connect the discharge resistance (approx. 100Ω40W) or plug of the soldering iron to voltage between + – terminals of the C10 (“CAUTION HIGH VOLTAGE” is indicated.) electrolytic capacitor (760μF/400V) on P.C. board, and then perform discharging.

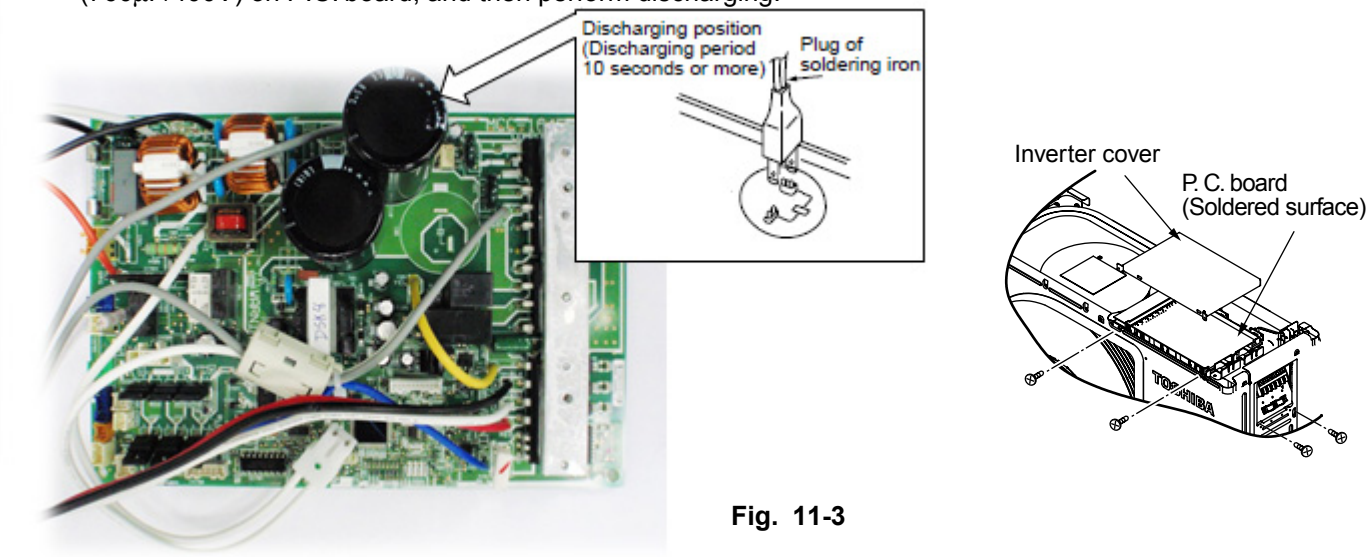


Fig. 11-3

11-1. First Confirmation

11-1-1. Confirmation of Power Supply

Confirm that the power breaker operates (ON) normally.

11-1-2. Confirmation of Power Voltage

Confirm that power voltage is AC 220–230–240 ± 10%.

If power voltage is not in this range, the unit may not operate normally.

11-1-3. Operation Which is not a Trouble (Program Operation)

For controlling the air conditioner, the program operations are built in the microcomputer as described in the following table.

If a claim is made for running operation, check whether or not it meets to the contents in the following table.

When it does, we inform you that it is not trouble of equipment, but it is indispensable for controlling and maintaining of air conditioner.

Table 11-1-1

No.	Operation of air conditioner	Description
1	When power breaker is turned “ON”, the operation indicator (white) of the indoor unit flashes.	The OPERATION lamp of the indoor unit flashes when power source is turned on. If [⏻] button is operated once, flashing stops. (Flashes also in power failure)
2	Compressor may not operate even if the room temperature is within range of compressor-ON.	The compressor does not operate while compressor restart delay timer (3-minutes timer) operates. The same phenomenon is found after power source has been turned on because 3-minutes timer operates.
3	In Dry and ECO mode, FAN (air flow) display does not change even though FAN (air flow select) button is operated.	The air flow indication is fixed to [AUTO].
4	In AUTO mode, the operation mode is changed.	After selecting Cool or Heat mode, select an operation mode again if the compressor keeps stop status for 15 minutes.
5	In HEAT mode, the compressor motor speed does not increase up to the maximum speed or decreases before the temperature arrives at the set temperature.	The compressor motor speed may decrease by high-temp. release control (Release protective operation by temp.-up of the indoor heat exchanger) or current release control.

11-2. Primary Judgment

To diagnose the troubles, use the following methods.

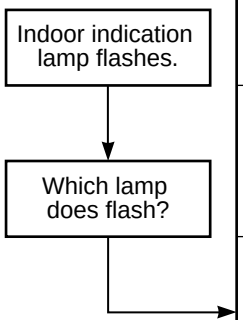
1) Judgment by flashing LED of indoor unit
2) Self-diagnosis by service check remote controller
3) Judgment of trouble by every symptom

Firstly use the method 1) for diagnosis. Then, use the method 2) or 3) to diagnose the details of troubles.

11-3. Judgment by Flashing LED of Indoor Unit

While the indoor unit monitors the operation status of the air conditioner, if the protective circuit operates, the contents of self-diagnosis are displayed with block on the indoor unit indication section.

Table 11-3-1



Item	Check code	Block display	Description for self-diagnosis
A	—	OPERATION (white) Flashing display (1 Hz)	• When turn ON power supply. • Power supply ON after failure or OFF. • This flashing display is not air conditioner failure.
B	00	OPERATION (white) Flashing display (5 Hz)	Protective circuit operation for indoor P.C. board
C	01	OPERATION (white) TIMER (white) Flashing display (5 Hz)	Protective circuit operation for connecting cable and serial signal system
D	02	OPERATION (white) FILTER (white) Flashing display (5 Hz)	Protective circuit operation for outdoor P.C. board
E	03	OPERATION (white) TIMER (white) Flashing display (5 Hz)	Protective circuit operation for others (including compressor)

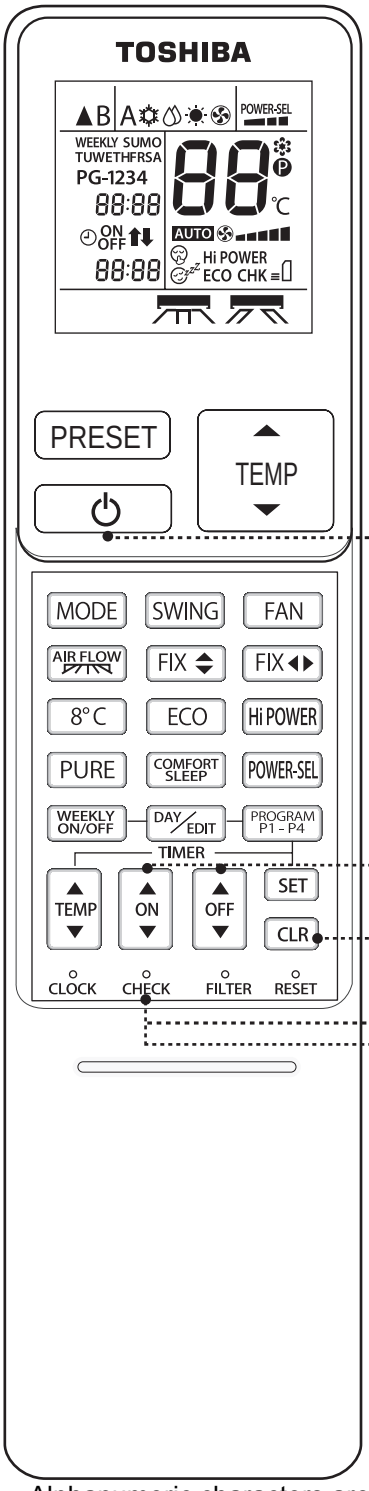
NOTES :

1. Some check code will flash display of the indoor unit, when the air conditioner operates with some limitation.
2. Some check code will flash display of the indoor unit and stop operation of the air conditioner.
3. When item B and C or item B and apart of item E occur concurrently, priority is given to the block of item B.
4. The check codes can be confirmed on the remote controller for servicing.

11-4. Self-Diagnosis by Remote Controller (Check Code)

1. If the lamps are indicated as shown B to E in Table 11-4-1, execute the self-diagnosis by the remote controller.
2. When the remote controller is set to the service mode, the indoor controller diagnoses the operation condition and indicates the information of the self-diagnosis on the display of the remote controller with the check codes. If a fault is detected, all lamps on the indoor unit will flash at 5Hz and it will beep for 10 seconds (Beep, Beep, Beep ...). The timer lamp usually flashes (5Hz) during self-diagnosis.

11-4-1. How to Use Remote Controller in Service Mode



Alphanumeric characters are used for the check codes.

5 is 5.	6 is 6.
A is A.	b is B.
C is C.	d is D.

1 **Press [CHECK] button with a tip of pencil to set the remote controller to the service mode.**

- " 00 " is indicated on the display of the remote controller.

2 **Press [ON/OFF ▲] button**

If there is no fault with a code, the indoor unit will beep once (Beep) and the display of the remote controller will change as follows :

00 → 01 → 02 ··· 1d → 1E → 33

- The TIMER indicator of the indoor unit flashes continuously. (5 times per 1 sec.)
- Check the unit with all 52 check codes (00 to 33) as shown in Table-11-4-1.
- Press [ON/OFF ▼] button to change the check code backward.

If there is a fault, the indoor unit will beep for 10 seconds (Beep, Beep, Beep...).

Note the check code on the display of the remote controller.

- 2-digits alphanumeric will be indicated on the display.
- All indicators on the indoor unit will flash. (5 times per 1 sec.)

3 **Press [CHECK] then [CLR] button. After service finish for clear service code in memory.**

- "7F" is indicated on the display of the remote control.

4 **Press [⏻] button to release the service mode.**

- The display of the remote controller returns to as it was before service mode was engaged.

Fig. 11-4-1

11-4-2 Caution at Servicing

1. After using the service mode of remote controller finished, press the [⏻] button to reset the remote controller to normal function.
2. After finished the diagnosis by the remote controller, turn OFF power supply and turn its ON again to reset the air conditioner to normal operation. However, the check codes are not deleted from memory of the microcomputer.
3. After servicing finished, press [CHECK] then [CLR] button of remote controller under service mode status to send code "7F" to the indoor unit. The check code stored in memory is cleared.

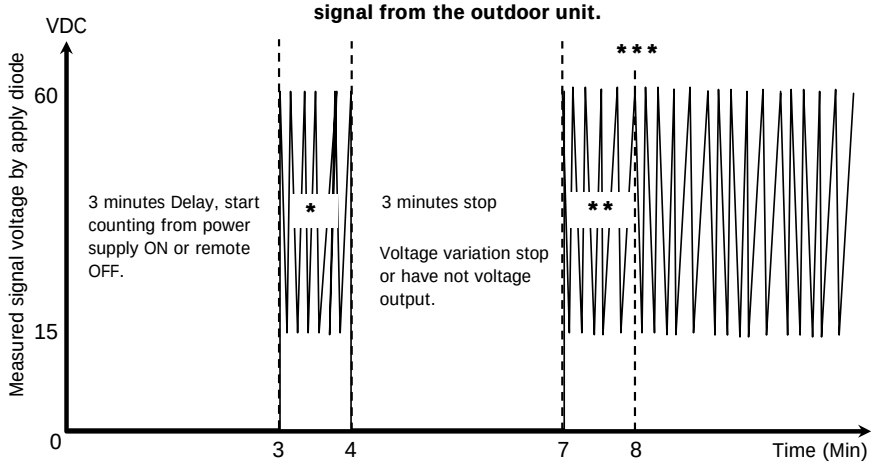
Table 11-4-1

Block distinction		Operation of diagnosis function				Action and Judgment
Check code	Block	Check code	Cause of operation	Air conditioner status	Display flashing error	
00	Indoor P.C. board.	0C	TA sensor ; The room temperature sensor is short-Circuit or disconnection.	Operation continues.	Flashes when error is detected.	1. Check the sensor TA and connection. 2. In case of the sensor and its connection is normal, check the P.C. board.
		0d	TC sensor ; The heat exchanger temperature sensor of the indoor unit is out of place, disconnection, short-circuit or migration.	Operation continues.	Flashes when error is detected.	1. Check the sensor TC and connection. 2. In case of the sensor and its connection is normal, check the P.C. board.
		11	Fan motor of the indoor unit is failure, lock-rotor, short-circuit, disconnection, etc. Or its circuit on P.C. board has problem.	All OFF	Flashes when error is detected.	1. Check the fan motor and connection. 2. In case of the motor and its connection is normal, check the P.C. board.
		12	Other trouble on the indoor P.C. board.	Depend on cause of failure.	Depend on cause of failure.	Replace P.C. board.

Block distinction		Operation of diagnosis function				Action and Judgment
Check code	Block	Check code	Cause of operation	Air conditioner status	Display flashing error	
01	Serial signal and connecting cable.	04	1) Defective wiring of the connecting cable or miss-wiring. 2) Operation signal has not send from the indoor unit when operation start. 3) Outdoor unit has not send return signal to the indoor unit when operation started. 4) Return signal from the outdoor unit is stop during operation. ● Some protector (hardware, if exist) of the outdoor unit open circuit of signal. ● Signal circuit of indoor P.C. board or outdoor P.C. board is failure in some period.	Indoor unit operates continue. Outdoor unit stop.	Flashes when error is detected. Flashing stop and outdoor unit start to operate when the return signal from the outdoor unit is normal.	1) to 3) The outdoor unit never operate. ● Check connecting cable and correct if defective wiring. ● Check 25A fuse of inverter P.C. board. ● Check 3.15A fuse of inverter P.C. board. ● Check operation signal of the indoor unit by using diode. Measure voltage at terminal block of the indoor unit between No.2 and No.3 (or L2 and S) If signal is varied 15-60V continuously, replace inverter P.C. board. If signal is not varied, replace indoor P.C. board. 4) The outdoor unit abnormal stop at some time. ● If the other check codes are found concurrently, check them together. ● Check protector (hardware) such as Hi-Pressure switch, Thermal-Relay, etc. ● Check refrigerant amount or any possibility case which may caused high temperature or high pressure. ● Check operation signal of the indoor unit by using diode. Measure voltage at terminal block of the indoor unit between No.2 and No.3 (or L2 and S) If signal is varied 15-60V continuously, replace inverter P.C. board. If signal is not varied, replace indoor P.C. board.

Note : Operation signal of the indoor unit shall be measured in the sending period as picture below.

Sending signal of the indoor unit when have not return signal from the outdoor unit.



* Signal send only 1 minute and stop. Because of return signal from outdoor unit has not received.

** Signal resend again after 3 minutes stop. And the signal will send continuously.

*** 1 minute after resending, the indoor unit display flashes error.

Block distinction		Operation of diagnosis function				Action and Judgment
Check code	Block	Check code	Cause of operation	Air conditioner status	Display flashing error	
02	Outdoor P.C. board	14	Current on inverter circuit is over limit in short time. ● Inverter P.C. board is failure, IGBT shortage, etc. ● Compressor current is higher than limitation, lock rotor, etc.	All OFF	Flashes after error is detected 4 times*.	1. Remove connecting lead wire of the compressor, and operate again. 2. If outdoor fan does not operate or operate but stop after some period, replace the inverter P.C. board. 3. If outdoor fan operates normally, measure 3-Phase output of inverter P.C. board (150-270VAC) at the connecting lead wire of compressor. 4. If 3-Phase output is abnormal, replace inverter P.C.Board. 5. If 3-Phase output is normal, replace compressor. (lock rotor, etc.)
		16	Compressor position-detect circuit error or short-circuit between winding of compressor.	All OFF	Flashes after error is detected 4 times*.	1. Remove connecting lead wire of the compressor, and operate again. 2. If outdoor fan does not operate or operation but stop after some period, replace the inverter P.C. board. 3. If outdoor fan operates normally, measure resistance of compressor winding. If circuit is shortage, replace the compressor.
		17	Current-detect circuit of inverter P.C. board error.	All OFF	Flashes after error is detected 4 times*.	Even if trying to operate again, all operations stop, replace inverter P.C. board.
		18	TE sensor ; The heat exchanger temperature sensor of the outdoor unit either TS sensor ; Suction pipe temperature sensor, out of place, disconnection or shortage.	All OFF	Flashes after error is detected 4 times*.	1. Check sensors TE, TS and connection. 2. In case of the sensors and its connection is normal, check the inverter P.C. board.
		19	TD sensor ; Discharge pipe temperature sensor is disconnection or shortage.	All OFF	Flashes after error is detected 4 times*.	1. Check sensors TD and connection. 2. In case of the sensor and its connection is normal, check the inverter P.C. board.
		1A	Outdoor fan failure or its drive-circuit on the inverter P.C. board failure.	All OFF	Flashes after error is detected 4 times*.	1. Check the motor, measure winding resistance, shortage or lock rotor. 2. Check the inverter P.C. board.
		1b	TO sensor ; The outdoor temperature sensor is disconnection or shortage.	Operation continues.	Record error after detected 4 times*. But does not flash display.	1. Check sensors TO and connection. 2. In case of the sensor and its connection is normal, check the inverter P.C. board.

Block distinction		Operation of diagnosis function				Action and Judgment
Check code	Block	Check code	Cause of operation	Air conditioner status	Display flashing error	
		1C	Compressor drive output error. (Relation of voltage, current and frequency is abnormal) ● Overloading operation of compressor caused by over-charge refrigerant, P.M.V. failure, etc. ● Compressor failure (High current).	All OFF	Flashes after error is detected 4 times*.	1. Check installation conditions such as packed valve opening, refrigerant amount and power supply (rate ±10%, both of operation and non operation condition). 2. Check P.M.V. by measure the resistance of the coil and confirm its operation (sound of initial operation, etc.) 3. Observe any possibility cause which may affect operation load of compressor. 4. Operate again. If compressor operation is failure when 20 seconds passed (count time from operation starting of compressor), replace compressor.
	* 4 times ; When first error is detected, error is count as 1 time, then once operation is stop and re-started. After re-starting operation within 6 minutes, if same error is detected, error count is add (count become 2 times) When error count comes 4 times, record error to check code. But after re-starting operation, if no error is detected and air conditioner can operate more than 6 minutes, error count is cleared.					
03	The others (including compressor)	07	Return signal of the outdoor unit has been sent when operation start. But after that, signal is stop some time. ● Instantaneous power failure. ● Some protector (hardware) of the outdoor unit open circuit of signal. ● Signal circuit of indoor P.C. board or outdoor P.C. board is failure in some period.	Indoor unit operates continue. Outdoor unit stop.	Flashes when error is detected. Flashing stop and outdoor unit start to operate when the return signal from the outdoor unit is normal.	1. Check power supply (Rate ± 10%) 2. If the air conditioner repeat operates and stop with interval of approx. 10 to 40 minutes. ● Check protector (hardware) such as Hi-Pressure switch, Thermal-Relay, etc. ● Check refrigerant amount, packed valve opening and any possibility cause which may affect high temperature or high pressure. 3. Check operation signal of the indoor unit by using diode. Measure voltage at terminal block of the indoor unit between No.2 and No.3 (or L2 and S) If signal is varied 15-60V continuously, replace inverter P.C. board. If signal is not varied, replace indoor P.C. board.

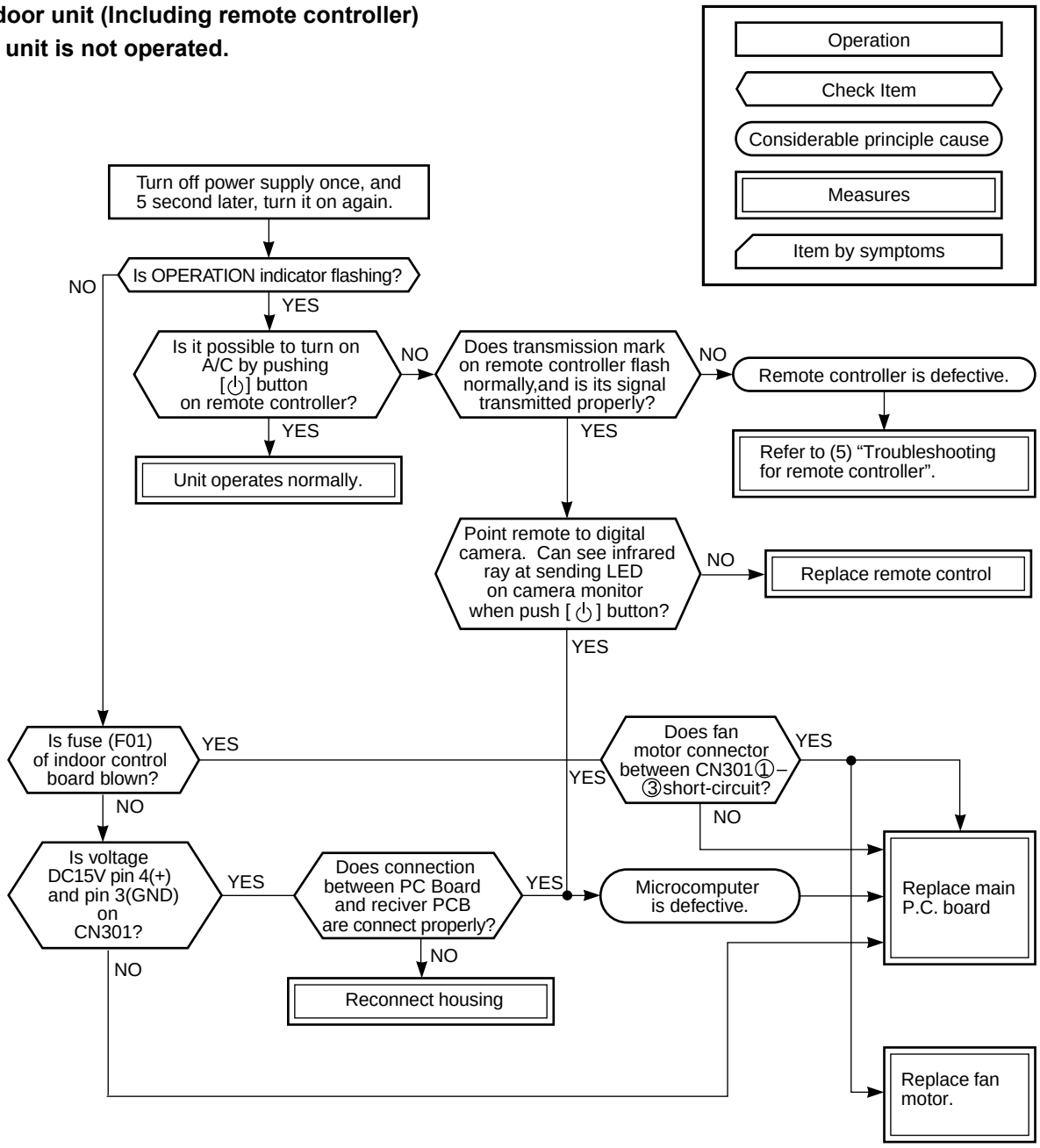
Block distinction		Operation of diagnosis function				Action and Judgment
Check code	Block	Check code	Cause of operation	Air conditioner status	Display flashing error	
		1d	Compressor does not rotate. Because of missed wiring, missed phase or shortage.	All OFF	Flashes after error is detected 4 times*.	1. Remove connecting lead wire of the compressor, and operate again. 2. If outdoor fan does not operate or operation but stop after some period, replace the inverter P.C. board. 3. If outdoor fan operates normally, measure 3-Phase output of inverter P.C. board (150-270VAC) at the connecting lead wire of compressor. 4. If 3-Phase output is abnormal, replace inverter P.C.Board. 5. If 3-Phase output is normal, measure resistance of compressor winding. 6. If winding is shortage, replace the compressor.
		1E	Discharge temperature exceeded 117°C.	All OFF	Flashes after error is detected 4 times*.	1. Check sensors TD. 2. Check refrigerant amount. 3. Check P.M.V. by measure the resistance of the coil and confirm its operation (sound of initial operation, etc.) 4. Observe any possibility cause which may affect high temperature of compressor.
		1F	Compressor is high current though operation Hz is decreased to minimum limit. ● Installation problem. ● Instantaneous power failure. ● Refrigeration cycle problem. ● Compressor break down. ● Compressor failure (High current).operation, etc.)	All OFF	Flashes after error is detected 4 times*.	1. Check installation conditions such as packed valve opening, refrigerant amount and power supply (rate ±10%, both of operation and non operation condition). 2. Check P.M.V. by measure the resistance of the coil and confirm its operation (sound of initial operation, etc.) 3. Observe any possibility cause which may affect high current of compressor. 4. If 1, 2 and 3 are normal, replace compressor.

* 8 times ; When first error is detected, error is count as 1 time, then once operation is stop and re-started.
After re-starting operation within 6 minutes, if same error is detected, error count is add (count become 2 times)
When error count comes 4 times, record error to check code. But after re-starting operation, if no error is detected and air conditioner can operate more than 6 minutes, error count is cleared.

11-5. Judgement of Trouble by Every Symptom

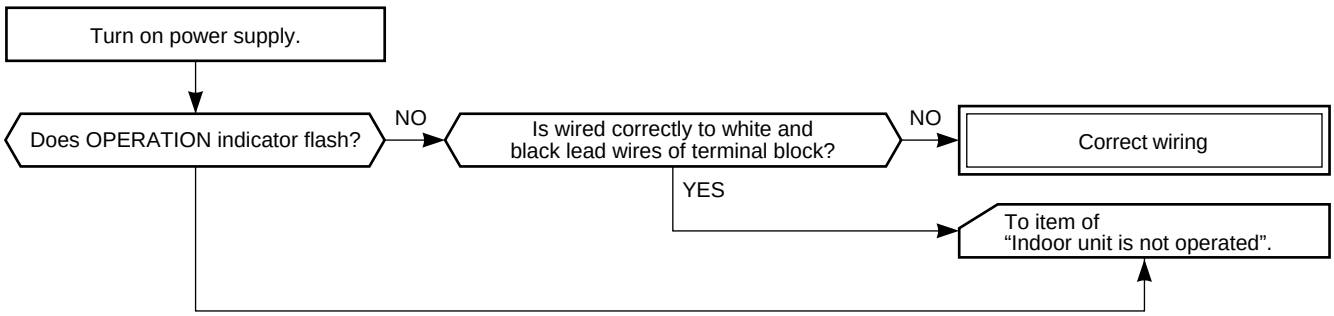
11-5-1. Indoor unit (Including remote controller)

(1) Indoor unit is not operated.



(2) Operation is not turned on though Indoor P.C. board is replaced

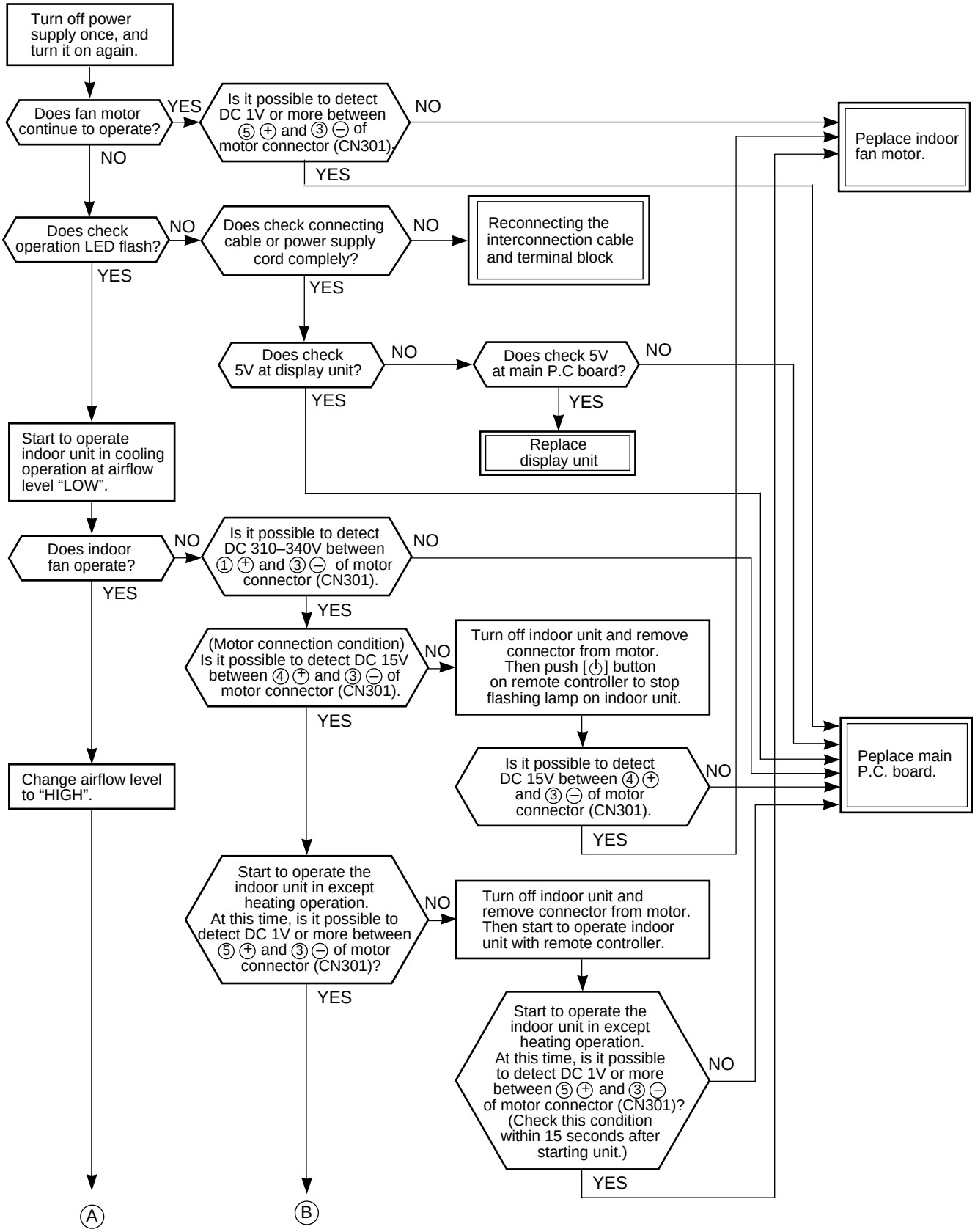
<Confirmation procedure>

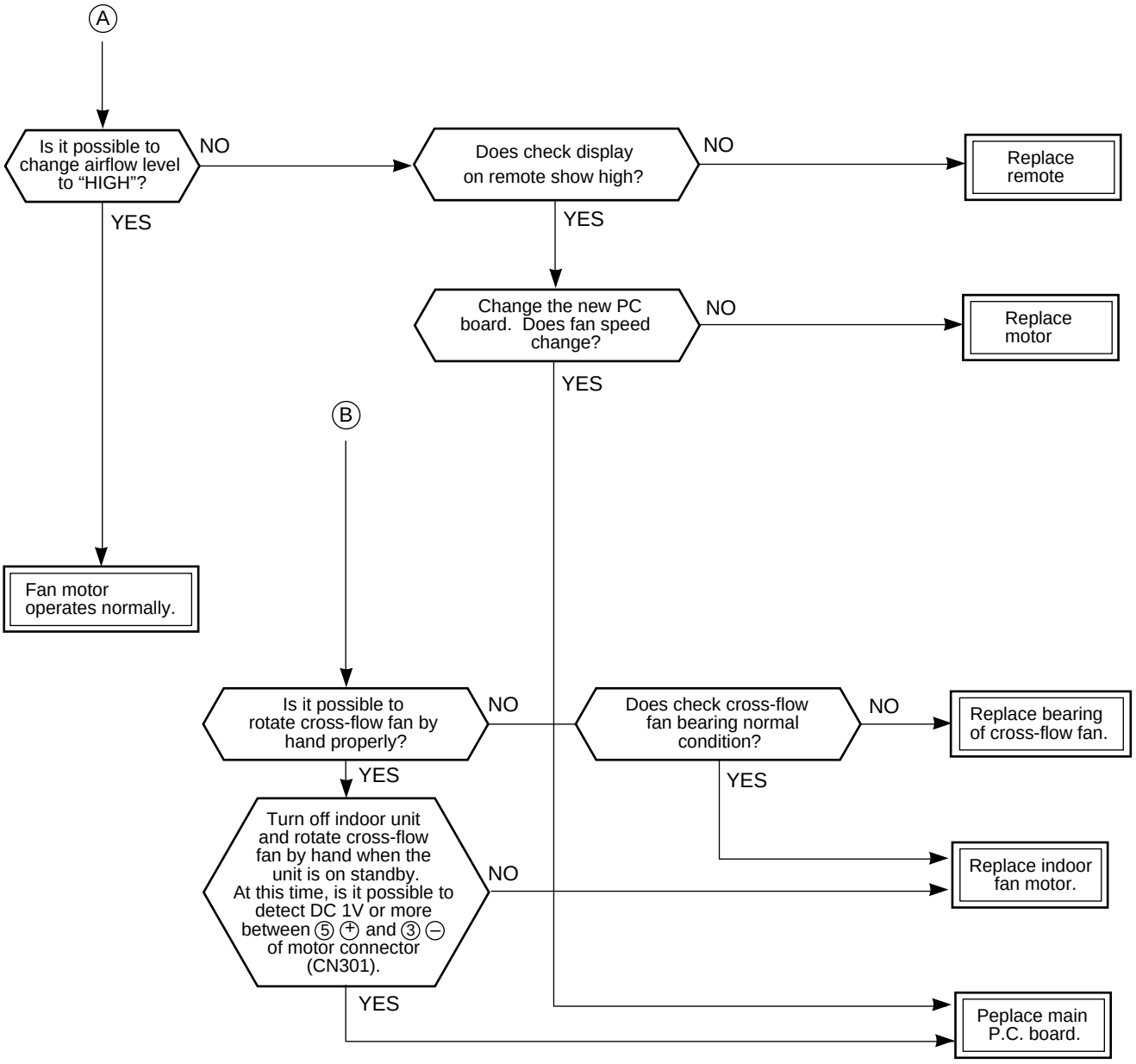


(3) Only the indoor motor fan does not operate

<Primary check>

1. Is it possible to detect the power supply voltage (AC220–240V) between Ⓛ and Ⓝ on the terminal block?
2. Does the indoor fan motor operate in cooling operation?
   (In heating operation, the indoor fan motor does not operate for approximately 10 minutes after it is turned on, to prevent a cold air from blowing in.)




A
Is it possible to change airflow level to “HIGH”?
NO
YES
Does check display on remote show high?
NO
Replace remote
YES
Change the new PC board. Does fan speed change?
NO
Replace motor
YES
Fan motor operates normally.
B
Is it possible to rotate cross-flow fan by hand properly?
NO
YES
Does check cross-flow fan bearing normal condition?
NO
Replace bearing of cross-flow fan.
YES
Turn off indoor unit and rotate cross-flow fan by hand when the unit is on standby. At this time, is it possible to detect DC 1V or more between ⑤ ⊕ and ③ ⊖ of motor connector (CN301).
NO
Replace indoor fan motor.
YES
Peplace main P.C. board.

(4) Indoor fan motor automatically starts to rotate by turning on power supply

<Cause>

The IC is built in the indoor fan motor. Therefore the P.C. board is also mounted to inside of the motor.

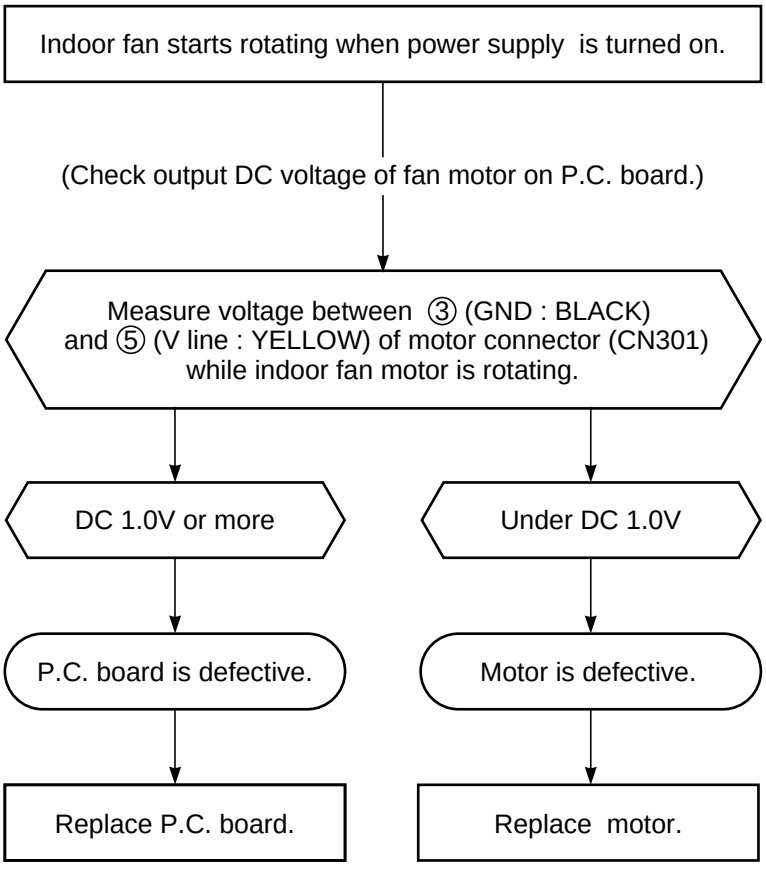
If the P.C. board is soldered imperfectly or the IC is defective, the fan motor may automatically rotate by turning on power supply.

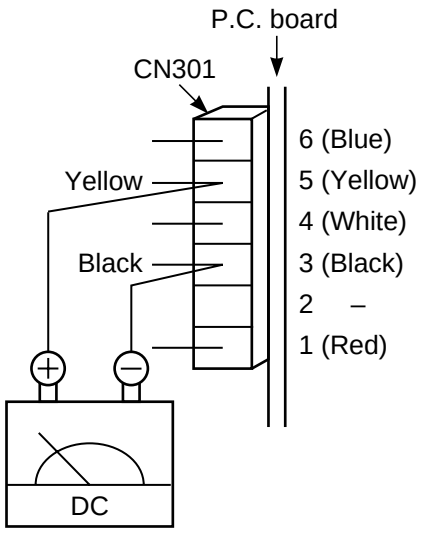
<Inspection procedure>

1. Turn on breaker.
2. After Fan motor operate, off A/C by remote controller.
3. Turn off breaker for a while, then turn it ON.
   - 3.1. If fan motor not operate, it means an unit in Auto-restart operation. (see more detail in P. 45-46)
   - 3.2. If Fan motor still operate, follow the below.
     - 3.2.1. Remove the grille.
     - 3.2.2. Remove the cover terminal by release one screw.
     - 3.2.3. Remove right panel and remove E-box coner.
     - 3.2.4. Check DC voltage with CN301 connector while the fan motor is rotating.

NOTE :

- Do not disconnect the connector while the fan motor is rotating.
- Use a thin test rod.

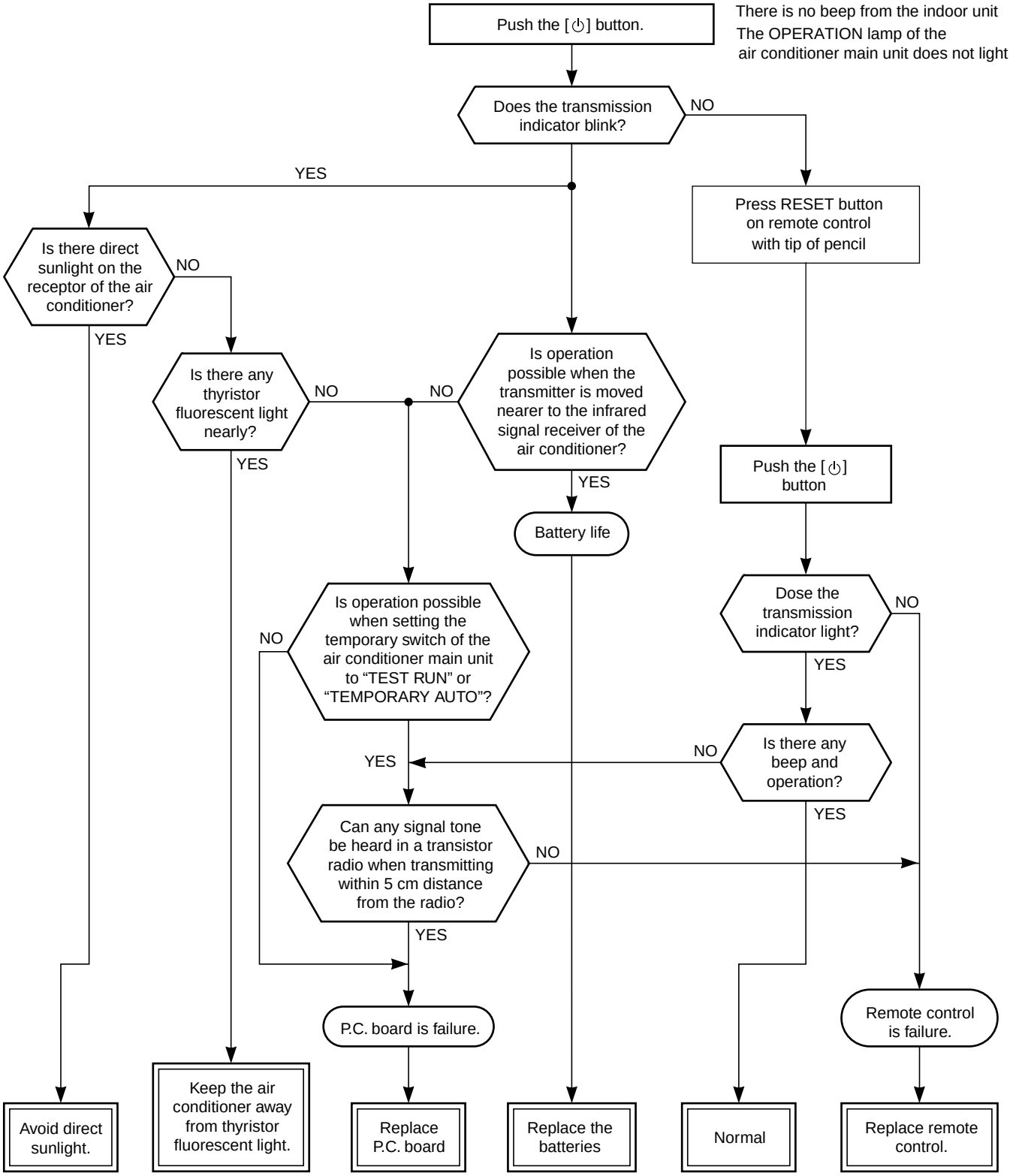




(5) Troubleshooting for remote controller

<Primary check>

Check that A or B selected on the main unit is matched with A or B selected on the remote controller.



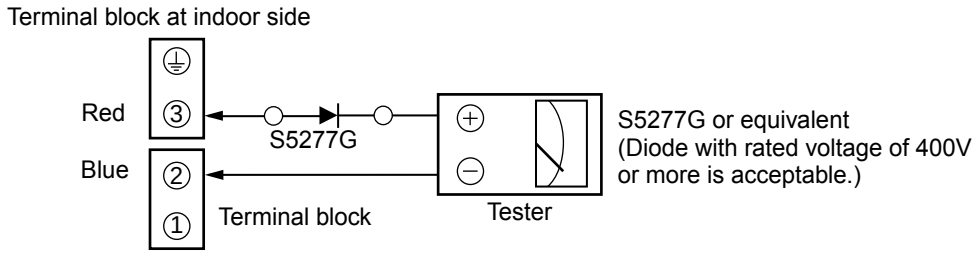
11-5-2. Wiring Failure (Interconnecting and Serial Signal Wire)

(1) Outdoor unit does not operate

1) Is the voltage between ② and ③ of the indoor terminal block varied?
   Confirm that transmission from indoor unit to outdoor unit is correctly performed based upon the following diagram.

NOTE:

- Measurement should be performed 2 minutes and 30 seconds after starting of the operation.
- Be sure to prepare a diode for judgment.

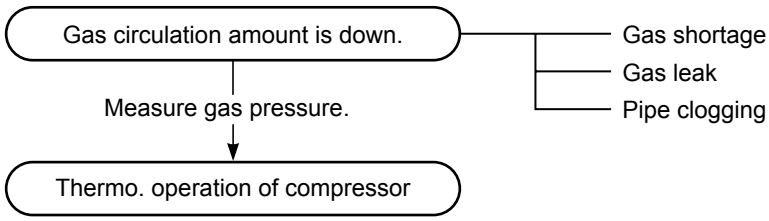


Normal time : Voltage swings between DC15 and 60V. ..... Inverter Assembly check (**11-8-1.**)
Abnormal time : Voltage does not vary.

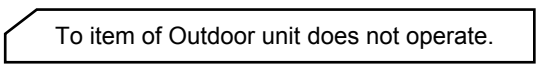
(2) Outdoor unit stops in a little while after operation started

<Check procedure> Select phenomena described below.

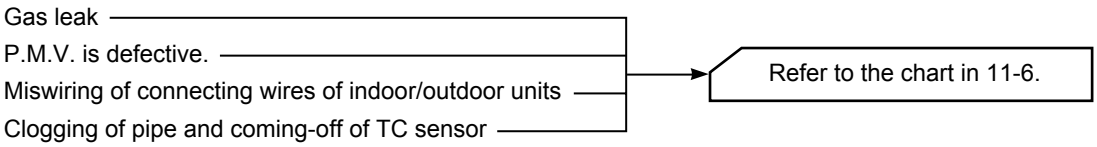
1) The outdoor unit stops 10 to 20 minutes after operation started, and 10 minutes or more are required to restart the unit.



2) If the unit stops once, it does not operate until the power will be turned on again.

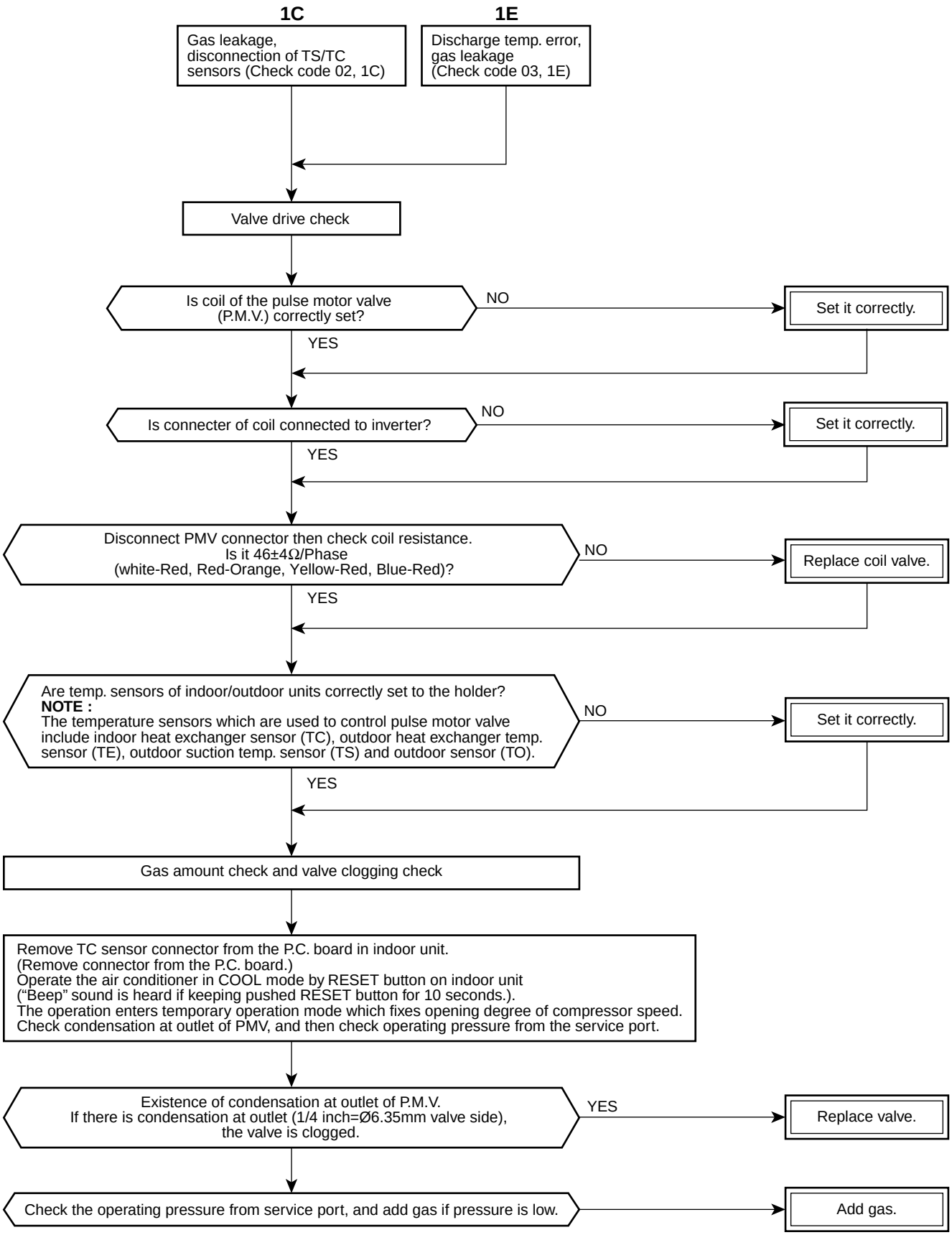


3) The outdoor unit stops 10 minutes to 1 hour after operation started, and an alarm is displayed.
   (Discharge temp. error check code 03, 1E Sensor temp. error check code 02, 1C)

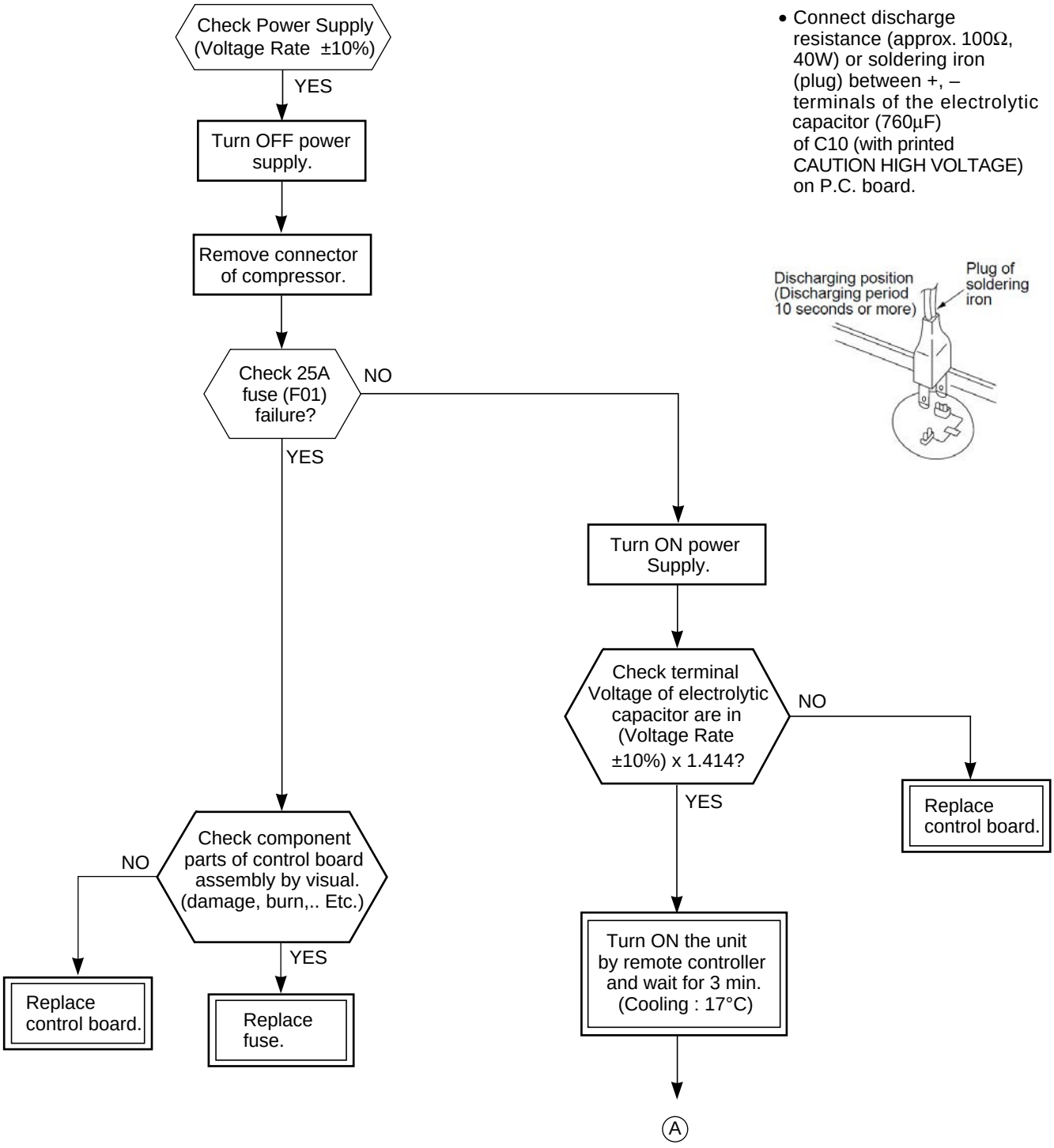


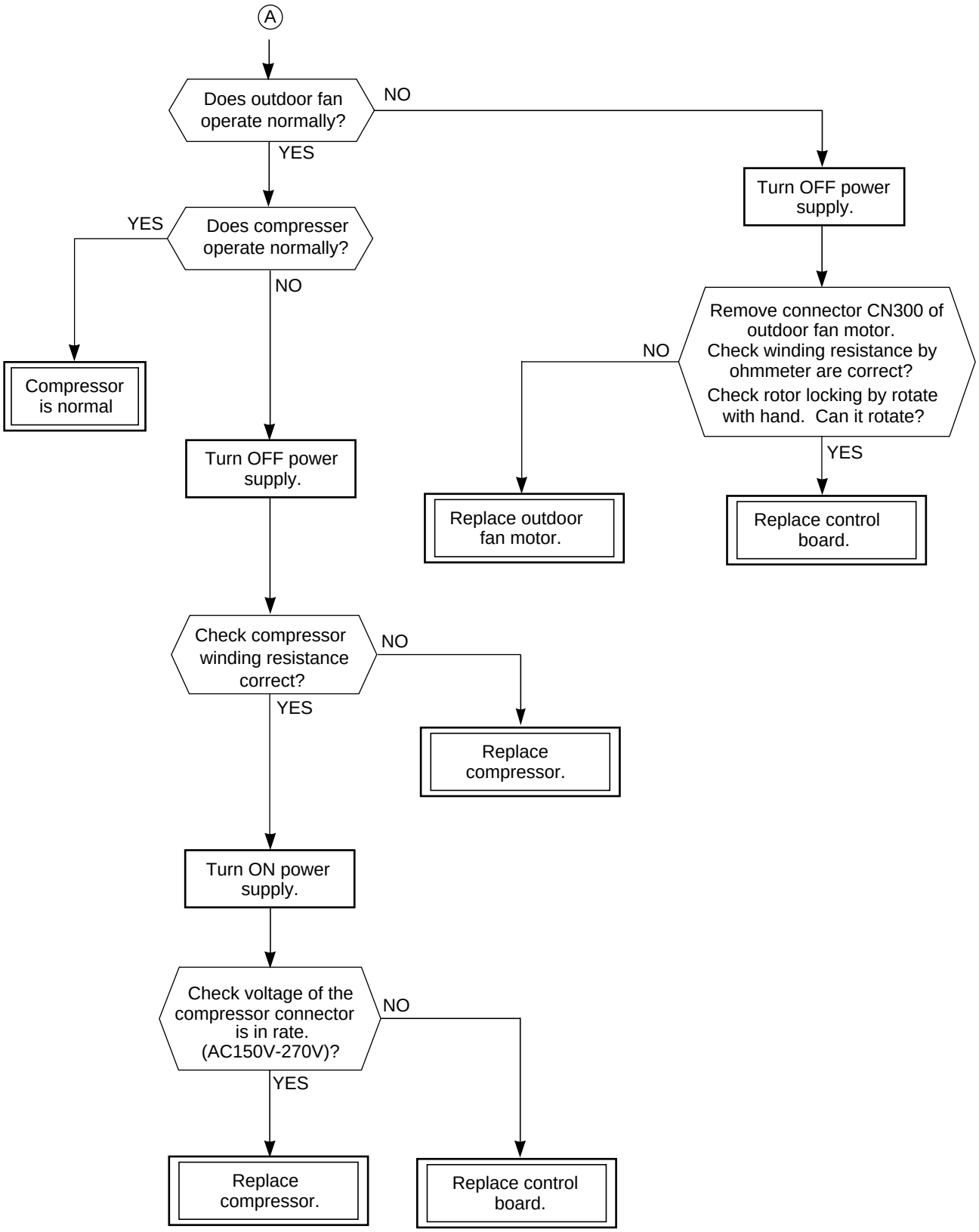
11-6. Check Code 1C (Miswiring in indoor/outdoor units) and 1E

<Check procedure>



11-7. How to Diagnose Trouble in Outdoor Unit




A
Does outdoor fan operate normally?
NO
YES
Turn OFF power supply.
Remove connector CN300 of outdoor fan motor.
Check winding resistance by ohmmeter are correct?
Check rotor locking by rotate with hand. Can it rotate?
NO
YES
Replace outdoor fan motor.
Replace control board.
Does compresser operate normally?
YES
NO
Compressor is normal
Turn OFF power supply.
Check compressor winding resistance correct?
NO
YES
Replace compressor.
Turn ON power supply.
Check voltage of the compressor connector is in rate. (AC150V-270V)?
NO
YES
Replace compressor.
Replace control board.

11-8. Troubleshooting

11-8-1. How to Check Whether the Air Purifier and Minus Ion Gerneration are Good or NG

Primary check

Turn off the power breaker once, and turn on again after 10 seconds.

Does the OPERATION indicator flash?
- NO → To item “Power supply is not turned on”
- YES →

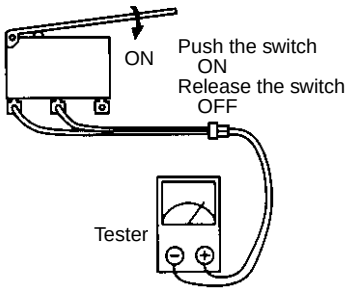
Turn off the power breaker and remove CN401 (Micro switch connector). Short-circuit between ① and ② pin of CN401 at PC side, and turn on the power breaker after 10 seconds.

Short Timer and then check, Is DC12V applied between ①(DC12V) ②(GND) of CN1 of the high-voltage generator?
- NO → Is DC12V applied between ① (+) and ② (–) of CN402 of the main P.C. board ?
  - NO → To item “Power supply is not turned on”
  - YES → Replace the main P.C. board.
- YES →

Is there conduction of micro-switch connector under OFF status of the micro-switch (Front panel opened)?
- YES → Micro-switch is stuck → Replace micro-switch.
- NO →

Is there conduction of micro-switch connector under ON status of the micro-switch (Front panel closed)?
- NO → Micro-switch malfunction → Replace micro-switch.
- YES →

• Conduction check of micr o-switc h



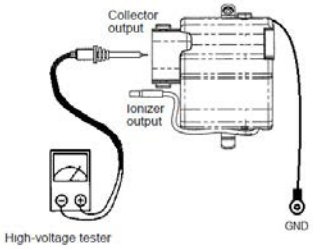
Operation c heck

1) Check operation while short-circuiting CN401 of the main P.C. board.
2) Perform air purifying operation by the remote controller.
   • In this time, check that the remote controller is in status which is shortened by time on the reactivation preventive timer and all display indicators go on for approx. 3 seconds when a signal is received.
   (If time on the reactivation preventive timer is not shortened, the high-voltage is not applied to electrode of the air purifier for approx. 1 hour.)
   • While the air purifier operates, check that the fan speed [AUTO] is not displayed. (Because the power ON/OFF is controlled on the program)
3) Be sure not to touch the electric dust collector, ionizer, or ionized wire unit with the human body.

Does the indoor fan rotate?
- NO → To item “Only indoor fan does not operate”
- YES →

Does the PURE indicator (white) go on?
- NO → Is DC-5V to DC-10V applied between ④ (Negative voltage) and ② (GND) of CN402 of the main P.C. board?
  - NO → Check High Voltage output Short to GND?
  - YES →
- YES →

• How to check output of the air purifier
<Caution on High Voltage!!>



Are the electric dust collector and ionizer dried? (Electrode check)
- NO → Dry the electric dust collector and ionizer.
- YES →

Referring to the right figure, check the high-output voltage of the air filter unit. (NOTE)
Use an exclusive high voltage tester; otherwise the tester may be broken.
[Be sure not to come to contact to the gray part or not to touch the ionized cables.]

Is output of the ionizer approx. -5.7 kV to -6.5 kV? Is output of the collector approx. -2.7 kV to -3.4 kV?
- NO → Replace the high-voltage generator.
- YES →

Are the electric dust collector/ionizer/ionized wire units dirty? Is an abnormal sound (cracking noise) heard from the electrode?
- NO → No trouble
- YES → Refer to items, cleaning and check for the electric dust collector/ionizer/ionized wire units. (When the ionized wire is disconnected or when dirt is not cleaned even cleaned, replace each unit.)

11-9. How to Check Simply the Main Parts

11-9-1. How to check the P.C. board (Indoor unit)

(1) Operating precautions

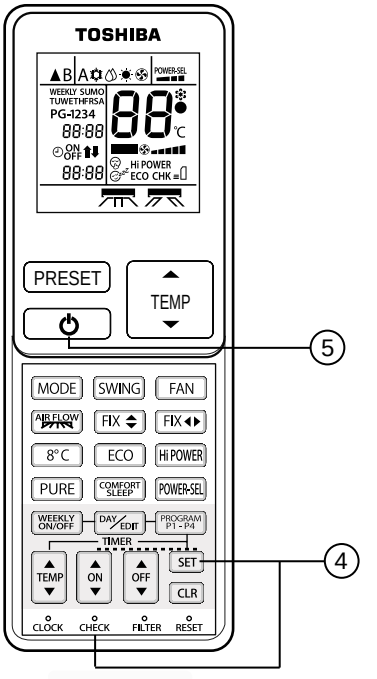
1) When removing the front panel or the P.C. board, be sure to shut off the power supply breaker.
2) When removing the P.C. board, hold the edge of the P.C. board and do not apply force to the parts.
3) When connecting or disconnecting the connectors on the P.C. board, hold the whole housing. Do not pull at the lead wire.

(2) Inspection procedures

1) When a P.C. board is judged to be defective, check for disconnection, burning, or discoloration of the copper foil pattern or this P.C. board.
2) The P.C. board consists of the following 3 parts
   a. Main P.C. board part:
   DC power supply circuit (5 V, 12 V, 15V)
   Indoor fan motor control circuit, CPU and peripheral circuits, buzzer, and Driving circuit of louver.
   b. Indication unit circuit
   c. Infrared ray receiving circuit

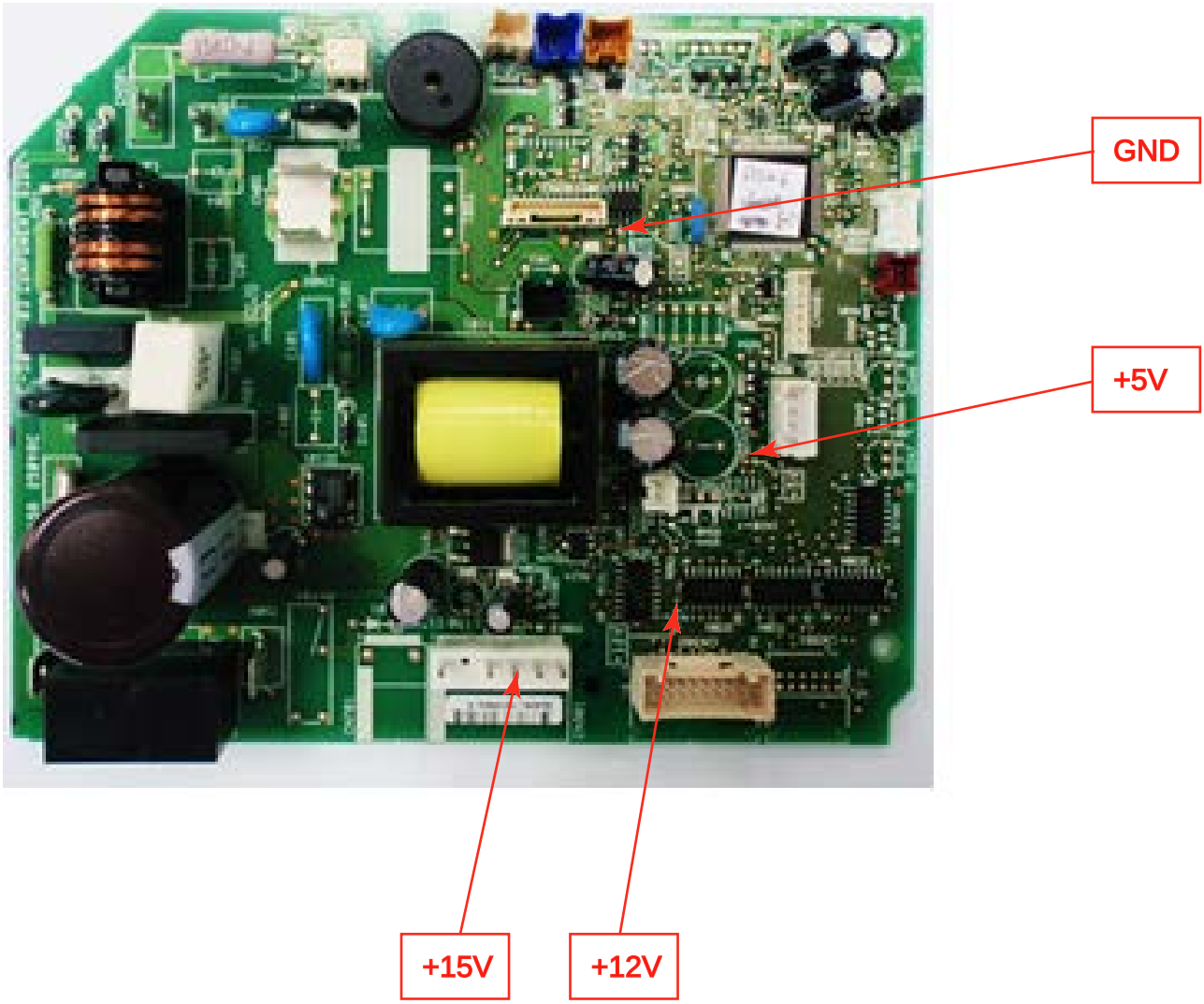
11-9-2. How to shorten time for start the compressor.

1. Turn on remote.
2. Setting requirment operation.
3. Push off remote.
4. Press [SET] button while pressing [CHECK] button with a tip of a pencil.
5. Then press [⏻] button to transmit the signal to the indoor unit.

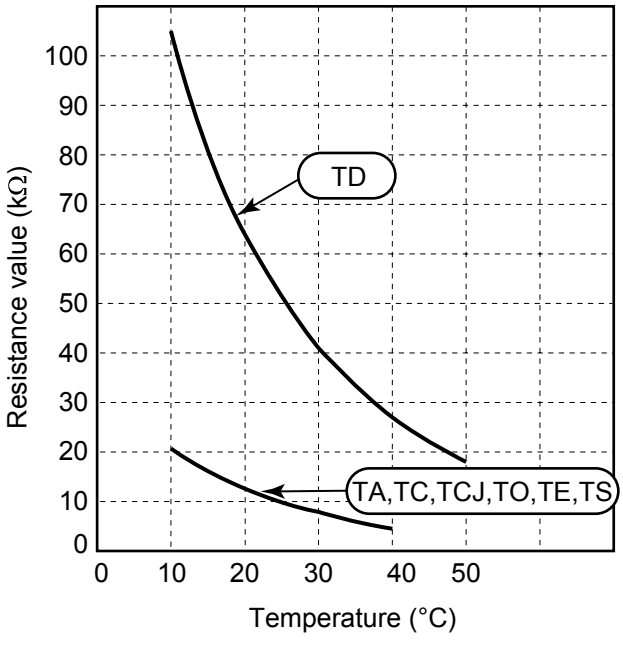


This setting helps to shortern a compressor waiting period when operate cool, heat or dry mode.
A compressor suddenly starts one order of Remote controller is received.

11-9-2. P .C . Board Layout

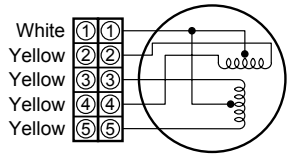


[1] Sensor characteristic table



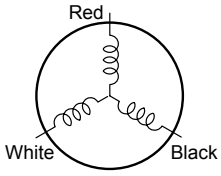
TD : Discharge temp. sensor
TA : Room temp. sensor
TC and TCJ : Heat exchanger temp. sensor
TO : Outdoor temp. sensor
TE : Outdoor heat exchanger temp. sensor
TS : Suction temp. sensor

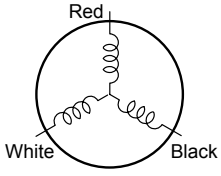
11-9-3. Indoor Unit (Other Parts)

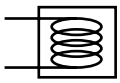
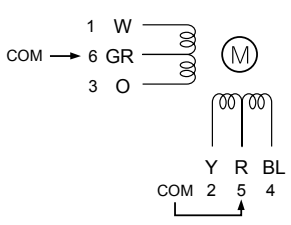
<table>
<tr><th>No.</th><th>Part name</th><th>Checking procedure</th></tr>
<tr><td>1</td><td>Room temp. (TA) sensor
Heat exchanger (TC,TCJ) sensor</td><td>Disconnect the connector and measure the resistance value with tester. (Normal temp.)
<table>
<tr><th>Sensor \ Temperature</th><th>10°C</th><th>20°C</th><th>25°C</th><th>30°C</th><th>40°C</th></tr>
<tr><td>TA, TC, TCJ (kΩ)</td><td>20.7</td><td>12.6</td><td>10.0</td><td>7.9</td><td>4.5</td></tr>
</table></td></tr>
<tr><td>2</td><td>Remote controller</td><td>Refer to 11-5-1. (5).</td></tr>
<tr><td>3</td><td>Louver motor
MP24A4N</td><td>Measure the resistance value of each winding coil by using the tester. (Under normal temp. 25°C)


<table>
<tr><th>Position</th><th>Resistance value</th></tr>
<tr><td>1 to 2
1 to 3
1 to 4
1 to 5</td><td>200 ± 14Ω</td></tr>
</table></td></tr>
<tr><td>4</td><td>Indoor fan motor</td><td>Refer to 11-5-1. (3) and (4).</td></tr>
</table>

11-9-4. OutdoorUnit

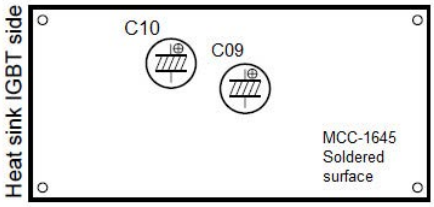
<table>
<tr><th>No.</th><th>Part name</th><th>Checking procedure</th></tr>
<tr><td>1</td><td>Compressor
(Model : DA111A1F-24F ; 25k)
(Model : DA150A1F-21F ; 35k)</td><td>Measure the resistance value of each winding by using the tester.


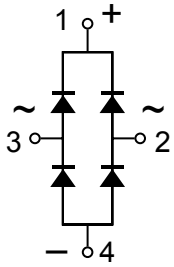
<table>
<tr><th>Position</th><th>25G2AP-ND</th><th>35G2AP-ND</th></tr>
<tr><td>Red - White</td><td rowspan="3">1.07Ω</td><td rowspan="3">1.13Ω</td></tr>
<tr><td>White - Black</td></tr>
<tr><td>Black - Red</td></tr>
</table>
Under 20ºC</td></tr>
<tr><td>2</td><td>Outdoor fan motor
(Model : ICF-140-43-4R ; 25G2AP-ND)
(Model : ICF-340-A70-1; 35G2AP-ND)</td><td>Measure the resistance value of winding by using the tester.


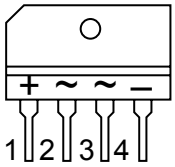
<table>
<tr><th>Position</th><th>25G2AP-ND</th><th>35G2AP-ND</th></tr>
<tr><td>Red - White</td><td rowspan="3">20 to 22Ω</td><td rowspan="3">17 to 21Ω</td></tr>
<tr><td>White - Black</td></tr>
<tr><td>Black - Red</td></tr>
</table></td></tr>
<tr><td>3</td><td>4-way valve coil
(Model : STF-H01AZ1724A1)</td><td>Measure the resistance value of winding by using the tester.

<table>
<tr><th>Resistance value</th></tr>
<tr><td>7.1 ± 0.36Ω</td></tr>
</table>
Under 20°C</td></tr>
<tr><td>4</td><td>Pulse motor valve coil
(Model : CAM-MD12TCTH-5)</td><td>Measure the resistance value of winding by using the tester.


<table>
<tr><th>Position</th><th>Resistance value</th></tr>
<tr><td>Gray - White</td><td>43 to 49Ω</td></tr>
<tr><td>Gray - Orange</td><td>43 to 49Ω</td></tr>
<tr><td>Red- Yellow</td><td>43 to 49Ω</td></tr>
<tr><td>Red- Blue</td><td>43 to 49Ω</td></tr>
</table>
Under 20°C</td></tr>
<tr><td>5</td><td>Outdoor temperature sensor (TO), discharge temperature sensor (TD), suction temperature sensor (TS), outdoor heat exchanger temperature sensor (TE)</td><td>Disconnect the connector, and measure resistance value with the tester. (Normal temperature)
<table>
<tr><th>Sensor \ Temperature</th><th>10°C</th><th>20°C</th><th>25°C</th><th>30°C</th><th>40°C</th><th>50°C</th></tr>
<tr><td>TD (kΩ)</td><td>100</td><td>64</td><td>50</td><td>41</td><td>27</td><td>18</td></tr>
<tr><td>TO,TS,TE (kΩ)</td><td>20.7</td><td>12.6</td><td>10.0</td><td>7.9</td><td>4.5</td><td>—</td></tr>
</table></td></tr>
</table>

11-9-5. Checking Method for Each Part

<table>
<tr><th>No.</th><th>Part name</th><th>Checking procedure</th></tr>
<tr><td>1</td><td>Electrolytic capacitor
(For boost, smoothing)</td><td>
1. Turn OFF the power supply breaker.
2. Discharge all two capacitors completely.
3. Check that safety valve at the bottom of capacitor is not broken.
4. Check that vessel is not swollen or exploded.
5. Check that electrolytic liquid does not blow off.
6. Check that the normal charging characteristics are shown in continuity test by the tester.


<table>
<tr><th>Case that product is good</th></tr>
<tr><td>Pointer swings once, and returns slowly. When performing test once again under another polarity, the pointer should return.</td></tr>
</table>
C09, C10 → 760μF
</td></tr>
<tr><td>2</td><td>Diode block</td><td>
1. Turn OFF the power supply breaker.
2. Completely discharge the two electrolytic capacitors.
3. Remove the diode block from the PCB (which is soldered in place).
4. Use a multimeter with a pointer to test the continuity, and check that the diode block has the proper rectification characteristics.




(DB01,DB02)
<table>
<tr><th colspan="2">Tester rod</th><th rowspan="2">Resistance value in good product</th></tr>
<tr><th>⊕</th><th>⊖</th></tr>
<tr><td>~ 2</td><td rowspan="2">+ 1</td><td rowspan="2">∞</td></tr>
<tr><td>~ 3</td></tr>
<tr><td rowspan="2">– 4</td><td>~ 2</td><td rowspan="2"></td></tr>
<tr><td>~ 3</td></tr>
</table>
10 to 20 Ω when the multimeter probe is reversed
</td></tr>
</table>

11-10. How to Simply Judge Whether Outdoor Fan Motor is Good or Bad

1. Symptom

- Outdoor fan motor does not rotate.
- Outdoor fan motor stops within several tens seconds though it started rotating.
- Outdoor fan motor rotates or does not rotate according to the position where the fan stopped, etc.

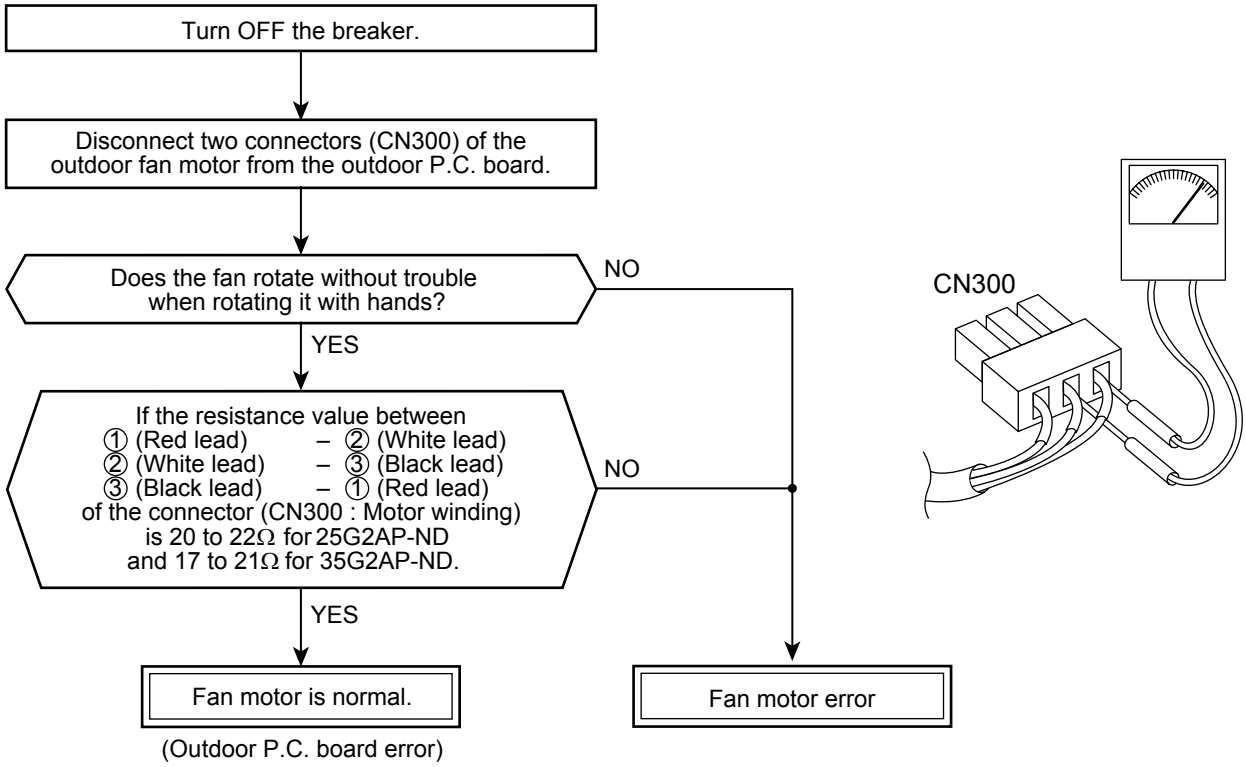
Remote controller check code “02 : Outdoor block, 1A : Outdoor fan drive system error”

2. Cause

The following causes are considered when the outdoor fan motor does not normally rotate.

1) Mechanical lock of the outdoor fan motor
2) Winding failure of the outdoor fan motor
3) Position-detect circuit failure inside of the outdoor fan motor
4) Motor drive circuit failure of the outdoor P.C. board

3. How to simply judge whether outdoor fan motor is good or bad



NOTE :

However, GND circuit error inside of the motor may be accepted in some cases when the above check is performed.

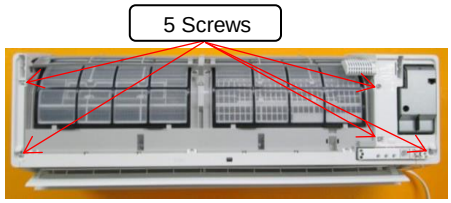
When the fan motor does not become normal even if P.C. board is replaced, replace the outdoor fan motor.

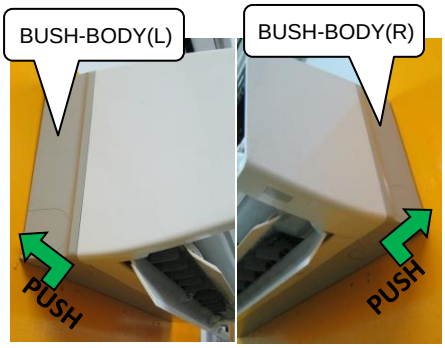
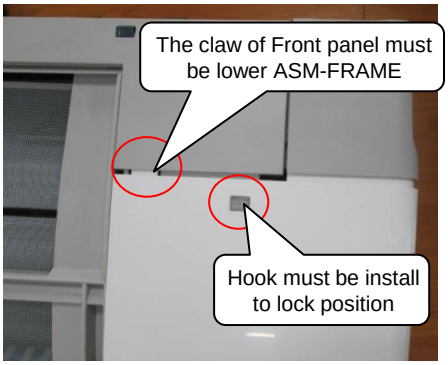
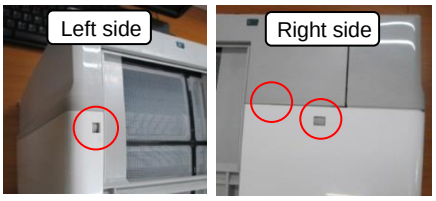
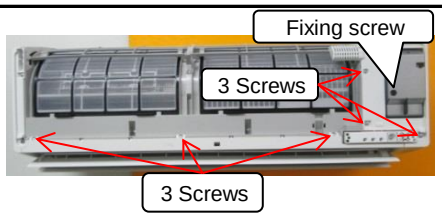
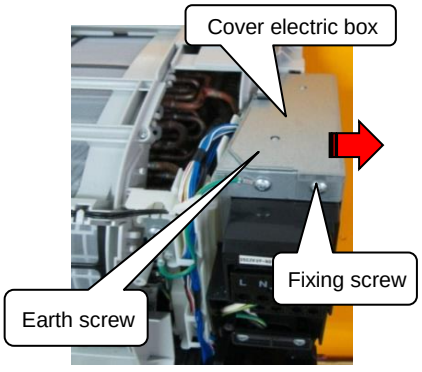
12. HOW TO REPLACE THE MAIN PARTS

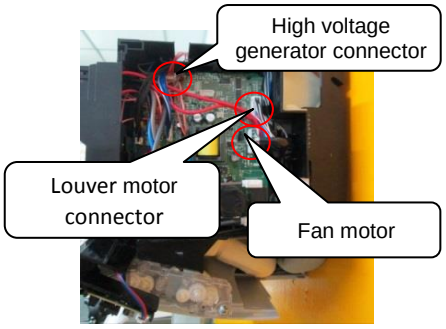
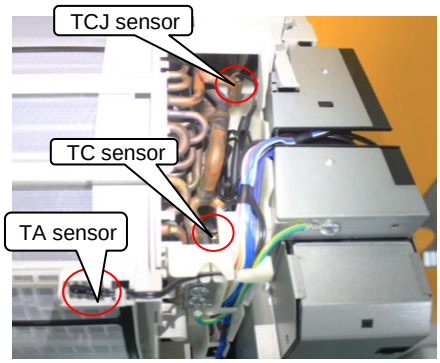
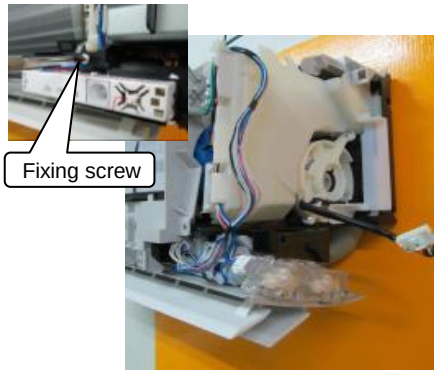
WARNING

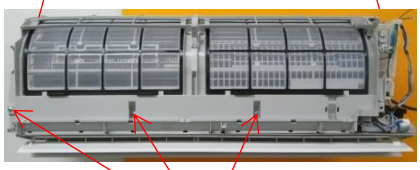
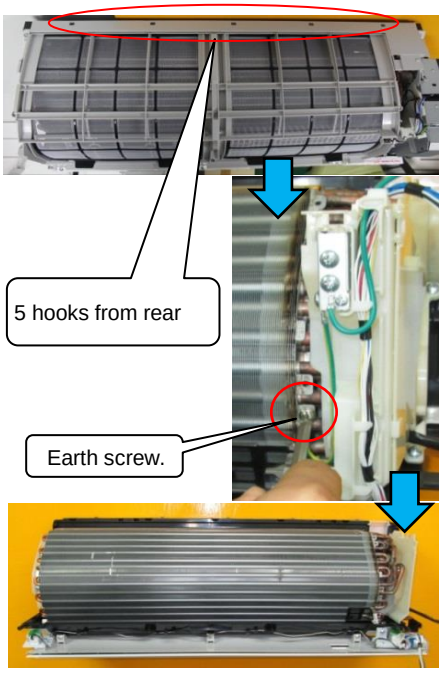
- Since high voltages pass through the electrical parts, turn off the power without fail before proceeding with the repairs.
  Electric shocks may occur if the power plug is not disconnected.
- After the repairs have been completed (after the front panel and cabinet have been installed), perform a test run, and check for smoking, unusual sounds and other abnormalities.
  If this check is omitted, a fire and/or electric shocks may occur.
  Before proceeding with the test run, install the front panel and cabinet.
- Ensure that the following steps are taken when doing repairs on the refrigerating cycle.
  1. Do not allow any naked flames in the surrounding area.
     If a gas stove or other appliance is being used, extinguish the flames before proceeding.
     If the flames are not extinguished, they may ignite any oil mixed with the refrigerant gas.
  2. Do not use welding equipment in an airtight room.
     Carbon monoxide poisoning may result if the room is not properly ventilated.
  3. Do not bring welding equipment near flammable objects.
     Flames from the equipment may cause the flammable objects to catch fire.
- **If keeping the power on is absolutely unavoidable while doing a job such as inspecting the circuitry, wear rubber gloves to avoid contact with the live parts.**
  Electric shocks may be received if the live parts are touched.
  High-voltage circuits are contained inside this unit.
  Proceed very carefully when conducting checks since directly touching the parts on the control circuit board may result in electric shocks.

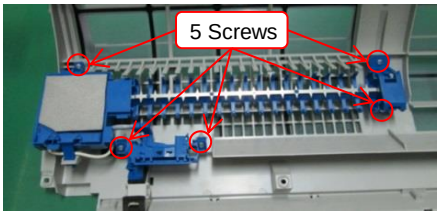
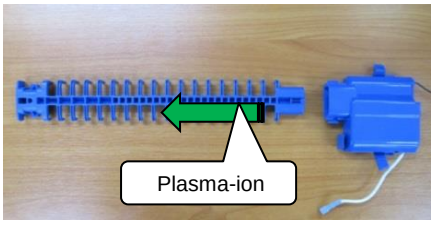
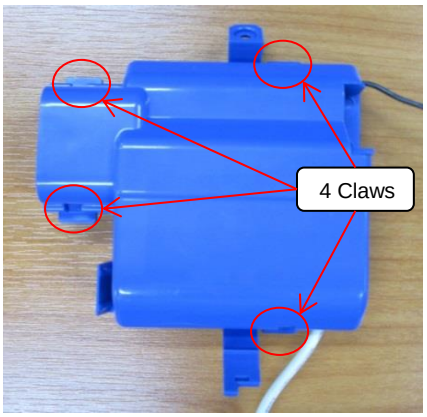
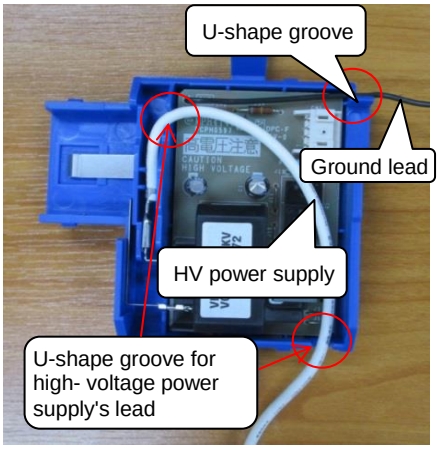
12-1. Indoor Unit

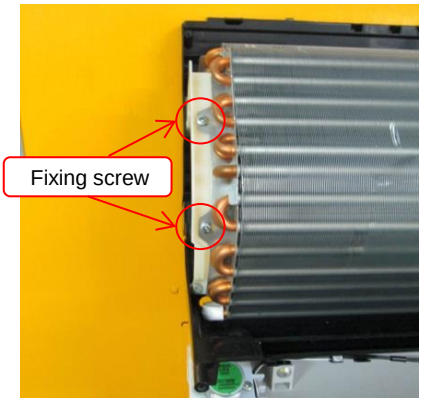
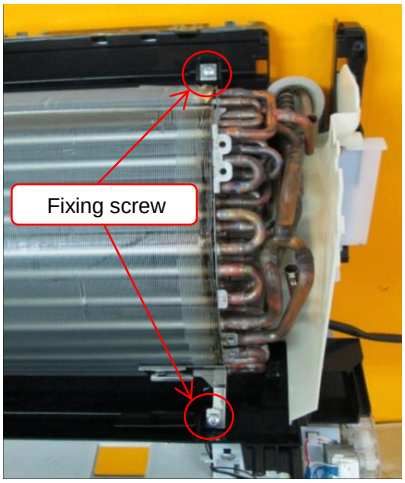
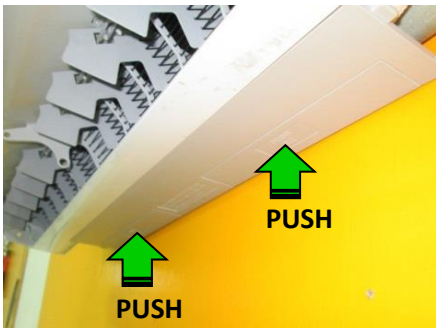
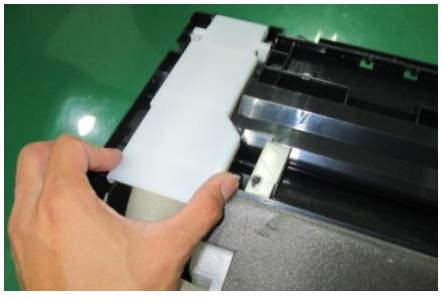
No.	Part name	Work procedure	Remarks
①	Front panel	1) Stop operation of the air conditioner and turn off its main power supply. 2) Open the air inlet grill, push the arm toward the outside, and remove the grill. 3) Remove the left and the right air filters.	
		4) Remove the fixing screws (5 pcs.) 5) Open LOUVER-HR as the picture after that pull out PANEL-FR(R) and PANEL-FR(L).	

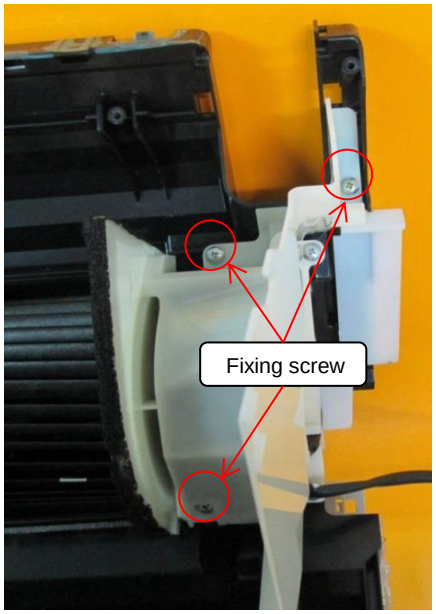
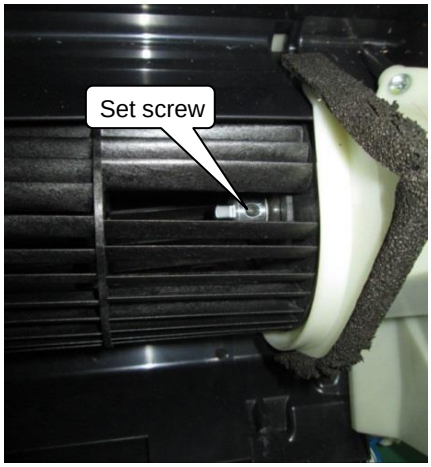
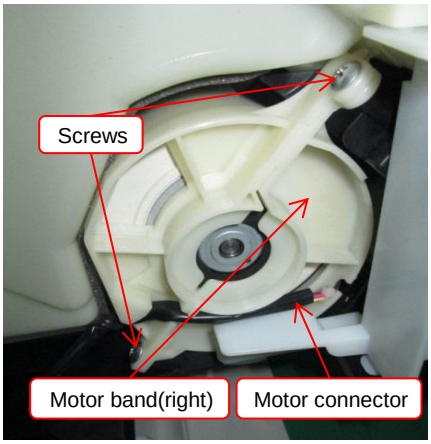
No.	Part name	Work procedure	Remarks
②	BUSH-BODY(R)	1) Push the bottom of part and slide to the right side.	
③	BUSH-BODY(L)	1) Push the bottom of part and slide to the left side.	
		<Point to note during re-assemble Front panel> - Please make sure that the claw of Front-panel insert below edge of ASM-FRAME. - Hooks in left and right side must be install to lock position	
			
④	Electric parts box assembly.	1) Stop operation of the air conditioner and turn off its main power supply. 2) Open the air inlet grill, push the arm toward the outside, and remove the grille. 3) Remove the fixing screw at PANEL-FR(R) 3pcs and at PLATE-DECO 3 pcs following picture then pull out PANEL-FR (R) 4) Remove a fixing screw and Cover-connector assembly, then remove Power-supply cord after already remove fixing-screws(2pcs.) at cord-clamp. 5) Remove the fixing screw that secure the cover electric box, then remove cover electric box toward right side. 6) Remove the screws of Earth-lead that fixing at the electronic box.	 

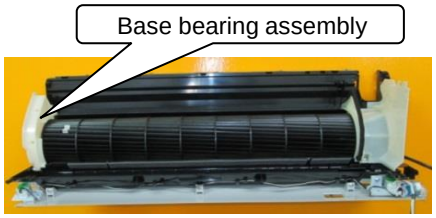
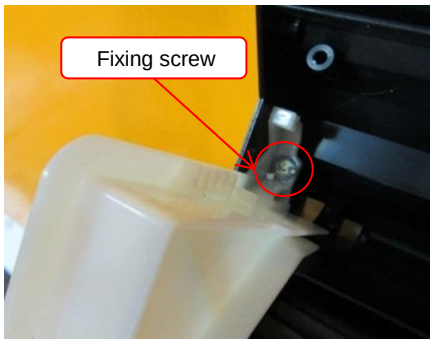
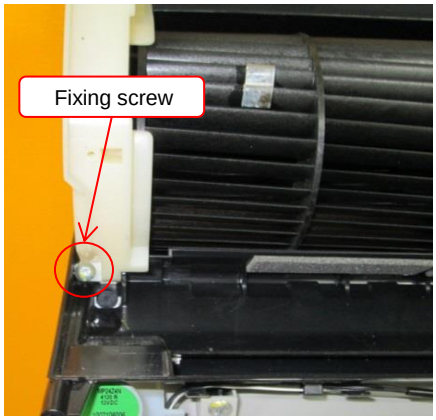
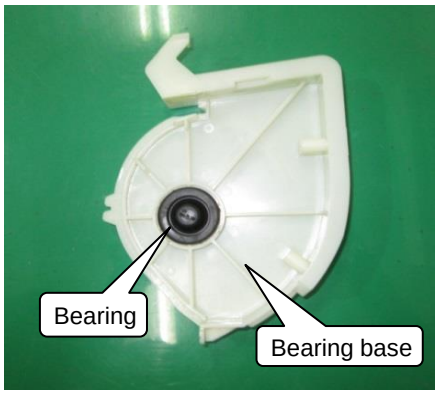
No.	Part name	Work procedure	Remarks
⑤	Electric parts box assembly.	7) Disconnect the connector of fan-motor, louver-motor and high voltage generator.	
		8) Pull out TCJ sensor from sensor holder of the evaporator. Pull out TC sensor from sensor holder of the evaporator. Remove TA sensor form sensor holder. 9) Remove fixing screw that hold electronic part, then remove electronic parts.	
		<How to assemble the electric parts box> 1) Lock the top of electric box with hook of Frame-up and secure it by fixing screw with Back-body. After that connect the connector of High-voltage-generator, Fan-motor and Louver-motor. 2) Insert TA/TC/TCJ sensor into holder-sensor. Fix the grounding-lead with fixing screw.	

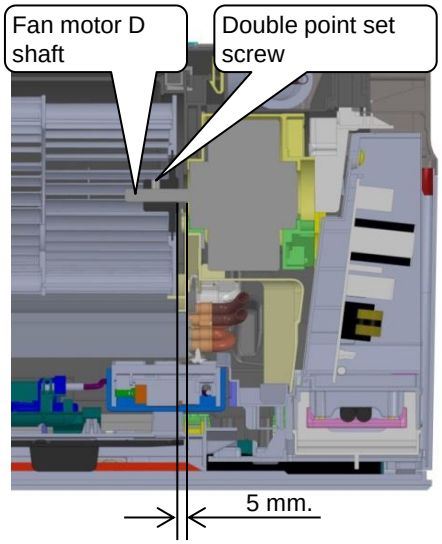
No.	Part name	Work procedure	Remarks
⑤	Frame	1) Follow to the procedure ① - ④ 2) Remove the fixing screws (5 pcs.)	 
		3) Remove screw of earth lead on plate earth.	
		4) Take off 5 hooks from rear side then remove Frame assembly. 5) Remove a fixing screw of ground lead then remove Earth assembly. **<How to assemble the Frame>** 1) Press the top of Frame with 5 hooks of Back-body 2) Fix Frame by 5 fixing screws.	
⑥	Horizontal louver	1) Remove shaft of the horizontal louver from the back body. (First remove the center shaft, and then remove the other shafts.)	

No.	Part name	Work procedure	Remarks
⑦	Plasma-ion charger, High volt generator	1) Follow to the procedure in the item ⑤ 2) Remove 5 screws and remove the ion-charger assembly from the frame.	
		3) Remove the Plasma-ion charger from the High volt generator assembly.	
		4) Remove cover of HV generator by unlock 4 claws.	
		5) Remove the board of HV generetor. **<Points to note during re-installation>** - Lay the wires straight, such that they pass through the earth wire in a U-shape. - Lay the wires such that the high voltage power supply line passes in a U-shape.	

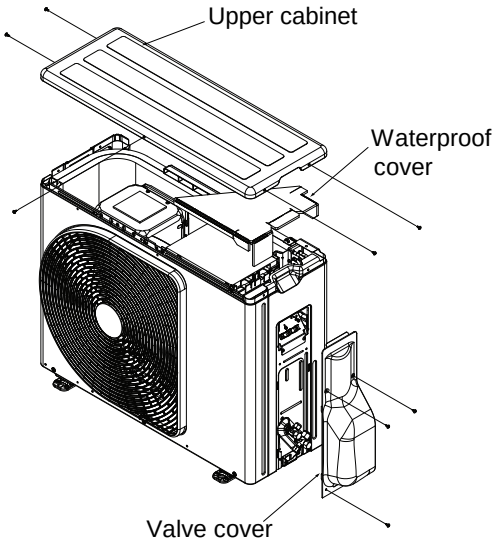
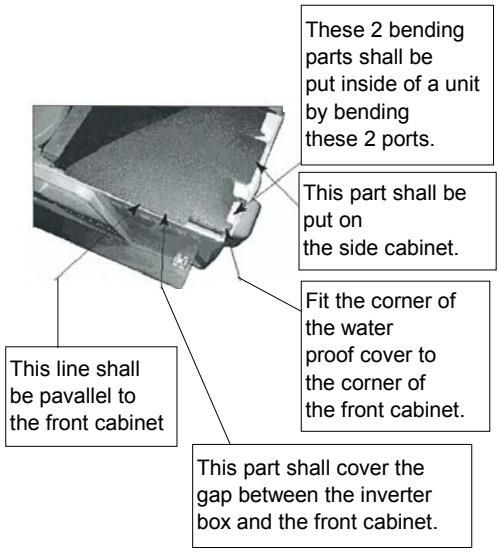
No.	Part name	Work procedure	Remarks
⑧	Evaporator (Heat exchanger)	1) Follow the procedure in item ① - ⑥ 2) Remove 2 fixing screws at the left side of the end plate of the heat exchanger.	
		3) Remove 2 fixing screws on the right side of heat exchanger.	
		4) Move unit from the wall by pushing at point as picture and lift up the unit.	
		5) Rotate unit to back side, then remove the Pipe-holder from the main unit.	
		6) Rotate the main unit, then pull out the Heatexchanger from the Back-body as picture.	

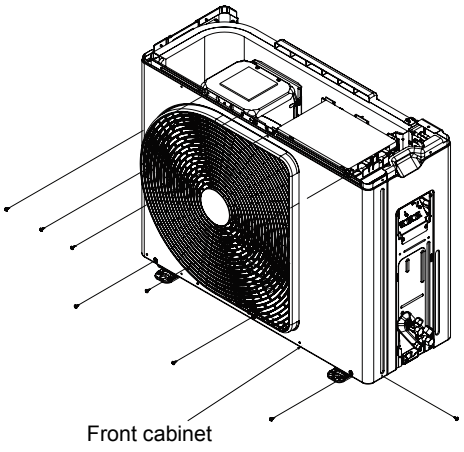
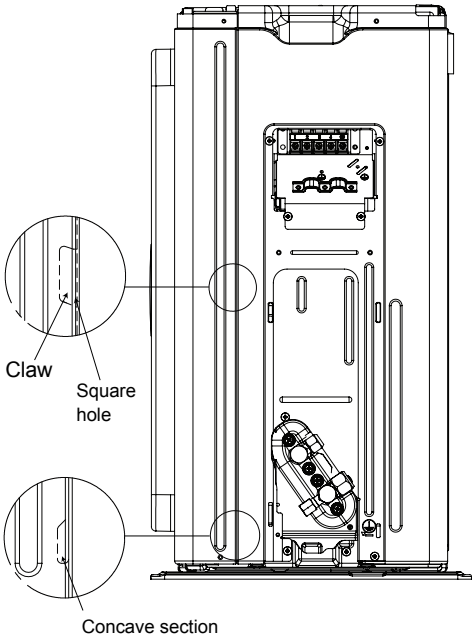
No.	Part name	Work procedure	Remarks
⑨	Fan motor	1) Follow the procedure ① - ⑥ and ⑧ 2) Remove 3 fixing screws, then remove Cover motor assembly.	
		3) Loosen the set screws of the transverse fan from the vent.	
		4) Remove 2 screws from the Motor-band (right) 5) Pull the motor band(right) and the Fan-Motor outward. **<Point to note during re-installation>** For the position of the fan motor, please install such that the fan motor connector matches the position and enters the space of the ribs of the motor band(right).	

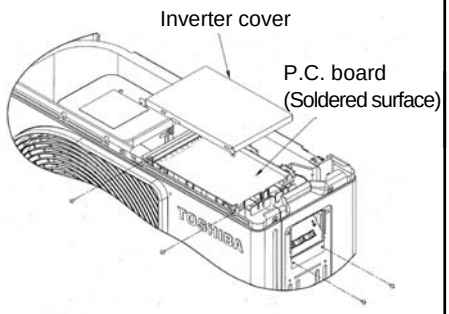
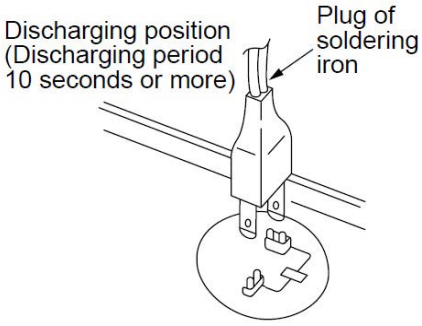
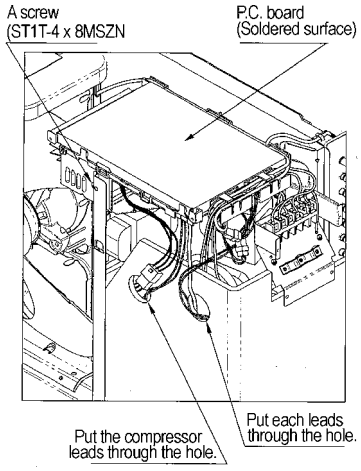
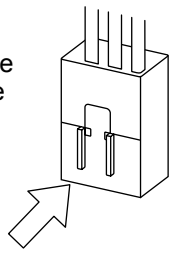
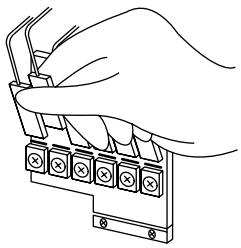
No.	Part name	Work procedure	Remarks
⑩	Bearing	1) Follow to the procedure in the item ① - ⑥ and ⑧ - ⑨ 2) Remove 2 fixing screws from the Base bearing assembly, then remove Base bearing assembly from the main unit. **<Caution at assembling>** - If the bearing is out from the housing, push it into the specified position and then incorperate it in the main body.	   

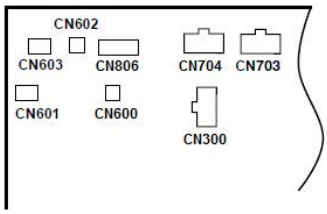
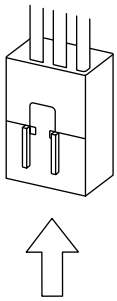
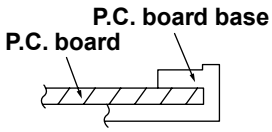
No.	Part name	Work procedure	Remarks
(11)	Cross flow fan	**<Caution at reassemblying>** 1) To incorporate the Fan-motor incorporate the Motor into the position in the following figure, and then install the Fan-motor - Install the cross flow fan so that the right end of the 1st joint from the right of the Cross flow fan is set keeping 5.0mm from closed wall of the main unit. - Holding the set screw, install the cross flow fan so that flat area on shaft of the fan motor comes to the mounting hole of the set screw. - Perform positioning of the fan motor as follow: - When assembling the fan motor, the fan motor must be installed in such a way that the fan motor leads will be taken out is positioned at the bottom front. - After assembling the two hooking claws of the motor band(right) into the main body, position the fan motor, insert it, and then secure the motor band(right) using the two fixing screws.	

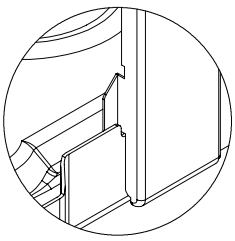
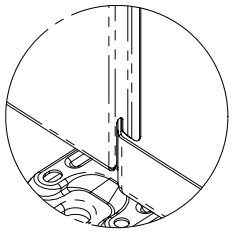
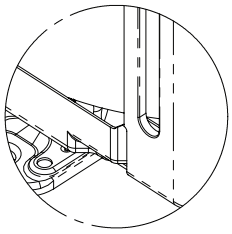
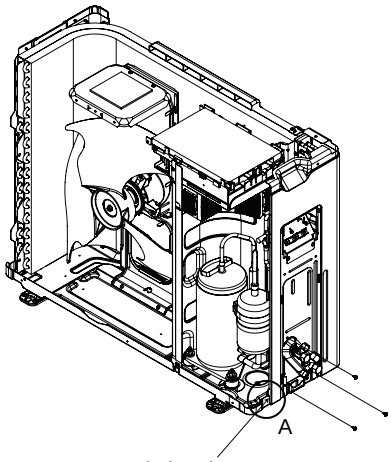
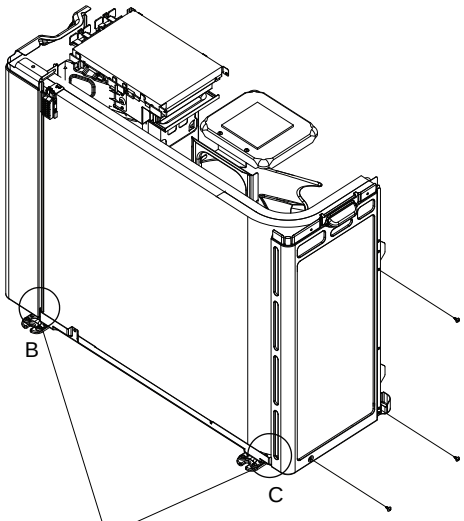
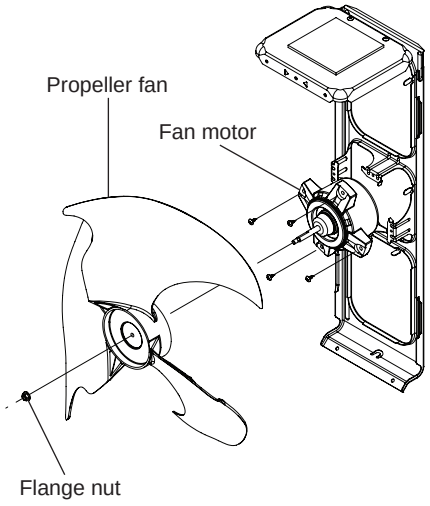
12-3. Outdoor Unit

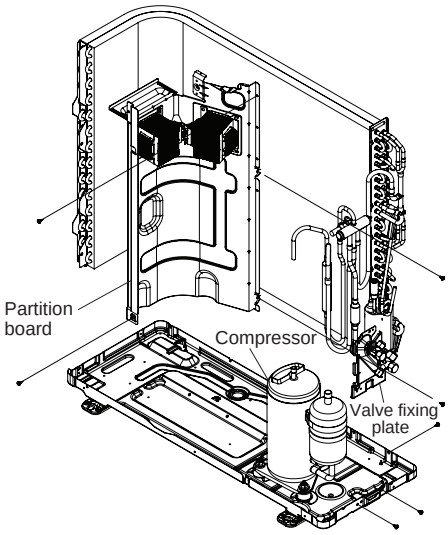
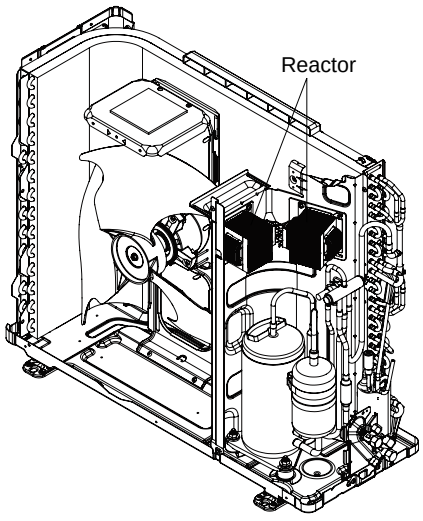
No.	Part name	Procedure	Remarks
①	Common procedure	**1. Detachment** **NOTE** **Wear gloves for this job. Otherwise, you may injure your hands on the parts, etc.** 1) Stop operation of the air conditioner, and turn off the main switch of the breaker for air conditioner. 2) Remove the valve cover. (ST1TØ4 × 10L 3 pcs.) • After removing screw, remove the valve cover pulling it downward. 3) Remove cord clamp (ST2TØ4 × 14L 3 pcs.), and then remove connecting cable. 4) Remove the upper cabinet. (ST1TØ4 × 10L 5 pcs.) • After removing screws, remove the upper cabinet pulling it upward. **2. Attachment** 1) Attach the water-proof cover. **NOTE** **The water-proof cover must be attached without fail in order to prevent rain water, etc. from entering inside the indoor unit.** 2) Attach the upper cabinet. (ST1TØ4 × 10L 5 pcs.) 3) Perform cabling of connecting cable, and attach the cord clamp. • Fix the cord clamp by tightening the screws (ST2T∅4 x 14L 3 pcs.), fitting 2 concave parts of the cord clamp to each connecting cables. 4) Attach the valve cover. (ST1T∅4 x 10L 3 pcs.) • Insert the upper part into the square hole of the side cabinet, set hook claws of the valve cover to square holes (at three positions) of the main unit, and attach it pushing upward,	  **How to mount the water-proof cover**

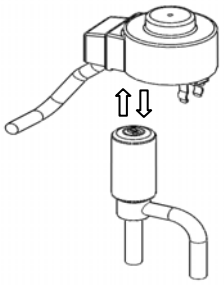
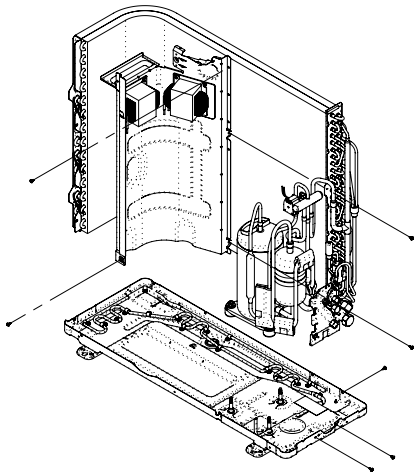
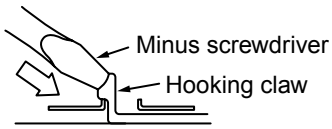
No.	Part name	Procedure	Remarks
②	Front cabinet	**1. Detachment** 1) Perform step 1 in ①. 2) Remove the fixing screws (ST1TØ4 × 10L 2 pcs.) used to secure the front cabinet and inverter cover, the screws (ST1TØ4 × 10L 4 pcs.) used to secure the front cabinet at the bottom, and the fixing screws (ST1TØ4 × 10L 2 pcs.) used to secure the motor base. • The front cabinet is fitted into the side cabinet (left) at the front left side so pull up the top of the front cabinet to remove it. **2. Attachment** 1) Insert the claw on the front left side into the side cabinet (left). 2) Hook the bottom part of the front right side onto the concave section of the bottom plate. Insert the claw of the side cabinet (right) into the square hole in the front cabinet. 3) Return the screws that were removed above to their original positions and attach them.	 

No.	Part name	Procedure	Remarks
③	Inverter assembly	1) Perform work of item 1 in ①. 2) Remove screw (ST1TØ4 × 10L 2 pcs.) of the upper part of the front cabinet. • If removing the inverter cover in this condition, P.C. board can be checked. • If there is no space above the unit, perform work of 1 in ②. **Be careful to check the inverter because high-voltage circuit is incorporated in it.** 3) Perform discharging by connecting ⊕, ⊖ polarity by discharging resistance (approx. 100Ω40W) or plug of soldering iron to ⊕, ⊖ terminals a of the C10 (printed "CAUTION HIGH VOLTAGE" is attached.) electrolytic capacitor (760μF) on P.C. board. **Be careful to discharge the capacitor because the electrolytic capacitor cannot naturally discharge and voltage remains according to trouble type in some cases.** **NOTE** **This capacitor is one with mass capacity. Therefore, it is dangerous that a large spark generates if short-circuiting between ⊕, ⊖** 4) Remove screw (ST1TØ4 x 10L 4pcs.) fixing the terminal part of inverter box to the main body. 5) Remove the front cabinet by performing step 1 in ② , and remove the fixing screws (ST1TØ4 x 10L) for securing the main body and inverter box. 6) Remove various lead wires from the holder at upper part of the inverter box. 7) Pull the inverter box upward. 8) Disconnect connectors of various lead wires. **Requirement** **As each connector has a lock mechanism, avoid to remove the connector by holding the lead wire, but by holding the connector.**	   The connector is one with lock, so remove it while pushing the part indicated by an arrow.   Be sure to remove the connector by holding the connector, not by pulling the lead wire.

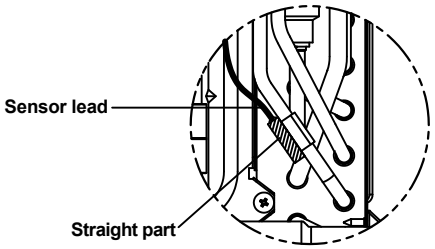
No.	Part name	Procedure	Remarks
④	Control board assembly	1. Disconnect the leads and connectors connected to the other parts from the control board assembly. 1) Leads • 3 leads (black, white, orange) connected to terminal block. • Lead connected to compressor : Disconnect the connector (3P). • Lead connected to reactor : Disconnect the two connectors (2P). 2) Connectors CN300 : Outdoor fan motor (3P: white) CN600 : TE sensor (2P: white)* CN700 : PMV (6P: white) CN603 : TS sensor (3P: white)* CN601 :TD sensor (3P: white)* CN602 : TO sensor (2P: white) CN704 : Heater (2P: White) **NOTE** These connectors have a disconnect prevention mechanism: as such, the lock on their housing must be released before they are disconnected. 2. Remove the control board assembly from the P.C. board base. (Remove the heat sink and control board assembly while keeping them screwed together.) **NOTE** Disengage the four claws of the P.C. board base, hold the heat sink, and lift to remove it. 3. Remove the two fixing screws used to secure the heat sink and control board assembly. 4. Mount the new control board assembly. **NOTE** When mounting the new control board assembly, ensure that the P.C. board is inserted properly into the P.C. board support groove.	 Connectors with locking mechanisms: as such, to disconnect them, they must be pressed in the direction of the arrow while pulling them out.  

No.	Part name	Procedure	Remarks
⑤	Side cabinet	**1. Side cabinet (right)** 1) Perform step 1 in ② and all the steps in ③. 2) Remove the fixing screw (ST1TØ4 × 10L 3 pcs.) used for securing the side cabinet to the bottom plate and valve fixing panel. **2. Side cabinet (left)** 1) Perform step 1 in ②. 2) Remove the fixing screw (ST1TØ4 × 10L 1 pc.) used to secure the side cabinet (left) onto the heat exchanger. 3) Remove the fixing screw (ST1TØ4 × 10L 2 pcs.) used for securing the side cabinet to the bottom plate and heat exchanger.  Detail A  Detail B  Detail C	 Hook the claw onto the bottom plate  The back body section hooked onto the bottom plate here.
⑥	Fan motor	1) Perform work of item 1 of ① and ②. 2) Remove the flange nut fixing the fan motor and the propeller. • Flange nut is loosened by turning clockwise. (To tighten the flange nut, turn counterclockwise.) 3) Remove the propeller fan. 4) Disconnect the connector for fan motor from the inverter. 5) Remove the fixing screws (4 pcs.) holding by hands so that the fan motor does not fall. * Precautions when assembling the fan motor Tighten the flange nut using a tightening torque of 4.9 N•m.	

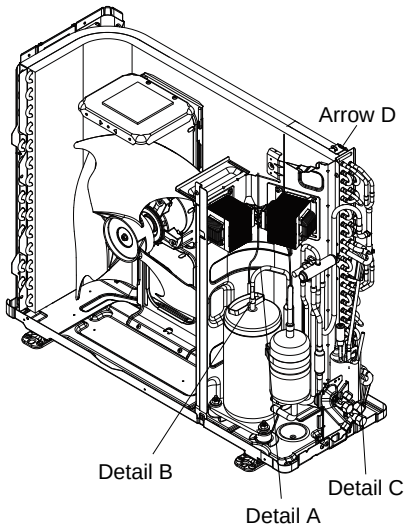
No.	Part name	Procedure	Remarks
⑦	Compressor	1) Perform work of item 1 of ① and ②, ③, ④, ⑤. 2) Extract refrigerant gas. 3) Remove the partition board. (ST1TØ4 × 10L 4 pcs.) 4) Remove the sound-insulation material. 5) Remove terminal cover of the compressor, and disconnect lead wire of the compressor from the terminal. 6) Remove pipe connected to the compressor with a burner. • Take care to keep the 4-way valve away from naked flames. (Otherwise, it may malfunction.) 7) Remove the fixing screw of the bottom plate and heat exchanger. (ST1TØ4 × 10L 1 pc.) 8) Remove the fixing screw of the bottom plate and valve fixing plate. (ST1TØ4 × 10L 2 pcs.) 9) Pull upward the refrigeration cycle. 10) Remove NUT (3 pcs.) fixing the compressor to the bottom plate.	
⑧	Reactor	1) Perform work of item 1 of ②, and ③. 2) Remove screws fixing the reactors. (ST1TØ4 × 10L 4 pcs.)	

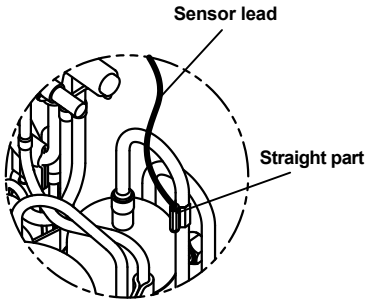
No.	Part name	Procedure	Remarks
⑨	Electronic expansion valve coil	**1. Detachment** 1) Perform step 1 in ②, all the steps in ③ and 1 in ⑤. 2) Remove the coil by pull it upward. **2. Attachment** 1) Insert a valve coil to value body by push it downward. And confirm to fix it surely.	
⑩	Heater cord	**1. Detachment** 1) Perform step 1 in ②, all the steps in ③ and ⑤. 2) Remove screws fixing the Heater cord (ST2T∅ 4 x 8L 16 pcs). **Check that all the fixing screws are fixed to the specified positions.**	
⑪	Fan guard	**1. Detachment** 1) Perform work of item 1 of ②. 2) Remove the front cabinet, and put it down so that fan guard side directs downward. **Perform work on a corrugated cardboard, cloth, etc. to prevent flaw to the product.** 3) Remove the hooking claws by pushing minus screwdriver according to the arrow mark in the right figure, and remove the fan guard. **2. Attachment** 1) Insert claws of the fan guard in the holes of the front cabinet. Push the hooking claws (9 positions) by hands and fix the claws. **Check that all the hooking claws are fixed to the specified positions.**	

No.	Part name	Procedure	Remarks
⑫	TE sensor (outdoor heat exchanging temperature sensor) • **Attachment** Install the sensor onto the straight pipe part of the condenser output pipe.		
⑬	TS sensor (Suction pipe temperature sensor) • **Attachment** Install the senser onto the straight pipe part of the suction pipe. Be careful for the lead direction of the sensor.		
⑭	TD sensor (Discharge pipe temperature sensor) • **Attachment** With its leads pointed upward, install the sensor onto the vertical straight pipe part of the discharge pipe.		
⑮	TO sensor (Outside air temperature sensor) • **Attachment** Insert the outdoor air temperature sensor into the holder, and install the holder onto the heat exchanger.		

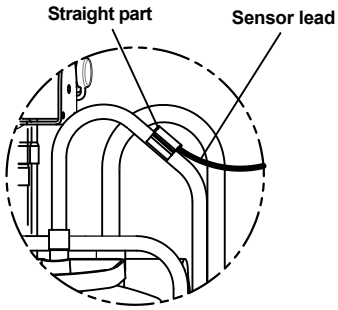


Detail C

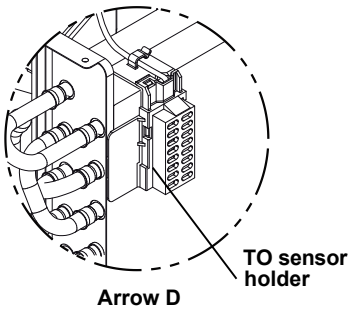




Detail A
TS sensor



Detail B
TD sensor



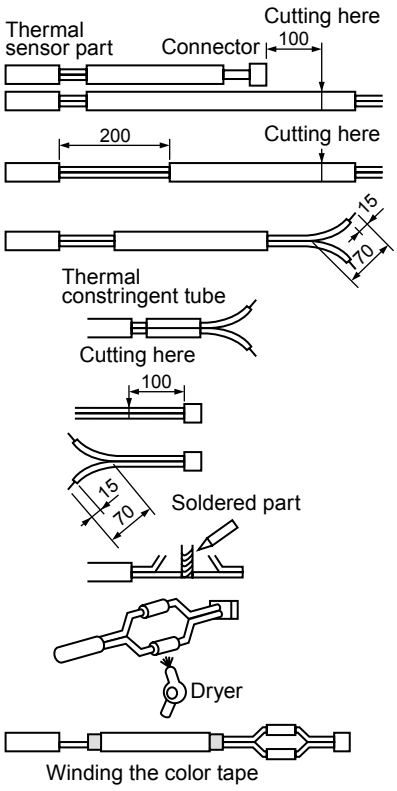
Arrow D
TO sensor

CAUTION

During the installation work (and on its completion), take care not to damage the coverings of the sensor leads on the edges of the metal plates or other parts. It is dangerous for these coverings to be damaged since damage may cause electric shocks and/or a fire.

CAUTION

After replacing the parts, check whether the positions where the sensors were installed are the proper positions as instructed. The product will not be controlled properly and trouble will result if the sensors have not been installed in their proper positions.

No.	Part name	Procedure	Remarks
⑯	Replacement of temperature sensor for servicing only Common service parts of sensor TO, TS, TE, TD	1) Cut the sensor 100 mm longer than old one. 2) Cut the protective tube after pulling out it (200 mm). 3) Move the protective tube toward the thermal sensor side and tear the tip of lead wire in two then strip the covering part. 4) Pass the stripped part through the thermal constringent tube. 5) Cut the old sensor 100 mm length on the connector side, and recycle that connector. 6) Tear the lead wire in two on the connector side and strip the covering part. 7) Twist the leads on the connector and sensor sides, and solder them. 8) Move the thermal constringent tubes toward the soldered parts and heat them with the dryer and constring them. 9) Wind the attached color tape round the both terminals of the protective tube when colored protective tube is used. 10) Fix the sensor again.	

NOTE

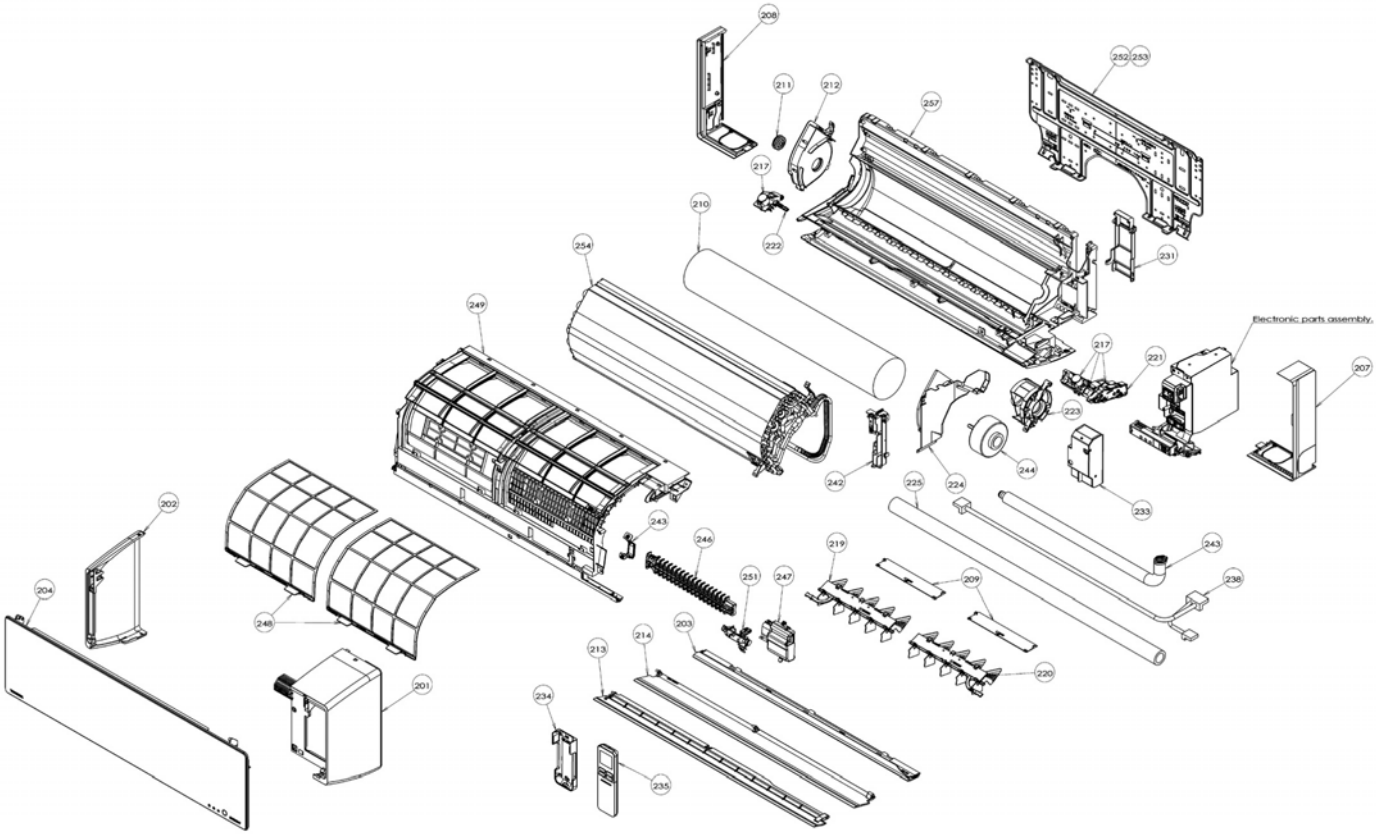
1) Store the joint part of the sensor and the connector in the electric parts box.
2) Never joint them near the thermal sensor part. Otherwise it would cause insulation inferiority because of dew drops.
3) When replacing the sensor using the colored protective tube, wind the color tape matching the color of that tube.

These are parts for servicing sensors.
Please check that the accessories shown in the right table are packed.

	Parts name	Q'ty	Remarks
1	Sensor	1	Length : 3m
2	Sensor Spring (A)	1	For spare
3	Sensor Spring (B)	1	For spare
4	Thermal constringent tube	3	Including one spare
5	Color tape	1	9 colors
6	Terminal	3	

13. EXPLODED VIEWS AND PARTS LIST

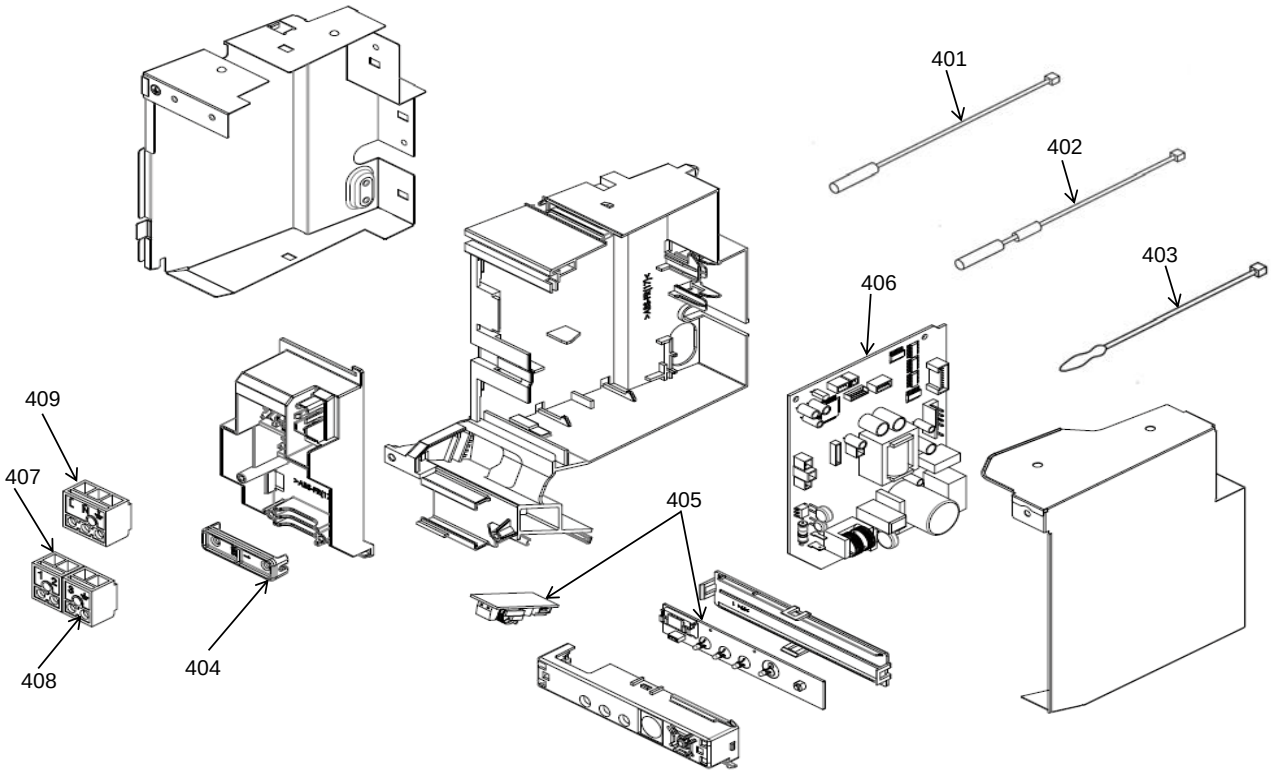
13-1. Indoor Unit



Location No.	Part No.	Description
201	43T00649	ASM-PANEL(R)-S
202	43T00650	ASM-PANEL(L)-S
203	43005871	ASM-PANEL(AOLT)
204	43T09505	ASM-AINL
207	43T03394	ASM-BUSH-BODY(R)
208	43T03395	ASM-BUSH-BODY(L)
209	4301V130	BODY-BUSH(DN)
210	43020380	ASM-FAN-CF(CE110)
211	43022466	ASM-BEAR-MOLD
212	43022472	BASE-BEARING
213	43022473	LOUVER-HR(FR)
214	43022475	LOUVER-HR(BK)
217	4302C106	MOTOR-LOUVER
219	43T09503	ASM-LOUVER-VT
220	43T09504	ASM-LOUVER-VT
221	4302D020	ASM-GEAR(LV)
222	4302D021	ASM-ARM(L)
223	43039404	BAND-MOTOR

Location No.	Part No.	Description
224	43039406	ASM-COV-MOTOR
225	43T11331	PIPE-SHIELD
231	43049799	HOLDER-PIPE
233	43T62352	ASM-COVER-CONN
234	43066040	HOLDER-REMOCON
235	43T66342	WIRESS-REMOCO
238	4306A194	CORD-MOTOR(LV)
242	43T63355	ASM-EARTH
243	43080658	HOLD-ION
244	43T21421	FAN MOTOR
246	43080669	ASM-UNIT(ION)-S
247	43080670	ASM-SUP-HP-S
248	43T80342	FILTER-AIR
249	43T08422	ASM-FRAME-S
251	43080675	ASM-PIN(MIST)
253	43T82328	ASM-PLATE-INST
254	43T44532	ASM-CYCLE-REF
257	43T03393	ASM-BODY-BACK

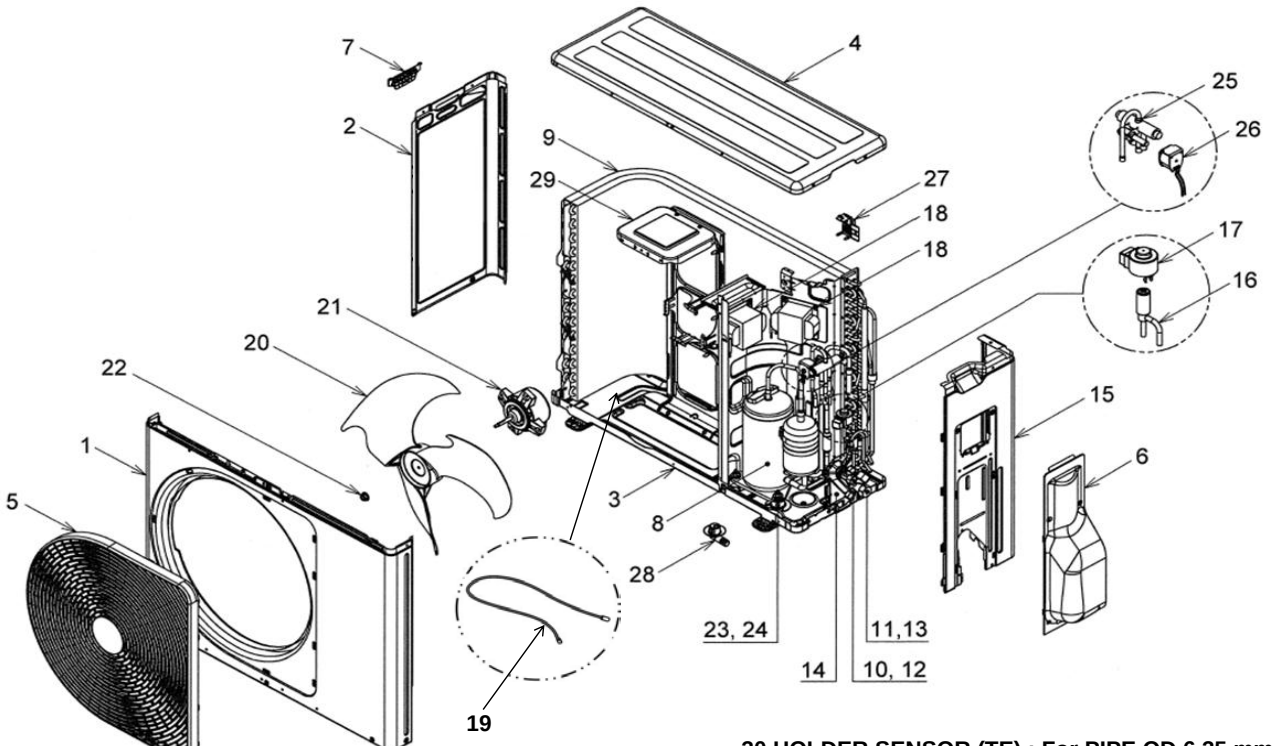
13-2. Indoor Unit (E-Parts Assy)



Location No.	Part No.	Description
401	43T50324	TEMPERATURE SENSOR
402	43T50320	TEMPERATURE SENSOR
403	43T50355	TEMPERATURE SENSOR
404	43T62340	CORD-CLAMP
405	43T6V469	PC BOARD ASSY;WRS-LED

Location No.	Part No.	Description
406	43T6V470	PC BOARD (RAS-25G2KVP-ND)
406	43T6V471	PC BOARD (RAS-35G2KVP-ND)
407	43T60378	TERMINAL
408	43T60417	TERMINAL
409	43T60416	TERMINAL

13-3. Outdoor Unit

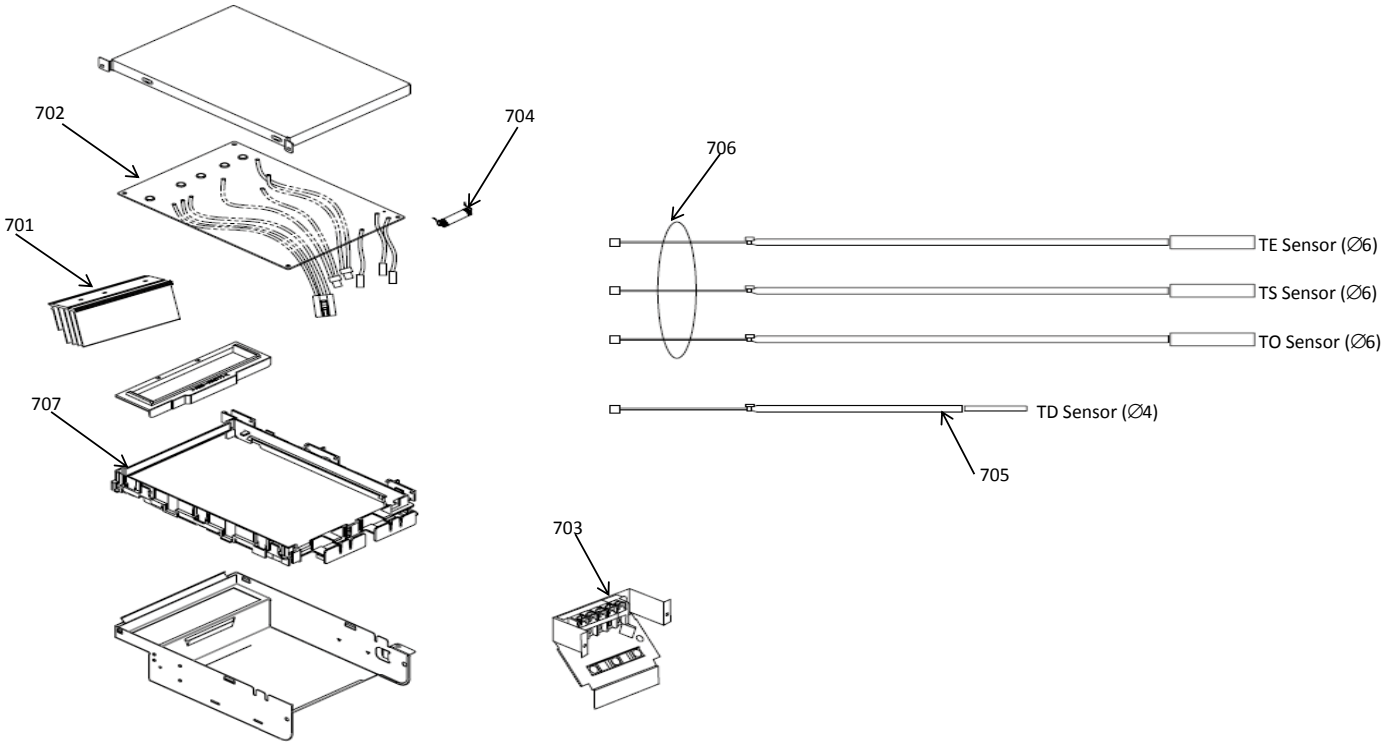


30 HOLDER SENSOR (TE) ; For PIPE OD 6.35 mm.
31 HOLDER SENSOR (TD) ; For PIPE OD 8.00 mm.
32 HOLDER SENSOR (TS) ; For PIPE OD 9.52 mm.

Location No.	Part No.	Description
1	43T00559	FRONT CABINET
2	43T00648	LEFT CABINET
3	43T42355	BASE PLATE ASSEMBLY
4	43T00561	UPPER CABINET
5	43T19349	FAN GUARD
6	43T00562	PACKED VALVE COVER ASSEMBLY
7	43T19350	HANDLE
8	43T41450	COMPRESSOR
9	43T43458	CONDENSOR ASSEMBLY
10	43T46358	VALVE;PACKED 6.35 DIA
11	43T46366	VALVE;PACKED 9.52 DIA
12	43T47331	BONNET, 6.35 DIA
13	43T47332	BONNET, 9.52 DIA
14	43T00448	FIXING PLATE VALVE
15	43T00563	RIGHT SIDE CABINET ASSEMBLY
16	43T46347	BODY PMV

Location No.	Part No.	Description
17	43T63329	COIL PMV
18	43T58306	REACTOR
19	43T57309	HEATER CORD ASSEMBLY
20	43T20331	PROELLER FAN
21	43T21375	FAN MOTOR
22	43T47001	NUT FLANGE
23	43T97001	NUT
24	43T49335	RUBBER CUSHION
25	43T46375	4 WAY VALVE
26	43T63352	COIL-V-4WAY
27	43T63319	HOLDER,SENSOR
28	43T79305	DRAIN NIPPLE
29	43T39341	MOTOR BASE CONNECTION PLATE
30	43T63318	HOLDER SENSOR
31	43T63317	HOLDER,SENSOR
32	43T63316	HOLDER,SENSOR

13-4. P.C. Board Layout



Location No.	Part No.	Description
701	43T62353	HEATSINK
702	43T6V464	PC BOARD (RAS-25G2AVP-ND)
702	43T6V465	PC BOARD (RAS-35G2AVP-ND)
703	43T60384	TERMINAL BLOCK,6P

Location No.	Part No.	Description
704	43T60326	FUSE
705	43T50334	TEMPERATURE SENSOR
706	43T50304	SENSOR;HEAT EXCHANGER
707	43T62313	BASE-PLATE-PC

TOSHIBA CARRIER (THAILAND) CO.,LTD.